



EP469 West Erregulla-2 Exploration Well

Environment Plan Summary

Prepared for
EP469 Joint Venture

28 August 2019



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Abbreviations

Abbreviation	Description
ALARP	as low as reasonably practicable
AHD	Australian Height Datum
DBCA	Department of Biodiversity Conservation and Attractions
DBH	diameter at breast height
DFES	Department of Fire and Emergency Services
DMIRS	Department of Mines, Industry Regulation and Safety
EP	Environment Plan
EP469	Exploration Permit Number 469
ERP	Emergency Response Plan
GPS	Global Positioning System
MSDS	material safety data sheet
OSRP	Oil Spill Response Plan
PEC	priority ecological community
PGER Act	<i>Petroleum and Geothermal Energy Resources Act 1967</i>
PGER(E) Regulations	Petroleum and Geothermal Energy Resources (Environment) Regulations 2012
RMP	Rehabilitation Management Plan
Strike Energy	Strike West Pty Ltd
the project	West Erregulla-2 exploration well
this project	West Erregulla-2 exploration well
TEC	threatened ecological community
UCL	unallocated Crown land
VT	vegetation type
Warrego Energy	Warrego Energy Pty Ltd
WBM	water-based muds

1 Introduction

1.1 Project outline

Strike West Pty Ltd (Strike Energy), Operator of Exploration Permit EP469, plans to drill the West Erregulla-2 exploration well (hereafter 'the project' or 'this project') within Exploration Permit EP469. The permit is located approximately 50 km southeast of Dongara and 230 km north of Perth (**Figure 1.1**)

The West Erregulla tight gas field was discovered in 1990 by exploration well West Erregulla-1. The primary objective of West Erregulla-2 is to intersect and test the conventional Kingia and Highcliff Sandstones in the West Erregulla field. Secondary to this, the Permian basal Wagina conventional gas interval and Jurassic age Cattamarra Coal Measures oil target will be evaluated. This project follows the West Erregulla 3D seismic survey undertaken in December 2014. This Environment Plan Summary is for the drilling and testing of the well.

1.2 Purpose of this document

This Environment Plan (EP) Summary is required under the *Petroleum and Geothermal Energy Resources Act 1967* (PGER Act) and the Petroleum and Geothermal Energy Resources (Environment) Regulations 2012 (PGER(E) Regulations). It provides a summary of the information contained within the project's EP, which has been submitted to DMIRS for assessment. The EP and EP Summary have been prepared according to the Guideline for the Development of Petroleum and Geothermal Environment Plans in Western Australia (DMP, 2016a).

This EP Summary is to support the drilling and testing of the well only. Any future exploration, appraisal or development activities (unrelated to the preparation for, and implementation of, the project) do not form part of this project.

1.3 Proponent

Strike West Pty Ltd is a wholly-owned subsidiary of Strike Energy Limited, a publicly listed oil and gas company with exploration and production assets in Western Australia and South Australia. Strike Energy operates EP469 on behalf of a joint venture with Warrego Energy Pty Ltd (Warrego Energy).

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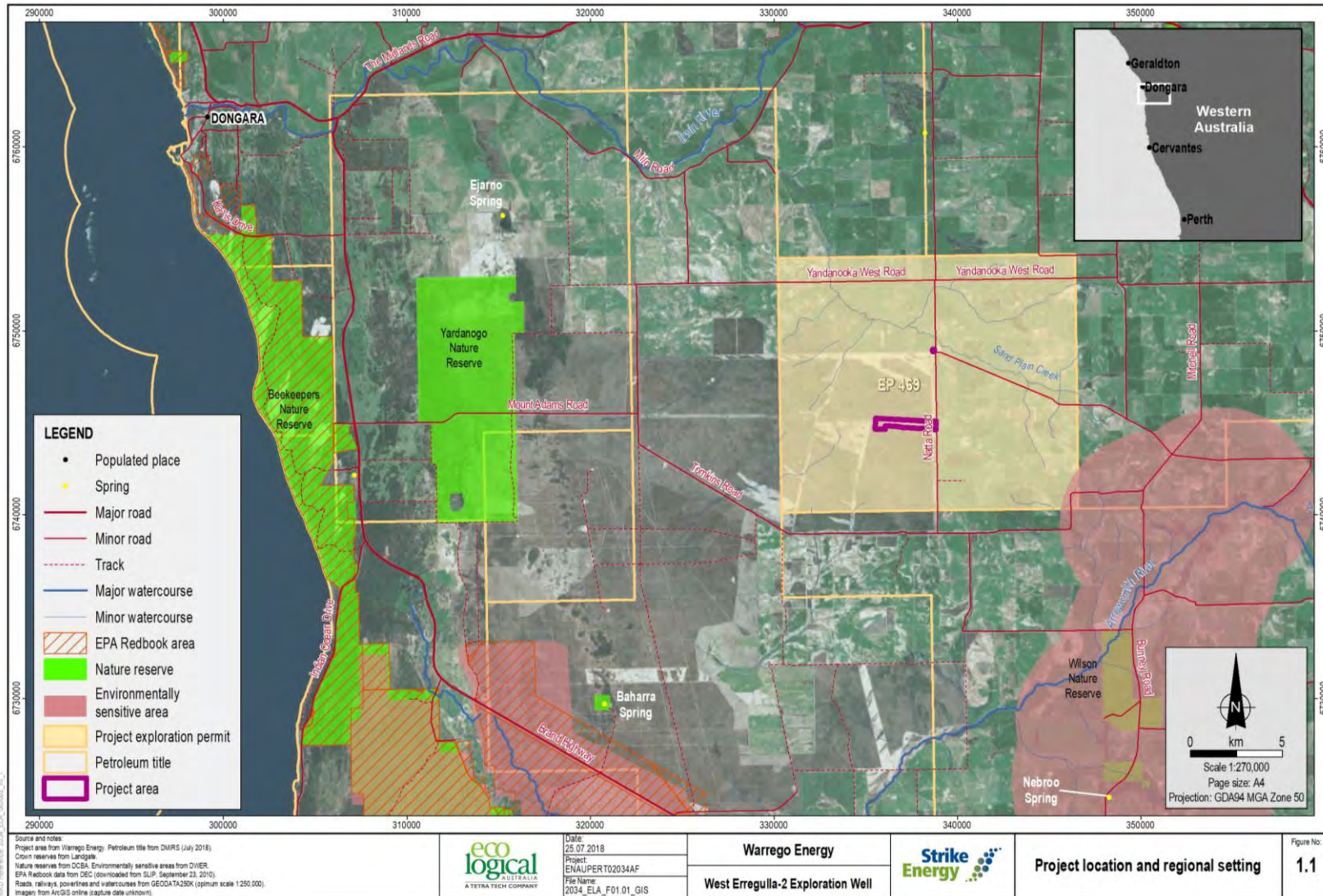


Figure 1.1: Project location and regional setting

1.4 Definitions

The following definitions are used throughout this document to describe different aspects of or areas related to the project:

- **project** refers to the drilling and testing of the West Erregulla-2 exploration well, including associated site preparation and rehabilitation activities;
- **project area** is a nominal boundary within which the project will be located;
- **development footprint** is the land that will be used for the project;
- **disturbance footprint** is the portion of the development footprint that requires clearing;
- **conceptual development footprint** and **conceptual disturbance footprint** are based on the project design at the time of writing of this document and may not reflect the final or actual design of the project; and
- **survey area** is the area in which a specialist study (e.g., the flora and vegetation study) was undertaken. Differences may exist between survey areas for different specialist studies according to the scope or definition of the planned activities at the time.

Refer also the table preceding **Section 1** for more abbreviations and definitions.

2 Project description

2.1 Location and tenure

The project is located onshore approximately 50 km southeast of Dongara and 230 km north of Perth, Western Australia (see **Figure 1.1**). West Erregulla-2 will be located in unallocated Crowd land (UCL) nearby Natta Road in Arrowsmith East. The well site is within the Shire of Three Springs relatively close to West Erregulla-1, which was drilled in 1990.

2.2 Duration and timing

The project is currently scheduled to be undertaken in a phased approach between December 2018 and July 2019, with rehabilitation to follow.

Strike Energy is planning to drill WE-2 around the end of Q1 of 2019. A tender process is currently underway with several drilling rig providers and will be completed in Q3/Q4 2018.

An indicative project schedule is provided in **Table 2.1**. The well is currently planned to be completed and tested immediately following the initial drilling. The timeframes shown in **Table 2.1** for well suspension, demobilisation, rehabilitation and post-rehabilitation monitoring will therefore be dependent upon any decisions or modifications to the project made after the interpretation of well and test data.

Table 2.1: Indicative project schedule

Activity	Estimated duration	Estimated timing
Geotechnical/ground-truthing investigations and site preparation	4–8 weeks	December 2018/ January 2019
Mobilisation of drilling equipment	3 weeks	February 2019
Drilling and completion of well	8-10 weeks	March-May 2019
Demobilisation of drilling equipment	2 weeks	May 2019
Well testing*	3 weeks	May/June 2019
Well suspension*	1 week	June 2019
Demobilisation of all other equipment*	1 weeks	July 2019
Rehabilitation*	2 weeks	July-August 2019
Post-rehabilitation monitoring*	Minimum of two years and until rehabilitation criteria have been met	Annually between August and September

* Activities are indicative only and subject to change depending on results from the drilling.

The project will operate seven days a week. Site preparation, rehabilitation and post-rehabilitation monitoring will be conducted during daylight hours only. All other activities will be carried out on a 24-hour basis.

2.3 Project activities

The project will comprise the following activities described in the following subsections. All project activities will be confined to the project area shown in **Figure 2.1** (29° 24' 54.08" S, 115° 18' 26.02" E).

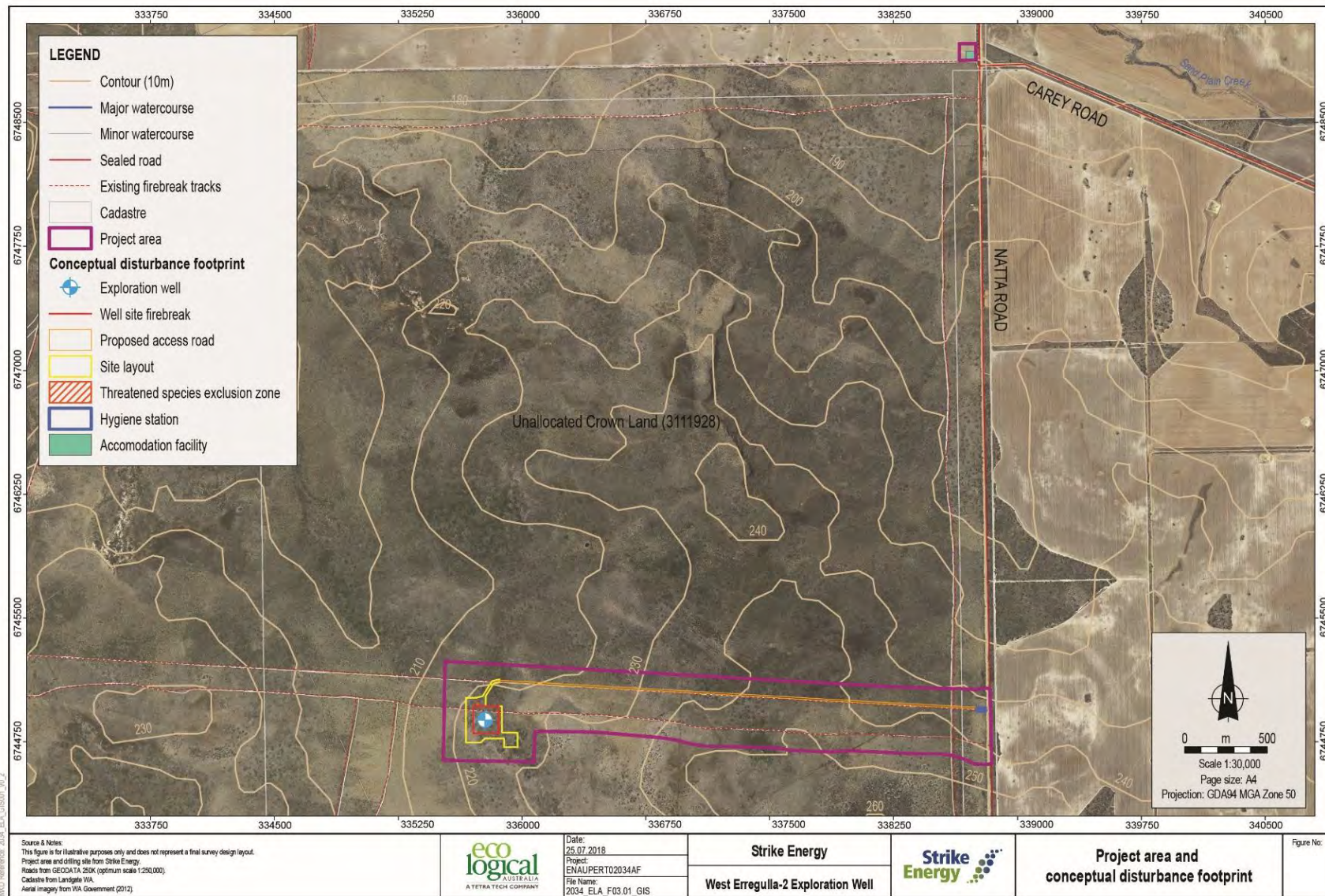


Figure 2.1: Project area and conceptual disturbance footprint

2.3.1 Geotechnical/ground-truthing investigations

Minor ground-truthing and geotechnical investigations will be required within the project area. These activities will determine construction requirements, and accurately locate and demarcate all areas of disturbance as well as areas that need to be avoided ahead of site preparation. These advance investigations may require minor ground disturbance, including, for example, digging shallow pits to determine soil composition.

2.3.2 Site preparation

Site preparation activities that may be required include:

- surveying activities prior to breaking ground to indicate areas of significance and an outline of the work areas;
- installation of dieback signage and two hygiene stations:
 - one immediately after leaving Natta Road to access the drill pad; and
 - one immediately after leaving Natta Road to access the main temporary accommodation camp;
- upgrading of an existing firebreak to serve as the project's access road permitting passage of heavy goods vehicles and relatively long and/or wide loads during mobilisation and demobilisation;
- construction of a well site with a surrounding fire management area including;
 - clearing of scrub and bush;
 - bulk earthworks;
 - final earthworks trim;
 - generation of water storage and drill mud storage ponds/nests/sumps;
 - pond lining;
 - fencing; and
 - signage;
- installation of a groundwater supply bore on the well site;
- construction of a temporary mini camp on the well site; and
- construction of a main temporary accommodation camp.

2.3.3 Mobilisation of equipment

A range of vehicles and equipment will be required on-site for the project. These may include light utility vehicles, water carters, fuel tankers, waste carters, fire response vehicles, bulldozers, semi-trailers and low-loaders, lighting towers and generators.

Vehicles will access the site using public roads, turning off Natta Road and driving along the project access road to West Erregulla-2 (see **Figure 2.1**). All equipment, vehicles and personnel entering the project area will be subject to hygiene controls to prevent the spread of weeds and dieback disease.

2.3.4 Drilling and completion of the well

The primary targets for West Erregulla-2 are the Permian age Kingia and Highcliff sandstones. The secondary targets are the Permian basal Wagina sandstones and Jurassic oil in the Cattamarra Coal Measures. The well will be drilled to approximately 5,200 m depth to intercept all of these targets. No hydraulic fracture stimulation is proposed, however the well will be tested immediately following completion.

Potential risks to the environment will be considered when selecting drilling fluids for use in the exploration program. Water-based muds will be used to drill the entire well. Bentonite (spud mud) will be used to

drill the upper section (0 to 1,000 m), forming a filter cake over aquifer sections to eliminate aquifer contamination. Potassium chloride-polymer (KCl polymer) will be used to drill the remainder of the well. All chemicals proposed for use downhole in the well will be approved by the Department of Mines, Industry Regulation and Safety (DMIRS) prior to use and are disclosed in **Appendix A** in accordance with the Chemical Disclosure Guideline (DMP 2013).

2.3.5 Well testing

If drill cuttings, logs and/or side-wall cores acquired during drilling show favourable results, well testing will be performed to assess reservoir and flow characteristics. The well test scope of work will be defined after results of well logging are determined.

Strike Energy will notify the relevant authorities including the DMIRS and local/regional premises of the Department of Fire and Emergency Services (DFES) during operations when flaring is expected to occur. Strike Energy will also notify other stakeholders, e.g. landholders, where appropriate.

2.3.6 Well suspension

Following production testing, West Erregulla-2 will be suspended until the results of the test have been analysed and any further well operations, suitable long term production opportunities, or further exploration opportunities, are identified.

If Strike Energy determines to proceed beyond the production testing phase in the future, these activities will be subject to further approvals by the relevant agencies at that time.

2.3.7 Demobilisation and rehabilitation

Following a decision to decommission and abandon West Erregulla-2, the well will be abandoned in accordance with the relevant regulations, infrastructure will be removed and equipment will be demobilised.

Areas disturbed by the project will be rehabilitated. Rehabilitation will be undertaken in accordance with an approved Rehabilitation Management Plan (RMP).

2.3.8 Post-rehabilitation monitoring

Strike Energy will implement a rehabilitation monitoring program after demobilisation is completed in accordance with the RMP. Rehabilitation monitoring will continue for a minimum of two years and then as required until the rehabilitation completion criteria have been met.

Groundwater monitoring will continue after the completion of project activities for one round of monitoring in accordance with the established monitoring frequency.

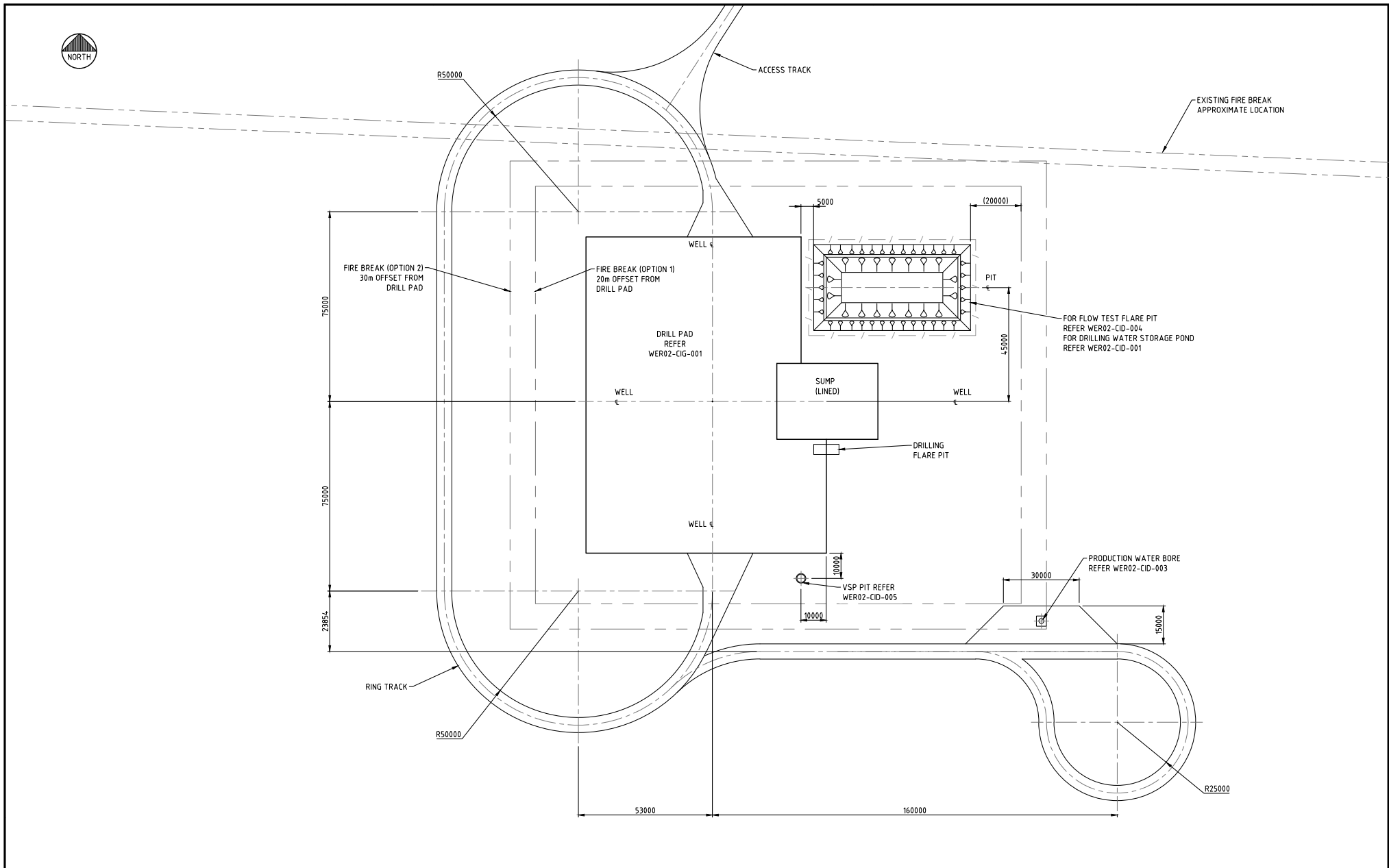
2.4 Project infrastructure and services

The project will require infrastructure and services, a summary of which is set out in **Table 2.2**.

Table 2.2: Infrastructure and services required by the project

Infrastructure/service	Description
Access road and ring tracks	<p>An existing access track located within the UCL along a firebreak previously established by the Department of Biodiversity, Conservation and Attractions (DBCA) will be upgraded to reduce the amount of vegetation clearing and overall impact of the project.</p> <p>Several ring tracks will be included at the well site for access and turning long vehicles and will all be located within the project area.</p>

Infrastructure/service	Description
Well site	<p>Drilling will be conducted on a well pad surrounded by a cleared 20 m fire management area. The well site and its surrounding fire management area will occupy the area shown on Figure 2.1 as 'well site firebreak'.</p> <p>The larger well site layout, shown on Figure 2.1 as 'site layout', represents the total area to be cleared. This includes the well site and 20 m fire management area, as well as additional vehicle access tracks, vehicle turnaround areas and turkey's nest dam.</p> <p>Figure 2.2 and Figure 2.3 show the conceptual well site and larger well site layouts.</p>
Flare pit	A flare pit will be constructed on the well site for flaring gas during testing.
Hygiene station	As part of the project's biosecurity requirements, two vehicle and equipment hygiene stations will be operated as part of project activities. All vehicles, equipment, plant and machinery must be documented as clean before initially arriving in the project area and will be required to pass through the hygiene station when travelling to the well site or accommodation camp.
Accommodation facilities	<p>The majority of personnel will be accommodated at a temporary camp to be constructed on private land adjacent to the corner of Carey Road and Natta Road, about 7 km northeast of the well site. It will accommodate 45 people.</p> <p>A mini camp will be located at the well site to accommodate up to 6 personnel critical to 24 hour operations.</p>
Water supply bore	Water will be required for operational (non-potable water) and domestic use (potable water). Non-potable water will be required for construction, dust suppression and drilling activities and will be sourced from a bore onsite. Potable water will be required for drinking and other domestic uses and will be delivered to storage tanks within the site.
Power supply	A self-bunded portable diesel generator will supply power for the project. Other equipment (e.g., lighting towers) may contain their own self-bunded generators.
Chemical and hazardous substances storage	<p>Oil, fuel, chemicals and other hazardous substances will be stored in a bunded chemical storage area or in self-bunded tanks on the well site. A MSDS for each chemical handled and stored on-site will be held in the site office and displayed in the chemical storage area. A Hazardous Materials Register will be maintained on-site.</p> <p>The full list of chemicals proposed for use in drilling will be approved by DMIRS ahead of drilling activities commencing (Appendix A).</p>
Waste management	A variety of waste is likely to be generated during the project, including domestic waste, inert waste, recyclables, hazardous waste, septic waste and treated wastewater. Waste will be handled, stored, treated and disposed of in accordance with relevant legislation and Shire of Three Springs local requirements.
Groundwater monitoring	Three bores will be used to monitor groundwater during project activities and for one monitoring event after demobilisation activities. Monitoring will be conducted using the non-potable water supply bore installed on the well pad and two additional monitoring bores that will have been already installed as part of baseline monitoring prior to site preparation. Monitoring will build on baseline data collected from existing bores on neighboring land in May 2015 and baseline data to be obtained prior to the commencement of drilling.



Not to scale
Source: Strike Energy (15.11.18).



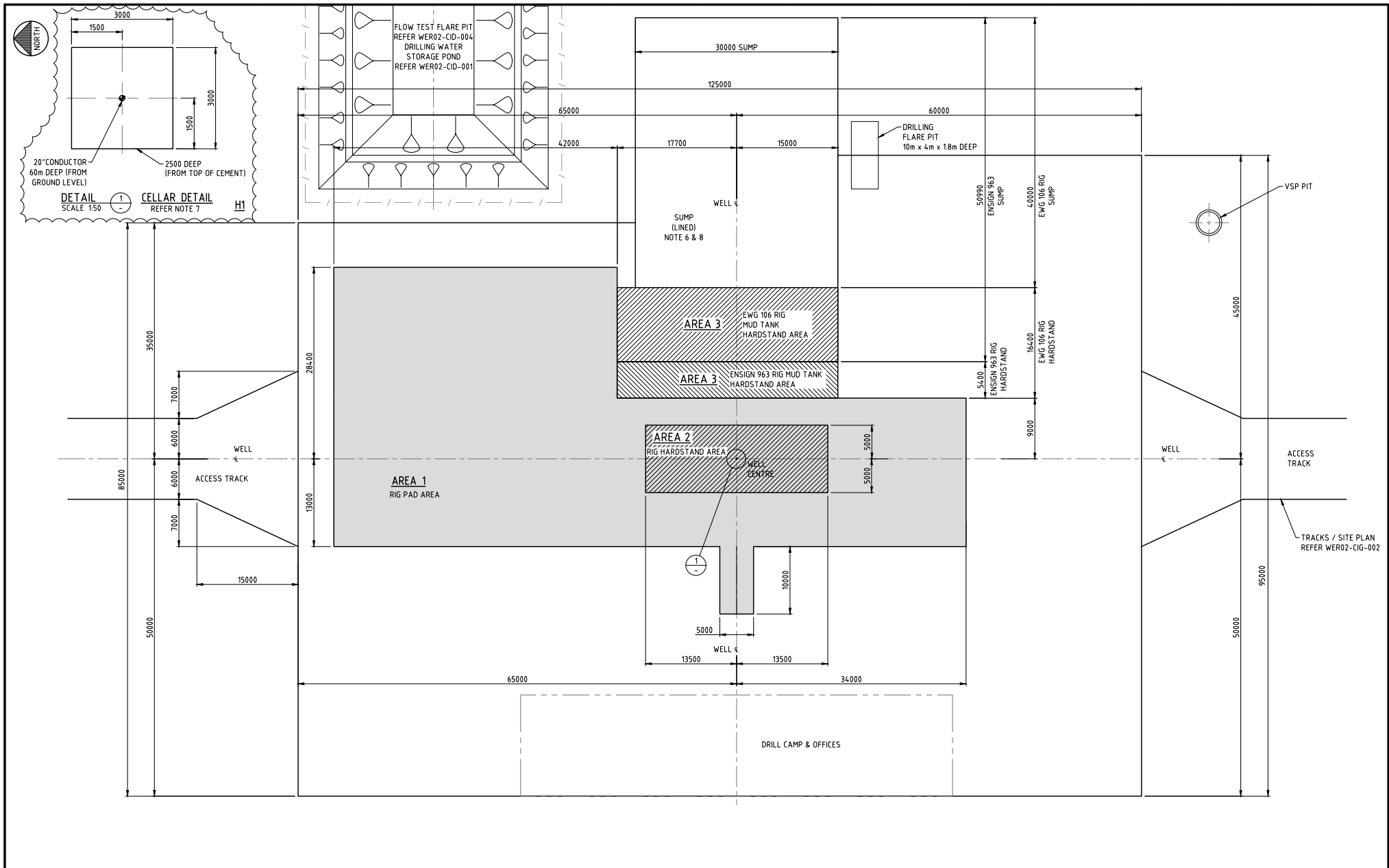
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19.11.2018
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2034_ELA_F03.03_GRA

Strike Energy
West Erregulla-2 Exploration Well



Conceptual well site layout

Figure No:
2.2



Not to scale
Source: Strike Energy (07.11.18).



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19.11.2018
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2034_ELA_F03.04_GRA

Strike Energy
West Erregulla-2 Exploration Well



Conceptual well site layout
(close up)

Figure No:
2.3

3 Existing environment

3.1 Physical environment

The project is located within the Geraldton Sandplains bioregion (Lesueur Sandplain subregion) under IBRA (Woodman Environmental, 2013). The Lesueur Sandplain subregion (GS3) comprises coastal Aeolian and limestones, Jurassic siltstones and sandstones of central Perth Basin (Desmond & Chant, 2001). Soils in this region are described as yellow sands inland and leached sandy soils near the coast, which overlay laterite. **Plate 3.1** shows the sandy soils in the project area.



Plate 3.1: East-west access track in UCL along existing firebreak (photo: KD.1)

The project area is devoid of any significant permanent surface water features. Numerous small watercourses dissect the surrounding area, draining either westwards from the Arrowsmith Region onto the Swan Coastal Plain, or north or south towards the two nearest river systems (RPS, 2011). There are also several small ephemeral creeks within EP469 but these are not a feature of the project area.

The project area overlies the Yarragadee Formation aquifer, which is the largest aquifer in the Perth Basin. The Yarragadee Formation is comprised mainly of sand with minor shale and siltstone interbedded within it and lies over the Cadda Formation. It covers an area from north of Dongara to the Serpentine area south of Perth (RPS, 2011).

The geological units that will be encountered by the well include (in order of increasing depth) the Yarragadee Formation, Cadda Formation, Cattamarra Coal Measures, Eneabba Formation, Lesueur Formation, Woodada Formation, Kockatea Shale, Dongara/Wagina Sandstone, Irwin River Coal Measures, Kingia Sandstone, Bit Basher Shale, High Cliff Sandstone reaching total depth in the Holmwood shale.

The water table is in the Yarragadee Formation around 145 m below ground level (approximately 70 mAHD). Groundwater in the Yarragadee Formation has a multilayered flow system and generally moves downwards and to the southwest.

The Cadda Formation underlies the Yarragadee Formation at around 1,700 mAHD. This unit has low permeability and acts as a regional aquiclude, separating the Yarragadee Formation above from the Cattamarra Coal Measures below.

The Cattamarra Coal Measures and the Eneabba Formation both contain groundwater, but are understood to be internally confined by coal seams in the former and thick mudstone sequences in the latter. The Eneabba Formation is likely to be hypersaline and isolated from the upper Cattamarra Coal Measures.

Only the Yarragadee groundwater is likely to be considered economically exploitable due to the large costs involved in recovering groundwater from the Cattamarra Coal Measures (around 2,000 m below ground level) or any unit below (RPS, 2011).

3.2 Biological environment

The Tathra vegetation system (Beard, 1976) in which the project is located is the most extensive vegetation system in the Dongara area and consists of scattered shrubs of 1 to 2 m height and a denser layer of shrubs to 1 m height. Species present include *Nuytsia floribunda*, *Eucalyptus todtiana*, *Banksia attenuata*, *Banksia menziesii* and *Banksia prionotes*.

Woodman Environmental (2013) described and mapped 17 vegetation types (VTs) in the flora survey area. No Threatened ecological communities (TECs) or priority ecological communities (PECs) were identified within the flora survey area and none of the VTs mapped in the flora survey area were equivalent to any TECs or PECs (Woodman Environmental, 2013). **Plate 3.2** shows an example of the vegetation at the proposed well site.



Plate 3.2: Vegetation at the well site (photo: KD.1)

A total of 535 vascular flora taxa and one known hybrid, representing 64 families and 196 genera were recorded in the study area. Those included three threatened flora species (*Eucalyptus crispata* and the orchids *Thelymitra stellata* and *Paracaleana dixonii*), 23 confirmed Priority species, one probable Priority species and one hybrid species. In addition, another threatened flora species, two priority flora species and a probable priority species have historically been recorded within the survey area.

Strike Energy is committed to avoiding all known locations of Threatened and Priority 1 flora. Note that *Synaphea oulopha* was previously listed as Priority 1 but has since been downgraded to Priority 3.

Glevan Consulting (2012) was commissioned to conduct an assessment for the presence of *Phytophthora* dieback within the flora survey area. No areas of remnant vegetation within the UCL were observed to be affected, infected or altered by any previous introduction of *Phytophthora* dieback. However, agricultural land was not able to be mapped and is therefore unprotectable. With the exception of the accommodation camp, the remainder of the project area is considered as protectable from the *Phytophthora* dieback disease.

Coffey Environments (2013) identified five fauna habitat types within the study area. The project area contains two of these: low shrubland with/without woodland species, and open shrubland in minor drainage lines and on flats. Both of these habitats are considered foraging habitat critical to the survival of Carnaby's Black Cockatoo and of predominantly very good quality.

A total of 304 fauna species have previously been recorded in the vicinity of the project, including 11 introduced species and 20 species of conservation significance. While none of these conservation significant species were positively recorded during field investigations, four are considered "likely" to occur (Carnaby's Black Cockatoo, Australian Bustard, Rainbow Bee-eater and Western Carpet Python), and another four were considered as "possibly" occurring within the project area (Peregrine Falcon, Fork-tailed Swift, Western Brush Wallaby and Gilled Slender-bluetongue).

The closest conservation areas to the project area are Wilson Nature Reserve and Yandanogo Nature Reserve, located 15 km to the southeast and 15 km to the west respectively. The nearest indigenous and non-indigenous heritage sites are over 20 km from the project area. The nearest sensitive receptor (a residence) is approximately 5 km southeast of the well site.

4 Environmental risk assessment

The environmental hazard identification and risk assessment process applied to the project is based on Strike Energy's internal risk assessment method and the principles of AS/NZS 31000:2009 and HB 203:2012.

Environmental hazards and risks were identified during a systematic hazard identification workshop undertaken by Warrego Energy and Coffey during initial planning works for the project. The risk assessment has been since been reviewed and revised by Strike Energy and Eco Logical Australia. A total of 35 hazards have been identified.

The management practices (controls) identified in the risk assessment are designed to keep risks to ALARP and economically achievable. ALARP is defined in the Guideline for the Development of Petroleum and Geothermal Environment Plans in Western Australia as (DMP, 2016a):

'the point where the cost involved in further reducing the environmental impacts and risks of the activity would be highly disproportionate to the environmental benefit gained. This principle arises from the reality that resources are finite and should focus on reducing the environmental impacts and/or risks that will deliver the best environmental outcomes possible'

A summary of the potential impacts and controls for all activities and grouped by impact is provided in **Table 4.1**. All of the 35 potential environmental impacts identified have been assessed as having a residual risk of 'low' or 'medium'.

Table 4.1: Potential environmental impacts, risks and controls

Potential impact	Controls
<p>Contamination of soil, surface water and/or groundwater.</p>	<p>A blowout prevented will be installed on the surface casing for the duration of drilling.</p> <p>A groundwater monitoring program will be implemented via two monitoring bores and a water production well. During well activities, water levels and site physio-chemical parameters will be collected on a monthly basis with more detailed sample collection occurring on a quarterly basis. Baseline monitoring will commence approximately 3-6 months prior to drilling.</p> <p>A register of spills will be kept.</p> <p>A series of control valves (Christmas tree) will be installed at the surface as secondary barriers preventing the unwanted egress of formation fluids. The primary barrier will remain wellbore fluid density.</p> <p>All vehicles, equipment, plant and materials will be removed from the well site during well suspension.</p> <p>Contaminated material will be removed and disposed of offsite at a licenced facility.</p> <p>Cuttings from water-based drilling will be discharged in to a suitably lined sump located on the well site.</p> <p>Dangerous goods will be stored in accordance with applicable legislation.</p> <p>Drilling will be conducted according to an approved drilling program by qualified drilling contractors in accordance with industry best practice standards and procedures.</p> <p>Flare pit lining (e.g. a layer of bentonite and blue metal) or a buried flare tank will be installed only if drilling results indicate there may be liquid carryover.</p> <p>Implement bunding to capture spills where possible.</p> <p>Liquid chemicals, drilling muds or hazardous substances will be stored in a bund capable of holding 110% of the volume of the largest stored container.</p> <p>Local fire authorities will be consulted prior to and during operations.</p> <p>Only DMIRS approved fluids and chemicals will be used (Appendix A).</p> <p>Refuel, service and maintain vehicles and machinery only where spill containment (e.g. Bermat®) is in use.</p> <p>Remove and dispose of any contaminated material offsite to a licensed facility using a licensed contractor.</p> <p>Controlled waste (other than treated wastewater) will be contained onsite and removed and disposed of offsite using a licensed contractor.</p> <p>Effluent will be treated using an approved wastewater treatment system with an irrigation system for the disposal of treated wastewater.</p> <p>Soil in sumps and the flare pit will be tested for the presence of contaminants following completion of operations.</p>

Potential impact	Controls
	<p>Spill kits will be available during all refuelling operations.</p> <p>Spill kits will be available in areas where dangerous goods and hazardous materials are stored and used.</p> <p>Sump and flare pit levels will be monitored for overflow during and after high rainfall at all times while drilling.</p> <p>Sump liners will be removed at the completion of project activities during demobilisation and rehabilitation activities prior to being backfilled.</p> <p>The emergency response plan (ERP) and oil spill response plan (OSRP) will be tested regularly.</p> <p>The well head will be banded by the cellar.</p> <p>The Well Integrity Management Plan will be implemented.</p> <p>Water-based muds (WBM) will be used to prevent contamination of aquifers.</p>
<p>Erosion of soil / generation of dust.</p>	<p>Civil equipment will be mobilised to repair/stabilise any erosion as required. Sites where erosion has been repaired/stabilised will be monitored to ensure effectiveness of works.</p> <p>Dust suppression techniques such as watering will be used when required. Bore water will be tested for salinity prior to use for dust suppression.</p> <p>Erosion fences etc. will be used on stockpiles if required.</p> <p>Screening or sheeting material (e.g. crushed rock) will be spread over the well site and access road as required.</p> <p>Topsoil removed during preparation of the well site will be stockpiled for use during rehabilitation.</p> <p>Vehicle and machinery movements will be restricted to the development footprint and existing disturbance, tracks and firebreaks.</p> <p>Vehicle speeds will be restricted within the project area. Speed restrictions on access roads will be 40 km/h and reduced further around operations.</p>
<p>Fauna mortalities/disturbance.</p>	<p>All activities other than drilling, well testing and completions will be conducted during daylight hours only.</p> <p>All personnel will be instructed on conservation significant values and related responsibilities (e.g. via inductions).</p> <p>Fencing between surrounding vegetation and sumps, turkey's nests and the flare pit will be installed (e.g. well site perimeter fencing).</p> <p>Installation of egress matting for ground dwelling fauna to escape from water storage areas. Lighting to be directed towards the operation, light spillage on surrounding areas minimised.</p> <p>Pets and firearms will be prohibited in the project area.</p> <p>Sumps, well cellar, turkey's nest dams and the flare pit will be inspected daily for presence of fauna.</p> <p>Vehicle and machinery movements will be restricted to the development footprint and existing disturbance, tracks and firebreaks.</p>

Potential impact	Controls
	<p>Vehicle speeds will be restricted within the project area. Speed restrictions on access roads will be 40 km/h and reduced further around operations.</p>
<p>Attraction of fauna to waste receptacles. Rubbish from project left on site. Contamination of soil or groundwater (e.g. spills from sewage systems.).</p>	<p>All putrescible waste will be stored in bins that have a tightly secured lid to avoid fauna attraction and entry. Fencing between surrounding vegetation and sumps, turkey's nests and the flare pit will be installed (e.g. well site perimeter fencing). Refuel, service and maintain vehicles and machinery at designated locations only. Contaminated material will be removed and disposed of offsite at a licensed facility. Controlled waste (other than treated wastewater) will be contained and removed and disposed of offsite using a licensed contractor. Effluent will be treated onsite using an approved wastewater treatment system with an irrigation system for the disposal of treated wastewater.</p>
<p>Fragmentation of fauna habitat.</p>	<p>Use existing tracks (e.g. fire breaks) in preference to clearing new tracks where possible. A rehabilitation management plan will be implemented.</p>
<p>Introduction and spread of weeds/dieback.</p>	<p>The unallocated Crown land in the project area will be treated as dieback-free. A dieback and weed management plan will be implemented. Vehicle and machinery movements will be restricted to the development footprint and existing disturbance, tracks and firebreaks. Adhere to biosecurity requirements of landowners as per land access agreements. All personnel will be instructed (e.g. via inductions) on weed/disease risks and correct hygiene procedures (such as the correct use of wet and dry hygiene facilities and kits for cleaning personnel, vehicles and machinery moving within the development footprint).</p>
<p>Loss of conservation significant flora or conservation significant fauna habitat.</p>	<p>All personnel will be instructed on conservation significant values and related responsibilities (e.g. via inductions). Clearing of native vegetation will be undertaken in accordance with Native Vegetation Clearing Permit CPS 5899/3 (or subsequent versions thereof) and other applicable permits/approvals. Initial surveying using a GPS will be undertaken to accurately locate and demarcate all areas of disturbance and areas that need to be avoided. Known locations of Threatened flora will be avoided unless a Permit To Take (or equivalent) has been obtained. No clearing will be undertaken outside the project area. Pre-disturbance flora surveys will be conducted.</p>

Potential impact	Controls
	<p>Vehicle and machinery movements will be restricted to the development footprint and existing disturbance, tracks and firebreaks.</p> <p>Where possible, known locations of Priority 1 and Priority 2 flora will be avoided.</p>
Vegetation in disturbance footprint not rehabilitating.	<p>A rehabilitation management plan will be implemented.</p> <p>Rehabilitation of the well site will commence as soon as practicable (assuming well is no longer required).</p> <p>Regular site visits will be implemented during rehabilitation to monitor rehabilitation progress.</p>
Fire.	<p>A 20 m fire break will be maintained around the well site during project activities.</p> <p>A pilot light, automatic sparker or other measure will be used in the flare pit to prevent loss of ignition.</p> <p>Adopt emergency response plan (ERP) and oil spill response plan (OSRP), including regular drills.</p> <p>All vehicles and machinery will operate on diesel fuel.</p> <p>Fire fighting equipment will be fitted to all vehicles and all personnel will be appropriately trained in how to prevent and respond to fires.</p> <p>Fire response equipment and at least one fire response vehicle will be maintained on-site at all times during operations.</p> <p>Local fire authorities will be consulted prior to and during operations.</p> <p>Permit smoking only in designated smoking areas.</p> <p>The flare pit will be monitored during flaring.</p> <p>Vehicle and machinery movements will be restricted to the development footprint and existing disturbance, tracks and firebreaks.</p>
Fire or damage to infrastructure during well suspension	<p>Well site fencing and signage will be retained during well suspension to prevent third party access.</p> <p>The well site will be inspected regularly during well suspension using physical inspections.</p> <p>All vehicles, equipment, plant and materials will be removed from the well site during well suspension.</p>
Greenhouse gas emissions.	<p>Conduct flaring in accordance with relevant regulations.</p> <p>Monitor volume of gas flared for reporting purposes.</p> <p>Ensure well control and integrity to minimise fugitive emissions.</p>
Disruption to landowners / local community.	<p>Adhere to stakeholder management plan.</p> <p>All personnel will be instructed on landowner and stakeholder sensitivities and related responsibilities (e.g. via inductions).</p> <p>Ensure any applicable landowner access agreements are in place before project commences.</p> <p>Implement a traffic management plan (approved by local shire) where required.</p>

Potential impact	Controls
	<p>Liaise with local authorities.</p> <p>Liaise with stakeholders before, during and after project activities.</p>
<p>Disturbance to fauna / people through light and noise</p>	<p>Lighting to be directed towards the operation, light spillage on the surrounding areas to be minimised.</p> <p>Ensure vehicles and machinery have standard noise control devices fitted and maintained.</p> <p>All personnel will be instructed on landowner and stakeholder sensitivities and related responsibilities (e.g. via inductions).</p> <p>The flare will be oriented horizontally and contained inside an earthen bund.</p> <p>A diffuser will be used on the flare line to reduce noise.</p> <p>A step-up in flare line size will be used to reduce gas velocity at flare tip and reduce noise.</p>
<p>Disturbance to indigenous or non-indigenous heritage site.</p>	<p>All personnel will be instructed on heritage values and related responsibilities (e.g. via inductions).</p> <p>Strike will work with traditional landowners to ensure sufficient cultural heritage monitoring during ground disturbing activities.</p> <p>Adhere to Cultural Heritage Management Plan (CHMP) and associated requirements of the <i>Aboriginal Heritage Act 1972</i> if a suspected Aboriginal heritage site is discovered.</p>
<p>Negative community sentiment resulting in complaints about the project or future difficulties in obtaining social licence for similar projects.</p> <p>Unauthorised land access by project personnel.</p> <p>Breach of landowner agreements.</p> <p>Damage to landowner infrastructure.</p> <p>Complaints about the project.</p>	<p>Adhere to stakeholder management plan.</p> <p>All personnel will be instructed on landowner and stakeholder sensitivities and related responsibilities (e.g. via inductions).</p> <p>Ensure any applicable landowner access agreements are in place before project commences.</p> <p>Liaise with stakeholders before, during and after project activities.</p>

5 Implementation strategy

Strike Energy and its contractors have an implementation strategy to ensure that the provisions of the Environment Plan (of which this document is a summary) are implemented. The implementation strategy includes:

- systems, practices and procedures for implementing this Environment Plan;
- roles and responsibilities of personnel to ensure that the Environment Plan is implemented;
- training and competencies required of personnel;
- oil spill response plan;
- monitoring, auditing and management of non-conformances;
- record keeping;
- reporting and notification arrangements; and
- review of the Environment Plan.

Key roles defined in the implementation strategy include:

- Strike Energy Executive;
- Strike Energy Asset Manager;
- Operating Company Representative;
- Operations Contractor Managers;
- Operations Contractor Crew; and
- Stakeholder Liaison.

An oil spill response plan developed in accordance with DMIRS's Guideline for the Development of an Onshore Oil Spill Contingency Plan (DMP, 2016b) will be prepared and submitted to DMIRS for approval as a separate document.

6 Stakeholder consultation

Warrego Energy initiated a stakeholder consultation program in 2008 when it acquired exploration rights in EP469. Strike Energy, as the new operator of EP469 in conjunction with Warrego Energy, will continue to undertake stakeholder consultation with a consistent approach.

The aim of stakeholder consultation program was and is to inform stakeholders of Strike Energy's proposed activities and to identify any conflicts, concerns, management strategies and benefits.

Strike Energy and Warrego Energy have consulted with various government regulators, landowners, local shires, indigenous representatives, non-government organisations and other petroleum explorers and operators in the area.

Strike Energy will continue to consult with the relevant government authorities, landowners and interested persons regarding project activities prior to the commencement of the project and while project activities are occurring. Records of Strike Energy's consultations activities will be presented in Strike Energy's annual environment report to DMIRS and the Department of the Environment and Energy.

7 References

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Appendix A - Chemical disclosure



WEST ERREGULLA 2 CHEMICAL DISCLOSURE

WER02-HSE-PKG-001

Revision: 4

Prepared, Reviewed and Approved Details			
Prepared:	Andrew Farley	Date: 28/08/2019	
Reviewed:	Steve Furze	Date: 28/08/2019	
Approved:	Andrew Farley	Date: 28/08/2019	Andrew Farley

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Revision History					
Date	Rev	Description	Prepared	Reviewed	Approved
26/03/19	0	Final	Andrew Farley	Romi Branajaya	Andrew Farley
04/04/19	1	Update drilling fluids	Andrew Farley	Romi Branajaya	Andrew Farley
11/04/19	2	Revised following DMIRS feedback	Andrew Farley	Romi Branajaya	Andrew Farley
24/04/19	3	Revised following DMIRS feedback	Andrew Farley	Steve Furze	Andrew Farley
28/08/19	4	Revised cement recipe	Andrew Farley	Steve Furze	Andrew Farley

Document Owner
<p>The Chief Operating Officer is the custodian of this Document and is responsible for ensuring the approval and management of this document including any revisions.</p> <p>Responsible Person: Pax Barkla For Strike Energy Phone: +61 (08) 7099 7417 Mobile: +61 438 040 781 E-mail: pax.barkla@strikeenergy.com.au</p>

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1 Introduction

Strike West Pty Ltd (Strike Energy), Operator of Exploration Permit EP 469, intends to drill the West Erregulla 2 exploration well (the “project”) within EP 469. The permit is located approximately 50 km southeast of Dongara and 230 km north of Perth.

This chemical disclosure should be read in conjunction with the approved *EP469 West Erregulla 2 Exploration Well Environment Plan*.

This document addresses the chemical disclosure requirements for products, chemicals and other substances to be used “down-hole” in petroleum or geothermal related activities regulated under regulation 15(9) of the Petroleum and Geothermal Energy Resources (Environment) Regulations 2013. Information contained within has been prepared in line with the Chemical Disclosure Guideline (ENV-PEB-178) Version 2 published by the Department of Mines and Petroleum in August 2013.

Systems presented below are divided into two categories:

- Fluids
- Cementing

Safety Data Sheets for each product are presented in Appendix A.

2 Fluids (Drilling Fluid, HT Logging Pill, Completion Brine)

Table A System Details

Operator	STRIKE ENERGY
Project/Well	WEST ERREGULLA 2
System	Drilling Fluid, HT Logging Pill & Completion Brine
Total Volume of System	1,721 m3

Table B Product List

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
Water	N/A	Base Fluid		69.82%	N
Bentonite / API Bentonite	Newpark	Viscosifier	The main component/s of this product are not anticipated to cause any adverse effects to plants or animals.	0.96%	Y
Potassium Chloride	Newpark	Shale swelling inhibition (smectite & illite clays)	Ictalurus punctulus 48h-LC50 = 720 mg/l; Daphnia magna: 48h-LC50 = 177 mg/l; Nitzschia linear is: 120 h-EC50 = 1337 mg/l. A chronic reproductive test with the invertebrate Daphnia magna gave a LOEC of 101 mg/l. All the studies compiled on the acute and chronic aquatic toxicity were > 100 mg/L. Thus it is concluded that KCl is not hazardous to freshwater organisms. Taking into considerations the background concentrations of KCl in seawater (380 mg/l K+ and 19,000 mg/l Cl-), it is concluded that there is no reason for further investigations of KCl on marine species. The low concern for the environment is supported by the absence of a bioaccumulation potential for the substance.	3.81%	Y
Sodium Chloride	Newpark	Weighting Agent	This product is expected to be of low toxicity. Toxicity Data LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat)	11.13%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			LD50 (Skin): > 10000 mg/kg (rabbit) Ecotoxicity - LC50 (water flea) is 2122 mg/L/48 hours;, LC50 (fathead minnow) is 6.57 g/L/96 hours. Biodegradability does not pertain to inorganic substances.		
Barite / API Barite	Newpark	Weighting Agent	Aquatic toxicity: LC50 (Fresh Water Trout) > 21,000 ppm/96hrs. LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs.	7.25%	Y
Stonedust /Circal 60/16	Newpark	Bridging & Weighting Agent	This product is expected to be of low toxicity. LD50 (Ingestion) = 6450 mg/kg (rat). Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects. This product does not bioaccumulate.	1.35%	Y
Omyacarb 20 / 40	Newpark	Bridging & Weighting Agent	This product is expected to be of low toxicity. LD50 (Ingestion) = 6450 mg/kg (rat). Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects. This product does not bioaccumulate.	1.68%	Y
NewPac LV / Rheopac LV / Drispac SL /	Newpark	Fluid Loss	Aquatic toxicity: LC50 (Fresh Water Trout) > 21,000 ppm/96hrs. LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs. Not expected to bioaccumulate.	0.60%	Y
NewZan D / Xanthan Gum (P) / Flowzan /	Newpark	Viscosifier	This product is expected to be of low toxicity. LD50 (oral) > 1000 mg/kg (mouse) LD50 (oral) > 45,000 mg/kg (rat) LD50 (oral) > 20,000 mg/kg (dog) LD50 (intraperitoneal): > 50 mg/kg (mouse) LD50 (intravenous): 100-250 mg/kg (mouse) Not expected to bioaccumulate.	0.58%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
AvaPolymer 5050	Newpark	Encapsulating Agent - provides shale inhibition	<p>Constituent 1 – (60%) ATEmix (oral) 27,000.00 mg/kg</p> <p>ATEmix (dermal) 2,002.00 mg/kg Constituent 2 - (40%) Oral Toxicity (LD50) - 16000 mg/kg (guinea pig) Dermal Toxicity (LD50) - > 2000 mg/kg (rabbit) TDLo (oral) 140 mg/kg (rat) Ecotoxicity: This product has an CEFAS OCNS Gold rating. Registration number 27397</p>	0.11%	Y
NewCide-50	Newpark	Biocide	<p>Constituent 1 – (20-15%) The following values are calculated based on chapter 3.1 of the GHS document ATEmix (oral) 1,908.00 mg/kg ATEmix (dermal) 5,005.00 mg/kg ATEmix (inhalation-dust/mist) 0.13 mg/l Easily biodegradable Oral LD50 - = 763 mg/kg (Rat) Dermal LD50 - > 2 g/kg (Rat)</p> <p>Ecotoxicity Toxicity to micro-organisms - EC50 = 28.9 mg/L 15 min</p> <p>Constituent 2 – (Remainder) Non Hazardous</p> <p>Persistence and degradability - Readily biodegradable. Bioaccumulation - Not likely to bioaccumulate</p>	0.13	Y
Caustic Soda	Newpark	pH control-prevents bacteria & corrosion.	<p>Toxicity Data: Toxicity Data available for the ingredients: SODIUM HYDROXIDE (1310-73-2):</p>	0.1%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>LD50 (Intraperitoneal): 40 mg/kg (mouse)</p> <p>LDLo (Ingestion): 1.57 mg/kg (human)</p> <p>SILICA, AMORPHOUS (7631-86-9):</p> <p>LD50 (ingestion): 3160 mg/kg (rat)</p> <p>Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate.</p> <p>WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out.</p>		
Sodium Sulphite	Newpark	Oxygen Scavenger	<p>Oral Toxicity (LD50) Dermal Toxicity (LD50) Inhalation Toxicity (LC50)</p> <p>SODIUM SULPHITE 820 mg/kg (mouse)</p> <p>SODIUM SULPHATE 5989 mg/kg (mouse)</p> <p>SODIUM CARBONATE 4090 mg/kg (rat) > 2000 mg/kg (rabbit) 800 mg/m³/2 hours</p> <p>SODIUM SULPHITE (7757-83-7)</p> <p>LD50 (intraperitoneal) 950 mg/kg (mouse)</p> <p>LD50 (intravenous) 175 mg/kg (mouse)</p> <p>LDLo (intravenous) 400 mg/kg (cat)</p> <p>LDLo (oral) 2825 mg/kg (rabbit)</p> <p>LDLo (subcutaneous) 600 mg/kg (rabbit)</p> <p>SODIUM SULPHATE (7757-82-6)</p> <p>LD50 (intravenous) 1220 mg/kg (rabbit)</p> <p>LDLo (intravenous) 1220 mg/kg (mouse)</p> <p>TDLo (oral) 14 g/kg (mouse - 8-12 days pregnant)</p> <p>TDLo (subcutaneous) 806 mg/kg/26 weeks intermittently (mouse)</p> <p>SODIUM CARBONATE (497-19-8)</p>	0.09%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>LD50 (intraperitoneal) 117 mg/kg (mouse) LD50 (subcutaneous) 2210 mg/kg (mouse)</p> <p>Biodegradability does not pertain to inorganic substances.</p> <p>OCNS category (actual or equivalent chemical) and Registration number. E-3448</p>		
Soda Ash	Newpark	pH / Hardness control	<p>Oral Toxicity (LD50) 4090 mg/kg (rat)</p> <p>Dermal Toxicity (LD50) > 2000 mg/kg (rabbit)</p> <p>Inhalation Toxicity (LC50) 800 mg/m³/2 hours</p> <p>LD50 (intraperitoneal) 117 mg/kg (mouse) LD50 (subcutaneous) 2210 mg/kg (mouse)</p> <p>Fishes, <i>Lepomis macrochirus</i>, LC50, 96 h, 300 mg/l. Crustaceans, <i>Ceriodaphnia dubia</i>, EC50, 48 h, 200 - 227 mg/l.</p> <p>Not expected to bioaccumulate.</p>	0.08%	Y
Sodium Bicarbonate	Newpark	pH Buffer, Contamination Treatment	<p>Toxicity - LD50 (Ingestion): 3360 mg/kg (mouse), LC50 (inhalation): 4.74 mg/L (rat)</p> <p>Ecotoxicity LC50 (<i>Oncorhynchus mykiss</i>) = 7.700 mg/l/96hrs. LC50 (<i>Lepomis macrochirus</i>) = 7.100 mg/l/96hrs. EC50 (Crustaceans, <i>Daphnia magna</i>) = 4.100 mg/l/48hrs LOEC (Crustaceans, <i>Daphnia magna</i>) = 3.100 mg/l/48hrs.</p> <p>Not expected to bioaccumulate.</p>	0.01%	Y
Citric Acid	Newpark	pH Buffer	<p>Toxicity LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 290 mg/kg (rat)</p>	0.01%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>LD50 (Intravenous): 42 mg/kg (mouse) LDLo (Ingestion): 7000 mg/kg (rabbit)</p> <p>Ecotoxicity - LC50 (Leuciscus idus melanotus): 440 mg/L/48hrs., LC50 (Daphnia magna (Water flea)): 1.535 mg/L/24hrs.</p> <p>This product does not bioaccumulate</p>		
INCORR	Newpark	Corrosion Inhibitor	<p>Acute Toxicity: Toxicity data available for ingredient:</p> <p>Toxicity Data TRIETHANOLAMINE (102-71-6)</p> <p>LD50 (Ingestion): 2200 mg/kg (rabbit)</p> <p>LD50 (Intraperitoneal): 1450 mg/kg (mouse)</p> <p>LD50 (Skin): > 20 mL/kg (rabbit)</p> <p>TDL0 (Ingestion): 16 g/kg/64 weeks (mouse - cancer)</p> <p>Ecotoxicity</p> <p>LC50 (shrimp): > 100 ppm.</p> <p>In soil and water, triethanolamine will biodegrade fairly rapidly following acclimation (half-life in the order of days to weeks). In soil, residual triethanolamine may leach to groundwater.</p> <p>Not expected to bioaccumulate.</p>	0.91	Y
FlexFirm KA	Newpark	Inhibits dispersion of drilled shale cuttings	<p>Toxicological Information:</p> <p>Acute toxicity Information available for the product: No known toxicological effects from this product. Based on available data, the classification criteria are not met. Skin Irritating to the skin. Contact may result in irritation, redness, pain, rash, dermatitis and possible skin burns.</p> <p>Eye Irritating to the eyes. Contact may result in irritation, lacrimation, pain, redness, conjunctivitis</p>	0.24	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>and possible burns.</p> <p>Sensitization This product is not classified as causing skin or respiratory sensitisation.</p> <p>Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties. STOT – single exposure</p> <p>Aspiration This product does not present an aspiration hazard. Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.</p> <p>STOT – repeated exposure Reproductive Insufficient data available to classify as a reproductive toxin.</p> <p>Carcinogenicity Insufficient data available to classify as a carcinogen. This product contains crystalline silica which is classified as carcinogenic to humans (IARC Group 1). However, there is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis. Therefore, preventing the onset of silicosis will also reduce the cancer risk.</p> <p>Mutagenicity Insufficient data available to classify as a mutagen.</p> <p>Ecotoxicity Information: The ecotoxicity of potassium silicate has not been tested. The following data is reported for chemically similar sodium silicates on a 100% solids basis: A 96 hour median tolerance for fish (<i>Gambusia affinis</i>) of 2320 ppm; a 96 hour median tolerance of water fleas (<i>Daphnia magna</i>) of 247 ppm; a 96 hour median tolerance for snail eggs (<i>Lymnea</i>) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm.</p> <p>12.1 Toxicity: -The high pH when undiluted or unneutralized is acutely harmful to aquatic life. The following data is reported for chemically similar Sodium Silicates on a 100% solids basis: A 96 hour median tolerance for fish (<i>Gambusia affinis</i>) of 2320 ppm; a 96 hour median tolerance for water fleas (<i>Daphnia magna</i>) of 247 ppm; a 96 hour median tolerance for snail eggs (<i>Lymnea</i>) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm.</p>		

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>12.2 Persistence and degradability</p> <p>This material is not persistent in aquatic systems.</p> <p>12.4 Mobility in soil</p> <p>Expected to be mobile in soil. Diluted material rapidly depolymerizes to yield dissolved silica in a form that is indistinguishable from natural dissolved silica.</p> <p>12.5 Other adverse effects</p> <p>No information provided.</p> <p>12.3 Bioaccumulative potential</p> <p>Neither silica nor potassium will appreciably bio-concentrate up the food chain.</p>		
Gagetrol (HT Logging Pill)	Newpark	High temperature fluid loss control agent, highly crosslinked substituted starch	<p>This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Low toxicity - low irritant.</p> <p>Not expected to bioaccumulate.</p>	0.65%	Y
TEA (HT Logging Pill)	Newpark	Polymer stabiliser which effectively reduces the degradation of polymers at high temperatures	<p>Constituent 1 – (>60%) May be harmful if swallowed, in contact with skin, and/or if inhaled. LD50 (oral) = 2200 mg/kg (rabbit).</p> <p>Constituent 2 – (10-<30%) LD50, Rat, 1,975.31 mg/kg Calculated. For the major component(s): LD50, Rabbit, > 8,200 mg/kg Acute inhalation toxicity: LC0, Rat, male, 4 Hour, Aerosol, 3.35 mg/l, LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 1,460 mg/l, OECD Test Guideline 203 or</p> <p>Equivalent Acute toxicity to aquatic invertebrates:</p>	0.18%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>EC50, Daphnia magna (Water flea), static test, 48 Hour, 55 mg/l, OECD Test Guideline 202 or Equivalent.</p> <p>Acute toxicity to algae/aquatic plants: ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 2.2 mg/l, OECD Test Guideline 201 or Equivalent.</p> <p>Toxicity to bacteria: EC50, Respiration inhibition, 3 Hour, > 1,000 mg/l, activated sludge test (OECD 209).</p> <p>Constituent 3 – (<10%) Rat; male; LD50 = 1.19 (0.79 - 1.80) ml/kg; slope = 3.84, Rat; female; LD50 = 1.07 (0.72 - 1.59) ml/kg; slope = 4.96</p> <p>Rabbit; male; LD50 = 2.46 (1.76 - 3.39) ml/kg; slope = 5.60; 24 h occluded. Rabbit; female; LD50 = 2.83 (1.61 - 4.98) ml/kg; slope = 3.89; 24 h occluded.</p>		
Defoam A (I)	Newpark	Defaomer	<p>Constituent 1 – (>98%) Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h.</p> <p>Constituent 2 – (Remainder) No Hazard</p>	0.01%	Y
Defoam-AP 400	Newpark	HT Defoamer	<p>Constituent 1 – (45-60%) LD50 (ingestion) 33750 mg/kg (rat)</p> <p>Constituent 2 – (40-55%) Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h.</p>	0.01%	Y
NDFT 376 / 377	Newpark	Prevent lost circulation	<p>Acute toxicity - This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.</p> <p>Oral LD50 (rat) is > 5000 mg/kg.</p> <p>Dermal LD50 (rabbit) is > 2000 mg/kg.</p> <p>Inhalation Toxicity LC50 (rat) is 5800 mg/m³/2 hours.</p>	0.05%	y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
Magnesium Oxide	Newpark	pH Buffer	This product is expected to be of low toxicity. Silica, Amorphous 3160 mg/kg (rat) Oral Toxicity (LD50)	0.16%	Y
Dolsal / PanGel FF(HT Logging Pill)	Newpark	Viscosifier	Sepiolite – (97-100%) Product does not present an acute toxicity hazard based on known or supplied information. 3 % of the mixture consists of component(s) of unknown hazards to the aquatic environment. Quartz (<1-3%) Aquatic toxicity: LC50 (Fresh Water Trout) > 21,000 ppm/96hrs. LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs.	0.05	Y
EvoTrol HT (HT Logging Pill)	Newpark	Fluid Loss Control Additive	This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP] Product does not present an acute toxicity hazard based on known or supplied information. <ul style="list-style-type: none"> • No hazardous air pollutants • No listing on Clean Air Act • No components with a CERCLA RQ • No components with a SARA 302 RQ <ul style="list-style-type: none"> • Biodegradation -this product is not readily biodegradable • Bioaccumulation – not harmful to aquatic organisms 	0.02	Y
TOTAL				100.00	

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
Water	N/A	Base Fluid		35.98%	N
Calcium Carbonate Various Grades - Limestone LSC / Circal 60/16 / Unical C300C, Omyacarb 40	Newpark	Bridging & Weighting Agent	<p>This product is expected to be of low toxicity. LD50 (Ingestion) = 6450 mg/kg (rat).</p> <p>Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects.</p> <p>This product does not bioaccumulate.</p>	3.51%	Y
NDFT 376 / 377	Newpark	Prevent lost circulation	<p>Acute toxicity - This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.</p> <p>Oral LD50 (rat) is > 5000 mg/kg.</p> <p>Dermal LD50 (rabbit) is > 2000 mg/kg.</p> <p>Inhalation Toxicity LC50 (rat) is 5800 mg/m³/2 hours.</p>	8.76%	Y
Fracseal Fine	Newpark	Prevent lost circulation	<p>Toxicity data</p> <p>Oral LD50 (rat) is > 5000 mg/kg.</p> <p>Dermal LD50 (rabbit) is > 2000 mg/kg.</p> <p>LC50 (rat) is 510 mg/m³/2 hours.</p> <p>This product is expected to be of low toxicity.</p>	8.76%	Y
MEG	Newpark	Agent to free differentially stuck pipe	<p>Toxicity data</p> <p>LC50 (Inhalation): 10 876 mg/kg (rat)</p> <p>LD50 (Ingestion): 1650 mg/kg (cat)</p> <p>LD50 (Skin): 9530 ug/kg (rabbit)</p> <p>LDLo (Ingestion): 398 mg/kg (human)</p> <p>TCLo (Inhalation): 10,000 mg/m³ (human - cough)</p> <p>TDLo (Ingestion): 5500 mg/kg (child - anaesthesia)</p> <p>Ecotoxicity LC50 (Aquatic species): >100mg/L/96hrs. Non hazardous to aquatic organisms.</p>	2.73%	Y
Strata-Vanguard		Prevent lost circulation	<p>Toxicity Data available for the ingredients:</p> <p>CRISTOBALITE (14464-46-1):</p> <p>TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)</p>	1.38%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
	Newpark		<p>QUARTZ (SILICA CRYSTALLINE) (14808-60-7): LCLo (inhalation) 300 ug/m³/10 years (human) TCLo (inhalation) 16 000 000 particles/ft³/8 hours/17.9 years (human-fibrosis)</p> <p>CELLULOSE (9004-34-6): LC50 (inhalation) > 5800 mg/m³/4 hours (rat) LD50 (ingestion) > 5000 mg/kg (rat) LD50 (intraperitoneal) > 31600 mg/kg (rat) LD50 (skin) > 2000 mg/kg (rabbit)</p> <p>POLYETHYLENE (9002-88-4): LDLo (ingestion) 3000 mg/kg (rat)</p> <p>MAGNESIUM OXIDE (1309-48-4): TCLo (inhalation) 400 mg/kg (human)</p> <p>Ecological Information</p> <p>This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.</p> <p>Not expected to bioaccumulate.</p> <p>This product has low mobility in soil.</p>		
Barite / Newbar	Newpark	As above	As above	14.90%	Y
Frac Attack	Newpark	Prevent lost circulation	<p>Toxicity data:</p> <p>CALCIUM HYDROXIDE (1305-62-0) LD50 (ingestion) 7300 mg/kg (mouse)</p> <p>CRISTOBALITE (14464-46-1) TCLo (inhalation) 16 mppcf/8hours/17.9 years (human-fibrosis)</p> <p>QUARTZ (SILICA CRYSTALLINE) (14808-60-7) LCLo (inhalation) 300 ug/m³/10 years (human) TCLo (inhalation) 16 000 000 particles/ft³/8 hours/17.9 years (human-fibrosis)</p> <p>CELLULOSE (9004-34-6) LC50 (inhalation) > 5800 mg/m³/4 hours (rat) LD50 (ingestion) > 5000 mg/kg (rat) LD50 (intraperitoneal) > 31600 mg/kg (rat) LD50 (skin) > 2000 mg/kg (rabbit)</p>	1.3%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			MAGNESIUM OXIDE (1309-48-4) TCLo (inhalation) 400 mg/kg (human) Bioaccumulative potential: No information available		
Citric Acid	Newpark	As above	As above	0.88%	Y
Potassium Chloride	Newpark	As above	As above	4.38%	Y
AVAGLYCOL / GLYCHEM MC	Newpark	An inhibitor to prevent shales containing medium to high smectite interlayered clay content dispersing into the mud system	Ecotoxicity: Low toxicity to aquatic organisms. LC50 (96 h) : 1800 mg/l (SCOPHTHALMUS MAXIMUS) EC50 (48 h) : 310 mg/l (ACARTIA TONSA) EC50 (72 h) : 391 mg/l (SKELETONEMA COSTATUM) Persistence / Degradability: Biodegradation BOD5 : N.D. % ThOD Bioaccumulative potential: log Pow : 0.436 (OECD 107); BCF : N.D. (Slightly or not bioaccumulative)	1.55%	Y
AVAPERM NF	Newpark	Prevent swelling clays by blocking the site for water hydration.	This product is registered on Offshore Chemical Notification Scheme Gold, Gold, Gold for HQ Band 17.5", 12.25" and 8.5" respectively.	1.12%	Y
SAPP	Newpark	Deflocculate or disperse bentonite muds or fluids with high levels of low gravity solids.	Toxicity data - LD50 (Ingestion): 2650 mg/kg (mouse), LD50 (Intraperitoneal): 1 g/kg (mouse), LD50 (Intravenous): 59 mg/kg (mouse), LD50 (Subcutaneous): 480 mg/kg (mouse) Does not bioaccumulate.	0.13%	Y
Sandseal	Newpark	Bridging agent & loss circulation material	This product is expected to be of low toxicity. This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Not expected to bioaccumulate.	0.88%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
JK-161 LV	Newpark	Encapsulating Agent - provides shale inhibition	Toxicity data (10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis bahia = 48hr LC50 = 16.2 mg/L. Menidia beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia tonsa = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]	0.16%	Y
QUICKSEAL F / M / C	Newpark	Lost circulation material	This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Not expected to bioaccumulate.	0.12%	Y
Defoam-AP 400	Newpark	HT Defoamer	Constituent 1 – (45-60%) LD50 (ingestion) 33750 mg/kg (rat) Constituent 2 – (40-55%) Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h.	0.01%	Y
Defoam A (I)	Newpark	Defoamer	Constituent 1 – (>98%) Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h. Constituent 2 – (Remainder) No Hazard	0.01	Y
Driscal D	Newpark	High temperature fluid loss control agent	LCLo (Inhalation): 300 ug/m3/10 years (human), LDLo (Intratracheal): 200 mg/kg (rat) LDLo (Intravenous): 20 mg/kg (dog), TCLo (Inhalation): 16 000 000 particles/ft3/8 hours/17.9 years (human-fibrosis)	0.28%	Y
SPA	Newpark	High temperature fluid loss control agent	Toxicity (10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis Bahia = 48HR LC50 = 16.2 mg/L. Menidia Beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia Costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia Tonsa = 48hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]	0.49%	Y
Avastabhole	Newpark		Constituent 1 – (<2%) Oral LD50 = 2590 mg/kg (Rat) = 5800 mg/kg (Rat) Dermal LD50 Inhalation LC50 = 2830 mg/kg (Rabbit)	4.55%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
			<p>Ecotoxicity: The environmental impact of this product has not been fully investigated. Free of solvents, Avastabhole is considered environmental friendly. Not Toxic. Based on available acute ecotoxicity values above 1 mg/L and chronic ecotoxicity values above 0.1 mg/L, all remaining chemicals in this group are categorised as Not Toxic.</p> <p>Not Bioaccumulative. Based on the available measured bioconcentration data, all chemicals in this group are categorised as Not Bioaccumulative</p> <p>Constituent 2 – (Remainder) Non Hazardous</p>		
Polydrill	Newpark	High temperature fluid loss control agent	<p>Oral Toxicity - (LD50) > 5000 mg/kg (rat)</p> <p>Rabbit, skin irritation – Non irritating</p> <p>Rabbit, eye irritation – Non irritating</p> <p>Genotoxicity – Ames – Non mutagenic</p> <p>Ecotox</p> <p><i>Oncorhynchus mykiss</i> (Rainbow trout)</p> <p>EC50 4430 mg/L</p> <p>Polymer is not “readily biodegradable”</p>	0.85%	Y
Geovis	Newpark	High temperature viscosifier	<p>Oral Toxicity - (LD50) - > 5000 mg/kg (rat)</p> <p>The notified polymer is not toxic to fish (rainbow trout), aquatic invertebrates (daphnia magna) and marine invertebrates (acartia tonsa) under test conditions.</p> <p>Considered readily biodegradable.</p>	0.18%	Y
AvaGreenLube	Newpark	Lubricant	<p>LC50 (Fish) 48 h: > 10000 µg / L</p> <p>LC50 (Mollusc) 48 h: > 10000 µg /L</p> <p>LC50 (Amphibious) 48 h: > 7600 µg/L</p> <p>Low potential for bio-accumulation in aquatic organisms or terrestrial even after repeated exposure</p>	2.63%	Y
FlexFirm KA	Newpark	Shale Stabiliser	<p>Oral Toxicity (LD50) - 1600 mg/kg (rat)</p> <p>A 96 hour median tolerance for fish (<i>Gambusia affinis</i>) of 2320 ppm; a 96 hour median tolerance for water fleas (<i>Daphnia magna</i>) of 247 ppm; a 96 hour median tolerance for snail eggs (<i>Lymnea</i>) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm.</p> <p>Neither silica nor potassium will appreciably bio-concentrate up the food chain.</p>	0.45%	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
Ancor-1	Newpark	Corrosion Inhibitor	<p>Toxicity Data LD50 (Ingestion): 2200 mg/kg (rabbit) LD50 (Intraperitoneal): 1450 mg/kg (mouse) LD50 (Skin): > 20 mL/kg (rabbit) TDLo (Ingestion): 16 g/kg/64 weeks (mouse - cancer)</p> <p>Ecotoxicity - LC50 (shrimp): > 100 ppm. Not expected to bioaccumulate</p>	1.32%	Y
Calcium Chloride (94%) Powder	Newpark	Weighting Agent	<p>Based on available data, the classification criteria are not met. Toxicity Data available for the ingredients: Acute Toxicity: CALCIUM CHLORIDE ANHYDROUS (10043-52-4) LD50 (Ingestion): 1000 mg/kg (rat) LD50 (Intraperitoneal): 210 mg/kg (mouse) LD50 (Intravenous): 42 mg/kg (mouse) LD50 (Subcutaneous): 823 mg/kg (mouse) LDLo (Ingestion): 1384 mg/kg (rabbit) LDLo (Intravenous): 150 mg/kg (guinea pig) LDLo (Subcutaneous): 249 mg/kg (cat) TDLo (Intravenous): 20 mg/kg/1 hour (woman) SODIUM CHLORIDE (7647-14-5) LC50 (Inhalation): > 42000 mg/m³/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 2602 mg/kg (mouse) LD50 (Intravenous): 645 mg/kg (mouse) LD50 (Skin): > 10000 mg/kg (rabbit) LD50 (Subcutaneous): 3000 mg/kg (mouse) LDLo (Ingestion): 8000 mg/kg (rabbit) LDLo (Intravenous): 300 mg/kg (guinea pig) LDLo (Subcutaneous): 2160 mg/kg (guinea pig) TDLo (Ingestion): 12357 mg/kg (human)</p> <p>Biodegradation/Bioaccumulation: Biodegradability does not pertain to inorganic substances. Does not bioaccumulate.</p>	1.12	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
Idcide-20	Newpark	Biocide/Prevents bacterial contamination of the mud	<p>Toxicity: Toxicity data available for ingredient: TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8) LD50 (ingestion) 248 mg/kg (rat) TDLo (ingestion) 650 mg/kg/13 weeks - intermittent (rat) Ecotoxicity: 75% TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8): LC50 (Rainbow Trout) = 119 mg/L/96 hr LC50(Bluegill Sunfish) = 93 mg/L/ 96 hr EC50 (Daphnia Magna) = 19 mg/L/48 hr LC50 (Brown Shrimp) = 340 mg/L/96 hr LC50 (Mysid Shrimp) = 9.5 mg/L/96 hr LC50 (Sheepshead Minnow) = 94 mg/L/96 hr LC50 (Jevenile Plaice) = 86 mg/L/96 hr Waste Water management EC50 (Activated Sludge) = 24 mg/L/3 hr Persistence and degradability: This product is readily biodegradable. http://www.inchem.org/documents/ehc/ehc/ehc218.htm</p>	0.13	Y
DSCO™ Defoam	Newpark	Defoamer	<p>Constituent 1 – (>60%) Oral Toxicity: An oral LD50 300 - 57000 mg/kg (range)</p> <p>This product is not expected to bioaccumulate</p> <p>Constituent 2 – (remainder) No Hazard</p>	0.01	Y
Microflow	Newpark	Stimulation Additive	<p>Constituent 1 – (15-50%) Oral Toxicity: An oral LD50 in mice of 3600 mg/kg</p> <p>Constituent 2 – (20-60%) No Hazard</p> <p>This product is not expected to bioaccumulate.</p>	0.22	Y

Product Name	Supplier	Purpose	Toxicity, Ecotoxicity & Biodegradability data**	% Product in system fluid	SDS Attached
EvoTrol HT (HT Logging Pill)	Newpark	Fluid Loss Control Additive	<p>This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP] Product does not present an acute toxicity hazard based on known or supplied information.</p> <ul style="list-style-type: none"> No hazardous air pollutants No listing on Clean Air Act No components with a CERCLA RQ No components with a SARA 302 RQ <p>• Biodegradation -this product is not readily biodegradable • Bioaccumulation – not harmful to aquatic organisms</p>	0.02	Y

* Shaded products are contingent

Table C Chemical List (Chemicals within fluid system identified in Table B)

Chemicals Name	CAS number	Mass fraction (%)
Water	7732-18-5	70.21%
Bentonite	1302-78-9	0.94%
Potassium Chloride	7447-40-7	3.81%
Calcium Carbonate	471-34-1	3.00%
Sodium Chloride	7647-14-5	11.34%
Barium Sulphate	7727-43-7	6.53%
Sodium Carboxymethyl Cellulose	9004-32-4	0.53%
Xanthan Gum	11138-66-2	0.58%
Polyvinylalcohol	9002-89-5	0.11%
Quartz (Silica Crystalline)	14808-60-7	0.41%
Sodium Hydroxide	1310-73-2	0.10%
Sodium Carbonate	497-19-8	0.08%
Sodium Sulphite	7757-83-7	0.092%
Sodium Bicarbonate	7757-83-7	0.02%
Citric Acid, Anhydrous	144-55-8	0.01%
Sodium Glycolate	77-92-9	0.001%

Chemicals Name	CAS number	Mass fraction (%)
Tetrakis (Hydroxymethyl) Phosphonium Sulphate	55566-30-8	0.010%
Carboxymethyl Starch	9057-06-1	0.650%
Triethanolamine	102-71-6	0.125%
Octan-2-ol	123-96-6	0.005%
Calcium Oxide	1305-78-8	0.002%
Magnesium Oxide	1309-48-4	0.147%
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	4719-04-4	0.013%
Cellulose / Organic Fibre	9004-32-6	0.130%
Ethanol, 2,2'-oxybis-,	68909-77-3	0.273%
Quartz	14808-60-7	0.05%
Poly (oxy-1,2-ethanediyl)	68909-09-1	0.091%
Sepiolite	638000-37-3	0.05%
Acetic Acid	64-19-7	0.091%
Potassium Silicate	1312-76-1	0.650%
Silica, Amorphous	7631-86-9	0.002%
TOTAL		100.04
Cellulose	9004-34-6	20.43%
Ethylene Glycol	107-21-1	8.76%
Barium Sulphate	7727-43-7	34.45%
Citric Acid	77-92-9	0.88%
Potassium Chloride	7447-40-7	6.38%
2-Propenenitrile, polymer with 1,3-butadiene Rubber	9003-18-3	3.33%
Natural Rubber	6/04/9006	2.96%
Rubber - SBR elastomers (derived from recycled automotive tyres)	9003-55-8	2.78%
Polyisoprene	9003-31-0	0.56%
Diatomaceous Earth	68855-54-9	2.78%
Poly(oxy-1,2-ethanediyl), alpha-butyl-omega-hydro	9004-77-7	2.55%
Fuller's earth	8031-18-3	1.48%
Disodium Pyrophosphate	7758-16-9	0.88%
Calcium Carbonate	471-34-1	6.99%
Cristobalite	14464-46-1	0.46%
Polyethylene	9002-88-4	0.46%
Quartz (Silica Crystalline)	14808-60-7	0.83%
Calcium Oxide	1305-78-8	0.30%
Isopropyl Alcohol	67-63-0	0.11%

Chemicals Name	CAS number	Mass fraction (%)
Hydrochloric acid	7647-01-0	0.24%
Calcium Hydroxide	1305-62-0	0.20%
Magnesium Oxide	1309-48-4	0.19%
Acrylamide, Sodium Acrylate Copolymer	25085-02-3	0.16%
Polyethylene Glycol	25322-68-3	0.01%
Octan-2-Ol	123-96-6	0.01%
Vegetable Materials	100209-45-8	0.88%
Hexanedinitrile	628-73-9	1.31%
Hydrochloric acid	7647-01-0	0.53%
Organic Fibre	9004-34-6	0.12%
Polypropylene Glycol	25322-69-4	0.01%
Driscal® D Polymer 1112534, 1016818	5165-97-9	0.28%
Acrylate - Acrylamide Copolymer	25085-02-3	0.49%
Sulphonated Organic Polymer	28210-41-5	0.85%
D-glucurono-6-deoxy-l-manno-d-glucan, Acetate, calcium magnesium potassium sodium Salt	595585-15-2	0.18%
Fatty acids, Tall-Oil	61790-12-3	0.07%
Methyl esters of fatty acids	68990-52-3	0.05%
Sweet Orange Oil	68647-72-3	0.36%
2,2,4-trimethyl-1,3-pentanediol monoisobutyrate	25265-77-4	0.26%
Poly(oxy-1,2-ethanediyl), .alpha.-octyl-.omega.-hydroxy-	27252-75-1	0.79%
Water	7732-18-5	29.00%
Isononylphenol, ethoxylate	30725-87-1	0.96%
alfa,alfa',alfa"-Trimethyl-1,3,5-triazine- 1,3,5(2H,4H,6H)- triethanol	25254-50-6	0.065%
Potassium Silicate	1312-76-1	0.28%
TOTAL		134.66%

* Shaded products are contingent.

3 Cementing



CHEMICAL DISCLOSURE REPORTING TEMPLATE

A. SYSTEM DETAILS:

OPERATOR:	Strike Energy
PROJECT/WELL	West Erregulla 2
SYSTEM	Prejob Cement System
TOTAL VOLUME OF SYSTEM	CEMENT Blend: 77,994 gal

B. PRODUCT LIST

Trade name	Supplier	Purpose	Product in system fluid (%)	Toxicity & Ecotoxicity Info	MSDS attached
D013 EH	Schlumberger	D013 EH Retarder	0.001%	<p>Acute Toxicity: Aromatic polymer sulfonated derivative: LD50 oral (Rat) >40g/kg. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, or invertebrates. Toxicity to Fish: LC50: aromatic polymer sulfonated derivative = 7300 mg/L</p>	Yes
D020	Schlumberger	Extender	1.830%	<p>Acute Toxicity: Crystalline Silica LD50 Oral (Rat): = 500 mg/kg. Chronic toxicity: Product contains no components known to be sensitizing or mutagens. Crystalline silica dust is listed by IARC as Group 1 carcinogen. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: Toxicity to Fish: LC50(Danio Rerio): = 10000 mg/L (96 h) Toxicity to Algae: EC50: >1000 mg/L (120 h) Toxicity to Invertebrates: EC50 (Daphnia magna) >10000 mg/L (48 h) Biodegradation/Bioaccumulation: Not applicable- Inorganic chemical.</p>	Yes
D031	Schlumberger	Viscosifier and Fluid Loss Additive	1.557%	<p>Acute Toxicity: Crystalline Silica LD50 Oral (Rat): = 500 mg/kg. Chronic toxicity: Product contains no components known to be sensitizing or mutagens. Crystalline silica dust is listed by IARC as Group 1 carcinogen. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: Toxicity to Fish: LC50(Danio Rerio): = 10000 mg/L (96 h) Toxicity to Algae: EC50: >1000 mg/L (120 h) Toxicity to Invertebrates: EC50 (Daphnia magna) >10000 mg/L (48 h) Biodegradation/Bioaccumulation: Not applicable- Inorganic chemical.</p>	Yes
D047	Schlumberger	AntiFoam Agent	0.048%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered</p>	Yes



				toxic to algae, fish, or invertebrates. Readily biodegradable, bioaccumulation is unlikely.	
D065	Schlumberger	Dispersant	0.042%	Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Product not readily biodegradable. Bioaccumulation is unlikely.	Yes
D066	Schlumberger	Silica	7.070%	Acute Toxicity: Quartz, Crystalline Silica LD50 Oral (Rat): = 500 mg/kg Chronic Toxicity: Product contains no components known to be sensitizing or mutagens. Crystalline silica dust is listed by IARC as Group 1 carcinogen. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: This product is not considered toxic to algae, fish, or invertebrates Biodegradation/Bioaccumulation: Not applicable- Inorganic chemical	Yes
D075	Schlumberger	Extender	0.062%	Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Contains no substance considered to be bioaccumulating or toxic	Yes
D080	Schlumberger	Dispersant	0.152%	Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: Toxic to aquatic life with long lasting effects. Sodium polynaphthalene sulfonate: EC50 (48 hours) 1.8 mg/l Product is not considered toxic to fish or invertebrates. Product is not biodegradable. Bioaccumulation is unlikely.	Yes
D081	Schlumberger	Retarder	0.019%	Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Does not bioaccumulate	Yes
D110 WH	Schlumberger	D110 WH Retarder	0.548%	Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Product is biodegradable, does not bioaccumulate.	Yes
D161	Schlumberger	Retarder	1.134%	Acute Toxicity: Sodium Pentaborate Ld50 Dermal: >2 g/kg LC50 Inhalation: > 2.03 mg/L Chronic Toxicity:	Yes



				<p>No known sensitizing, carcinogenic, reproductive, or mutagenic effects. Product is or contains a chemical which is a known or suspected reproductive hazard.</p> <p>Not known to cause birth defects or have a deleterious effect on a foetus.</p> <p>Ecotoxicity: Sodium Pentaborate:</p> <p>Toxicity to Fish: LC50: = 600 mg/L (96 h)</p> <p>Toxicity to Invertebrates: EC50= 86 mg/L (48 h)</p> <p>Biodegradation/Bioaccumulation:</p> <p>The organic portion of this material is not biodegradable. Contains no substance considered to be bioaccumulating or toxic.</p>	
D168	Schlumberger	Fluid Loss Additive	0.587%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be mutagens, or carcinogens. Product may cause sensitization of susceptible persons. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity:</p> <p>The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Product is biodegradable, does not bioaccumulate.</p>	Yes
D175A	Schlumberger	Antifoam Agent	0.023%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity:</p> <p>The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Contains no substance considered to be bioaccumulating or toxic.</p>	Yes
D182	Schlumberger	Spacer	0.057%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards. Ecotoxicity:</p> <p>The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Bioaccumulation is unlikely.</p>	Yes
D255	Schlumberger	Mid-Range FLAC D255	0.086%	<p>Acute Toxicity:</p> <p>2-methylpropan-2-ol</p> <p>LD50 Oral (Rat): > 2200 mg/kg Ld50 Dermal (Rabbit): >2 g/kg</p> <p>LC50 Inhalation (Rat): > 10000 ppm, (4h)</p> <p>Chronic Toxicity:</p> <p>No known sensitizing, carcinogenic, reproductive, or mutagenic effects. Product does not contain any known or suspected reproductive or developmental hazards</p> <p>Ecotoxicity:</p> <p>2-methylpropan-2-ol</p> <p>Toxicity to Fish: LC50(Pimpehales promelas): = 6130-6700 mg/L (96 h)</p> <p>Toxicity to Algae: EC50 (Desmodesmus subspicatus): >1000 mg/L (120 h)</p> <p>Toxicity to Invertebrates: EC50 (Daphnia magna) = 4607-6577 mg/L (48 h)</p> <p>Biodegradation/Bioaccumulation:</p> <p>Not readily biodegradable. Does not bioaccumulate</p>	Yes
D256	Schlumberger	Mid-Range liquid FLAC D256	0.708%	<p>Acute Toxicity: None. Chronic toxicity Product contains no components known to be sensitizing, mutagens, or carcinogens. Product does not contain any known or suspected reproductive or developmental hazards Ecotoxicity:</p> <p>The product component(s) are not classified as</p>	Yes



				environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Not readily biodegradable, bioaccumulation is unlikely.	
D600G	Schlumberger	Gas Control Agent	1.370%	<p>Acute Toxicity: 1,4-Dioxane (Impurity) LD50 Oral (Rat): > 4200 mg/kg Ld50 Dermal (Rabbit): >7600mg/kg LC50 Inhalation (Rat): > 46 mg/L (2h) Chronic Toxicity: May cause allergic reactions in very susceptible persons. Contains a known or suspected carcinogen. Is not known to have reproductive, or mutagenic effects. Product does not contain any known or suspected reproductive or developmental hazards Ecotoxicity: 1,4-Dioxane (impurity) Toxicity to Fish: LC50(Pimpehales promelas): = 9850 mg/L (96 h) Toxicity to Invertebrates: EC50 (Daphnia magna) = 163 mg/L (48 h) Biodegradation/Bioaccumulation: Not readily biodegradable. Does not bioaccumulate</p>	Yes
D901	Schlumberger	Cement	38.622%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be mutagens, or carcinogens. Can be come skin sensitizing if stored improperly. Product does not contain any known or suspected reproductive or developmental hazards Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Biodegradation/Bioaccumulation: Not applicable, inorganic chemical</p>	Yes
D907	Schlumberger	Cement	35.189%	<p>Acute Toxicity: None. Chronic toxicity: Product contains no components known to be mutagens, or carcinogens. Can be come skin sensitizing if stored improperly. Product does not contain any known or suspected reproductive or developmental hazards Ecotoxicity: The product component(s) are not classified as environmentally hazardous. Product not considered toxic to algae, fish, or invertebrates. Biodegradation/Bioaccumulation: Not applicable, inorganic chemical</p>	Yes
Total			~100%		



C. CHEMICAL LIST

Chemicals within products in Part B	CAS number	Mass fraction (%)
Portland cement	65997-15-1	~ 75
Crystalline silica (impurity)	14808-60-7	~ 14
Bentonite	1302-78-9	~ 3
Barium sulfate	7727-43-7	~ 3
Sulfuric acid, calcium salt	7778-18-9	~ 2
Styrene butadiene copolymer	9003-55-8	~ 1
Calcium glucoheptonate	17140-60-2	< 1
Polypropylene glycol	25322-69-4	< 1
Sodium pentaborate	12007-92-0	< 1
2-Propenoic acid, ammonium salt, polymer with 2- methyl-2-[(1-oxo-2-propeny) amino]-1-propanesulfonic acid moniammonium salt and 2-propenamide	99716-31-1	< 1
2-Propenoic acid, polymer with 2-methyl-2-[(1-oxo-2-propeny) amino]-1-propanesulfonic acid and 2-propenamide, ammonium salt.	1857271-55-6	< 1
Sodium chloride (impurity)	7647-14-5	< 1
Sodium polynaphthalene sulfonate	9008-63-3	< 1
Vinylamide/vinylsulfonated polymer	110897-64-8	< 1
Propane-1,2-diol	57-55-6	< 0.1
Sulfurous acid, monosodium salt, polymer	40104-76-5	< 0.1
Sodium lignosulfonate	8061-51-6	< 0.1
Silicic acid, sodium salt	1344-09-8	< 0.1
Polysaccharide biopolymer	72121-88-1	< 0.1
C12-15 alcohol ethoxylated	68131-39-5	< 0.1
Pentasodium EDTMP	7651-99-2	< 0.1
Alkyl glyceryl ether sulfonate	246867-88-9	< 0.1
Calcium lignosulfonate	8061-52-7	< 0.1
2-methylpropan-2-ol	75-65-0	< 0.1
Dimethyl siloxanes and silicones	63148-62-9	< 0.1
Sodium sulfate	7757-82-6	< 0.01
Calcium chloride	10043-52-4	< 0.01
Sorbitan stearate	1338-41-6	< 0.01
Sodium dodecyl sulphate	151-21-3	< 0.01
1,4-Dioxane (Impurity)	123-91-1	< 0.01
Polyoxyethylene (40) stearic acid (monoester)	9004-99-3	< 0.01
2-Propenamid (impurity)	79-06-1	< 0.01
Silicon Dioxide	7631-86-9	< 0.001
Phosphonic acid (impurity)	13598-36-2	< 0.001
Phosphoric acid (impurity)	7664-38-2	< 0.001
2-bromo-2-nitropropane-1,3-diol	52-51-7	< 0.001
3,3'-methylenebis[5-methyloxazolidine]	66204-44-2	< 0.0001
5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-4-isothiazolin-3-one	55965-84-9	< 0.0001
Sorbic acid	110-44-1	< 0.0001
Total		~100%

APPENDIX A: Safety Data Sheets (SDS)

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name TRIETHANOLAMINE
Synonym(s) RHEOCHEM TRIETHANOLAMINE

1.2 Uses and uses advised against

Use(s) CHEMICAL INTERMEDIATE • LABORATORY REAGENT • SOLVENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification Serious Eye Damage / Eye Irritation: Category 1
Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2

2.2 Label elements

Signal word DANGER

Pictograms



Hazard statement(s)

H318 Causes serious eye damage.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statement(s)

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTRE or doctor/physician.
P314 Get medical advice/attention if you feel unwell.

Storage statement(s)

None allocated.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	Identification	Classification		Content
		GHS	Risk	
TRIETHANOLAMINE	CAS: 102-71-6 EC: 203-049-8	Not Available	Not Available	>60%
DIETHANOLAMINE	CAS: 111-42-2 EC: 203-868-0	Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT RE 2, H373	Xn;R22, Xi;R38, Xi;R41, Xn;R48/22	10 to <30%
ETHANOLAMINE	CAS: 141-43-5 EC: 205-483-3	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Acute Tox. 4, H332	Xn;R20/21/22, C;R34	<10%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Rinse mouth out with water and give plenty of water to drink.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Over exposure may result in irritation to the eyes, nose and respiratory system. May cause allergic contact dermatitis.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in Section 8. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

PRODUCT NAME TRIETHANOLAMINE

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover/absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Store as a Class C2 Combustible Liquid (AS1940).

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Diethanolamine (h)	SWA (AUS)	3	13	--	--
Ethanolamine	SWA (AUS)	3	7.5	6	15
Triethanolamine	SWA (AUS)	--	5	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If spraying, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR LIQUID
Odour	MILD AMMONIACAL ODOUR
Flammability	CLASS C2 COMBUSTIBLE
Flash point	190°C

9.1 Information on basic physical and chemical properties

Boiling point	335°C
Melting point	12°C
Evaporation rate	< 0.01 (n-Butyl acetate = 1)
pH	10.5 (1 % Solution)
Vapour density	4.80 (Air = 1)
Specific gravity	1.12
Solubility (water)	SOLUBLE
Vapour pressure	< 1 kPa @ 20°C
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	375°C
Decomposition temperature	NOT AVAILABLE
Viscosity	450 cP @ 25°C
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), nitrites, heat and ignition sources. Also incompatible with organic anhydrides, isocyanates, vinyl acetate, acrylates, substituted allyls, alkylene oxides, epichlorohydrin, aldehydes, copper, brass and aluminium.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	May be harmful if swallowed, in contact with skin, and/or if inhaled. LD50 (oral) = 2200 mg/kg (rabbit).
Skin	Contact may result in mild irritation, redness, pain and rash.
Eye	Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.
Sensitization	Triethanolamine has been reported to cause allergic contact dermatitis in humans. It is not known to cause respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Triethanolamine and diethanolamine are not classifiable as to carcinogenicity to humans (IARC Group 3).
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.
STOT – repeated exposure	Diethanolamine may cause damage to organs (liver) through prolonged and repeated exposure.
Aspiration	This product is not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

The substance is expected to be readily biodegradable according to the AS 4351 Part 2 test method.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

In soil and water, triethanolamine will biodegrade fairly rapidly following acclimation (half-life in the order of days to weeks). In soil, residual triethanolamine may leach to groundwater. LC50 (shrimp): > 100 ppm.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reduce with sodium thiosulphate/ bisulphite (not strong reducing agent), acidify with 3M sulphuric acid. Scoop into a container of water and neutralise with soda ash. Absorb with sand or similar and dispose of to approved landfill site. Contact the manufacturer for additional information.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant
Xn Harmful

Risk phrases R41 Risk of serious damage to eyes.
R48/22 Harmful: danger of serious damage to health by prolonged exposure if swallowed.

Safety phrases S25 Avoid contact with eyes.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S39 Wear eye/face protection.

PRODUCT NAME TRIETHANOLAMINE

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS.
1.0	Initial SDS creation

PRODUCT NAME TRIETHANOLAMINE

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Revision: 2

SDS date: 25 July 2014

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name STRATA-VANGUARD
Synonym(s) STRATA VANGUARD

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CRISTOBALITE	14464-46-1	238-455-4	<5%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<2%
2-PROPENENITRILE-1,3-BUTADIENE RUBBER	9003-18-3	618-357-1	<50%
NATURAL RUBBER	9006-04-6	232-689-0	<50%
POLYISOPRENE	9003-31-0	618-362-9	<50%
SBR ELASTOMERS	9003-55-8	618-370-2	<50%
CELLULOSE	9004-34-6	232-674-9	<30%
DIATOMACEOUS EARTH, FLUX CALCINED	68855-54-9	272-489-0	<15%
FULLERS EARTH	8031-18-3	617-052-0	<10%
LIMESTONE (CALCIUM CARBONATE)	1317-65-3	215-279-6	<10%
POLYETHYLENE	9002-88-4	618-339-3	<3%
MAGNESIUM OXIDE	1309-48-4	215-171-9	<1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	No information provided.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium carbonate (Limestone, Marble, Whiting)	SWA (AUS)	--	10	--	--
Cellulose (paper fibre) (a)	SWA (AUS)	--	10	--	--
Cristobalite	SWA (AUS)	--	0.1	--	--
Magnesium oxide (fume)	SWA (AUS)	--	10	--	--
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear a Powered Air Purifying Respirator (PAPR) with Class P3 (Particulate) filter or a Full-face Class P3 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TAN COLOURED POWDER
Odour	MILD ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.3 (5% Suspension)
Vapour density	NOT AVAILABLE
Specific gravity	2.1
Solubility (water)	INSOLUBLE
Vapour pressure	1 mm Hg @ 20°C
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid contact with incompatible substances.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid). Also incompatible with oxygen difluoride, chlorine and trifluoride.

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	No known toxicological effects from this product. Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Contact may result in mechanical irritation.
Eye	Not classified as an eye irritant. Contact may result in mechanical irritation.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is insufficient respirable silica in this product to be classified as a carcinogen.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	No known effects from this product.
STOT – repeated exposure	Adverse health effects associated with silica, such as the development of silicosis (lung fibrosis), is not anticipated unless chronic (i.e. prolonged and repeated) exposure to silica quartz dust occurs.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

12.2 Persistence and degradability

Not applicable.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

This product has low mobility in soil.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME STRATA-VANGUARD**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS.
1.3	Standard SDS Review.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Revision: 2
SDS date: 06 January 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SPA
Synonym(s) SODIUM POLYACRYLATE

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ACRYLATE - ACRYLAMIDE COPOLYMER	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition. As with many solids, any dust that is generated may be explosive if mixed with air in critical proportions and in the presence of a source of ignition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acrylamide	SWA (AUS)	--	0.03	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CREAM GRANULAR SOLID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	0.8
Solubility (water)	10 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	5 - 10 %
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Information available for the product: This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen. This product may contain trace amounts of residual acrylamide, which is classified as a probable human carcinogen (IARC Group 2A). However, due to the very low levels present, adverse health effects are not anticipated with normal use.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product is not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012) Mysidopsis Bahia = 48HR LC50 = 16.2 mg/L. Menidia Beryllina = 48hr LC50 = 34.2 mg/L. Scophthalmus Maximus = 96hr LC50 > 1000 mg/L. Skeletonemia Costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L] Acartia Tonsa = 48hr EC50 = 393 mg/L [NOEC = 112 mg/L] Corophium Volutator = 10 day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information ACRYLIC - ACRYLAMIDE RESINS: These resins are generally of low toxicity. Toxicity increases with presence of significant concentrations of acrylic - acrylamide monomers. These monomers have been linked with the development of skin sensitisation.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SODIUM SULPHITE
Synonym(s) SODIUM SULFITE

1.2 Uses and uses advised against

Use(s) ANTIOXIDANT • FOOD PRESERVATIVE • LABORATORY REAGENT • PAPER INDUSTRY • PHOTOGRAPHIC DEVELOPER • REDUCING AGENT • WATER TREATMENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Acute Toxicity: Oral: Category 4
Serious Eye Damage / Eye Irritation: Category 1

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H302 Harmful if swallowed.
H318 Causes serious eye damage.
AUH031 Contact with acids liberates toxic gas

Prevention statement(s)

P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P330 Rinse mouth.

Storage statement(s)

None allocated.

PRODUCT NAME SODIUM SULPHITE**Disposal statement(s)**

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM SULPHITE	7757-83-7	231-821-4	>97%
SODIUM SULPHATE	7757-82-6	231-820-9	<2.5%
SODIUM CARBONATE	497-19-8	207-838-8	<0.1%
WATER	7732-18-5	231-791-2	<0.1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Urgent hospital treatment is likely to be needed. If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (sulphur oxides) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

PRODUCT NAME SODIUM SULPHITE

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Sodium Carbonate (total dust)	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear a Full-face Class P3 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE CRYSTALLINE SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	9.0 to 10.5
Vapour density	NOT AVAILABLE
Specific gravity	2.6
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT

PRODUCT NAME SODIUM SULPHITE**9.1 Information on basic physical and chemical properties**

Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY**10.1 Reactivity**

Contact with acids liberates toxic gas.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources. Sensitive to air and moisture.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (sulphur oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION**11.1 Information on toxicological effects****Acute toxicity****Information available for the product:**

Harmful if swallowed.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
SODIUM SULPHITE	820 mg/kg (mouse)	--	--
SODIUM SULPHATE	5989 mg/kg (mouse)	--	--
SODIUM CARBONATE	4090 mg/kg (rat)	> 2000 mg/kg (rabbit)	800 mg/m ³ /2 hours

Additional ingredient toxicity value(s):**SODIUM SULPHITE (7757-83-7)**

LD50 (intraperitoneal)	950 mg/kg (mouse)
LD50 (intravenous)	175 mg/kg (mouse)
LDLo (intravenous)	400 mg/kg (cat)
LDLo (oral)	2825 mg/kg (rabbit)
LDLo (subcutaneous)	600 mg/kg (rabbit)

SODIUM SULPHATE (7757-82-6)

LD50 (intravenous)	1220 mg/kg (rabbit)
LDLo (intravenous)	1220 mg/kg (mouse)
TDLo (oral)	14 g/kg (mouse - 8-12 days pregnant)
TDLo (subcutaneous)	806 mg/kg/26 weeks intermittently (mouse)

SODIUM CARBONATE (497-19-8)

LD50 (intraperitoneal)	117 mg/kg (mouse)
LD50 (subcutaneous)	2210 mg/kg (mouse)

Skin Not classified as a skin irritant. Contact may result in mild irritation, redness, rash and dermatitis.

Eye Causes serious eye damage. Contact may result in irritation, lacrimation, pain and redness.

PRODUCT NAME SODIUM SULPHITE

Sensitisation	Not classified as causing skin or respiratory sensitisation. Some individuals are hypersensitive to sulphites, and may experience asthma like symptoms (wheezing and shortness of breath) immediately following exposure.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT – single exposure	Over exposure may result in mucous membrane irritation of the respiratory tract, with coughing.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Cover spill with soda ash or sodium bicarbonate. Mix and spray with water, may be effervescent. Wait until reaction is complete, scoop into a large beaker and cautiously add equal volume of sodium hypochlorite (reaction may be vigorous). Add more water, stir and allow to stand (~1hr). Dilute and neutralise. Absorb with sand/similar dispose of to an approved landfill site, or alternatively (for small amounts) flush to sewer with large excess of water.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport Hazard Class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

PRODUCT NAME SODIUM SULPHITE

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).	
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
Hazard codes	T	Toxic
	Xi	Irritant
	Xn	Harmful
Risk phrases	R22	Harmful if swallowed.
	R31	Contact with acids liberates toxic gas.
	R41	Risk of serious damage to eyes.
Safety phrases	S25	Avoid contact with eyes.
	S46	If swallowed, contact a doctor or Poisons Information Centre immediately and show container or label.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information	<p>RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p>WORKPLACE CONTROLS AND PRACTICES: Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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PRODUCT NAME SODIUM SULPHITE**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SODIUM BICARBONATE
Synonym(s) BAKING SODA • BICARBONATE OF SODA • CARBONIC ACID, MONOSODIUM SALT • MONOSODIUM CARBONATE • SODIUM ACID CARBONATE • SODIUM HYDROGEN CARBONATE

1.2 Uses and uses advised against

Use(s) PH CONTROL

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM BICARBONATE	144-55-8	205-633-8	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities should be available. Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

No adverse health effects expected if the product is handled in accordance with the SDS and the product label.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Sodium Bicarbonate (total dust)	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PRODUCT NAME SODIUM BICARBONATE

PPE

Eye / Face	When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
Hands	When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	854°C
Evaporation rate	NOT AVAILABLE
pH	8 (1% Solution)
Vapour density	NOT AVAILABLE
Specific gravity	2.533
Solubility (water)	170 g/L @ 25°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Sodium bicarbonate can neutralise the gastric juices in the stomach. During neutralisation, carbon dioxide gas is evolved and may cause stretching of the stomach, and with very large doses possible damage or rupture.

Skin Not classified as a skin irritant. Prolonged or repeated contact may result in mild irritation.

PRODUCT NAME SODIUM BICARBONATE

Eye	Not classified as an eye irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	This product is not classified as a mutagen.
Carcinogenicity	This product is not classified as a carcinogen.
Reproductive	This product is not classified as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities. Not expected to bioaccumulate.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

PRODUCT NAME SODIUM BICARBONATE

Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS.
1.0	Initial SDS creation

PRODUCT NAME SODIUM BICARBONATE

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 2

SDS date: 06 January 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SODA ASH
Synonym(s) SODA ASH DENSE • SODIUM CARBONATE

1.2 Uses and uses advised against

Use(s) DRILLING AID

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H319 Causes serious eye irritation.

Prevention statement(s)

P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage statement(s)

None allocated.

Disposal statement(s)

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CARBONATE	497-19-8	207-838-8	>97%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

PRODUCT NAME SODA ASH**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters**Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Sodium Carbonate (total dust)	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

- Eye / Face** Wear dust-proof goggles.
Hands Wear PVC or rubber gloves.
Body When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	854°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	2.533
Solubility (water)	170 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	No known toxicological effects from this product. Based on available data, the classification criteria are not met. Acute Oral Toxicity: 4090 mg/kg (rat). Acute Inhalation Toxicity: 800 mg/m ³ /2 hours (guinea pig).
Skin	Contact may result in irritation, redness, rash and dermatitis.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	This product is not classified as a mutagen.
Carcinogenicity	This product is not classified as a carcinogen.
Reproductive	This product is not classified as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure. However, over exposure may result in irritation of the nose and throat, with coughing.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R36 Irritating to eyes.

Safety phrases S22 Do not breathe dust.
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME SODA ASH**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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Revision: 2
SDS date: 29 January 2015

[End of SDS]



SAFETY DATA SHEET

NewCide™ 50

Issue Date No data available

Revision Date 19-Feb-2019

Version 1
EN

Section 1: IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

1

Product identifier

Product Name NewCide™ 50

Product Code NDF00477

Other means of identification

UN Number UN2810

Recommended use of the chemical and restrictions on use

Recommended Use biocide

Uses advised against No information available

Details of manufacturer or importer

Supplier

Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Acute toxicity - Oral	Category 4 - (H302)
Acute toxicity - Inhalation (Dusts/Mists)	Category 2 - (H330)
Serious eye damage/eye irritation	Category 2A - (H319)
Skin sensitization	Category 1 - (H317)
Specific target organ toxicity (repeated exposure)	Category 1 - (H372)

Label elements

**Signal word**

Danger

Hazard statements

H302 - Harmful if swallowed

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H330 - Fatal if inhaled

H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Do not breathe dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area

Wear respiratory protection

Wear protective gloves/protective clothing/eye protection/face protection

Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Get medical advice/attention if you feel unwell

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of soap and water

If skin irritation or rash occurs: Get medical advice/attention

Wash contaminated clothing before reuse

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards**General Hazards**

No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Not applicable

Mixture

Chemical Name	CAS No	Weight-%
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	4719-04-4	20-50
Non-hazardous ingredients	Proprietary	Balance

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists. Do not rub affected area.
Skin contact	Wash skin with soap and water. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with plenty of water for at least 15 minutes.
Ingestion	Do not induce vomiting without medical advice. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Itching. Rashes. Hives. Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Carbon dioxide (CO₂). Water spray (fog).

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Hazardous combustion products Carbon dioxide (CO₂). Nitrogen oxides (NO_x).

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED**Precautions for safe handling**

Advice on safe handling Wash contaminated clothing before reuse. Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials Strong acids Strong oxidizing agents

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION**Control parameters**

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand protection Wear suitable gloves. Impervious gloves.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	No information available.
Appearance	liquid	Odor threshold	No information available
Color	colorless to Pale yellow		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	10 - 12	
Melting point / freezing point		No information available
Boiling point / boiling range		No information available
Flash point	> 100 °C	
Evaporation rate		No information available
Flammability (solid, gas)		Not applicable
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density	1.08-1.112	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Kinematic viscosity		No data available
Dynamic viscosity		No data available

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity Stable under normal conditions.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Possibility of Hazardous Reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong acids. Strong oxidizing agents.

Hazardous Decomposition Products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION**Acute toxicity****Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 1,908.00 mg/kg
ATEmix (dermal) 5,005.00 mg/kg
ATEmix (inhalation-dust/mist) 0.13 mg/l

Unknown acute toxicity 40 % of the mixture consists of ingredient(s) of unknown toxicity
 0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 40 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 40 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	= 763 mg/kg (Rat)	> 2 g/kg (Rat)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation Irritating to eyes.

Respiratory or skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity None known.

Carcinogenicity None known.

Reproductive toxicity None known.

STOT - single exposure None known.

STOT - repeated exposure None known.

Aspiration hazard None known.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity 40 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	-	-	EC50 = 28.9 mg/L 15 min	-

Persistence and degradability

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Bioaccumulation Not likely to bioaccumulate.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Endocrine Disruptor Information

Chemical Name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
Hexahydro-1,3,5-tris(2-hydroxyethyl)-S-triazine	Group III Chemical	-	-

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG

UN Number	UN2810
Proper shipping name	Toxic liquid, organic, n.o.s. (Contains Triazines)
Hazard Class	6.1
Packing Group	II

IATA

UN/ID no	UN2810
Proper shipping name	Toxic liquid, organic, n.o.s. (Contains Triazines)
Hazard Class	6.1
Packing Group	II

IMDG

UN/ID no	UN2810
Proper shipping name	Toxic liquid, organic, n.o.s. (Contains Triazines)
Hazard Class	6.1
Packing Group	II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available

Section 15: REGULATORY INFORMATION**Regulatory information****National regulations****Australia**

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Major hazard (accident/incident planning) regulation

Verify that license requirements are met

Hazardous chemical

Materials that meet the criteria for Toxic in table 15.3

<u>Threshold quantity (T)</u>
200

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

International Regulations

Ozone-depleting substances (ODS) Not applicable

Persistent Organic Pollutants Not applicable

Export Notification requirements Not applicable

Section 16: ANY OTHER RELEVANT INFORMATION

Revision Date 19-Feb-2019

Revision Note

No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Commission Regulation (EU) No 2015/830 of 28 May 2015

Issue Date 06-Feb-2017

Revision Date 12-Jul-2018

Version 2.1

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code NDF00151
Product Name EvoTrol™ HT

Pure substance/mixture Substance

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use filtration control agent

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

Newpark Drilling Fluids
Via Salaria 1313/C
00138 ROMA (Italy)

For further information, please contact

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Fax: +39 06 8889363
Website: www.newpark.com
E-mail address laboratorio.roma@newpark.com

1.4. Emergency telephone number

Emergency Telephone +39 06 885611386 / +39 06 885611324 / + 39 06 8856111

Emergency Telephone - §45 - (EC)1272/2008

Europe 112

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.3. Other hazards

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Chemical Name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Synthetic copolymer	Not Listed	-	90 - 100%	Not classified	Not available

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Skin contact	Remove contaminated clothing and shoes. Brush off loose particles from skin. Wash skin with soap and water. Wash contaminated clothing before reuse.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
---------------------------	------------------------

Section 5: FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

No information available.

5.2. Special hazards arising from the substance or mixture

Airborne dusts are potentially explosive. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions. Handling and processing operations should be conducted in accordance with 'best practices' (e.g. NFPA-654).

Hazardous combustion products

Carbon oxides. Oxides of sulfur.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment as required. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Keep upwind (and uphill) of fire.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Ensure adequate ventilation, especially in confined areas. Avoid creating dust.

For emergency responders

Use personal protection recommended in Section 8.

6.2. Environmental precautions

See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up Use personal protective equipment as required. Avoid creating dust. Sweep up and shovel into suitable containers for disposal.

6.4. Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM)

The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	powder	Odor threshold	No data available
Color	white		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		No data available
Melting point / freezing point		Not applicable
Boiling point / boiling range		Not applicable
Flash point		Not applicable
Evaporation rate		No data available
Flammability (solid, gas)		No data available
Flammability Limit in Air		
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Specific Gravity	1.44	
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No data available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable
Explosive properties	Not an explosive	
Oxidizing properties	Not applicable	

9.2. Other information

Softening point	Not applicable
Molecular weight	No data available
VOC Content (%)	Not applicable
Density	No data available
Bulk density	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not reactive under normal conditions.

10.2. Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

10.3. Possibility of hazardous reactions

Possibility of Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Extremes of temperature and direct sunlight. Incompatible materials. Dust formation.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

None under normal use conditions.

Section 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects****Acute toxicity****Product Information**

Product does not present an acute toxicity hazard based on known or supplied information.

Unknown acute toxicity**Unknown acute toxicity**

100 % of the mixture consists of ingredient(s) of unknown toxicity.

Acute oral toxicity

100 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

Acute dermal toxicity

100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

Acute inhalation toxicity - gas

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

Acute inhalation toxicity - Vapor

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

Acute inhalation toxicity - dust/mist

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Skin corrosion/irritation

No information available.

Serious eye damage/eye irritation

No information available.

Sensitization

None known.

Germ cell mutagenicity

None known.

Carcinogenicity

No information available.

Reproductive toxicity

None known.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Aspiration hazard

Not applicable.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

100 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Improper disposal or reuse of this container may be dangerous and illegal.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****Germany**

Water hazard class (WGK) non-hazardous to water

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Does not comply
IECSC	Complies
KECL	Does not comply
PICCS	Complies
AICS	Complies
NZIoC	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Issue Date 06-Feb-2017

Revision Date 12-Jul-2018

Disclaimer

According to Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006, as amended by Regulation (EU) No. 2015/830.

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End of Safety Data Sheet

This safety data sheet complies with the requirements of:
Commission Regulation (EU) No 2015/830 of 28 May 2015

Issue Date 08-Sep-2017

Revision Date 11-Jul-2018

Version 1.1

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code NDF00301
Product Name DOLSAL

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use viscosifier
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier
Newpark Drilling Fluids
Via Salaria 1313/C
00138 ROMA (Italy)

For further information, please contact

Contact Point Telephone: +39 06 885611386 / +39 06 885611324 / + 39 06 8856111
Fax: +39 06 8889363
Website: www.newpark.com
E-mail address laboratorio.roma@newpark.com

1.4. Emergency telephone number

Emergency Telephone +39 06 885611386 / +39 06 885611324 / + 39 06 8856111

Emergency Telephone - §45 - (EC)1272/2008

Europe 112

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This substance is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]
EUH210 - Safety data sheet available on request

Contains Quartz

2.3. Other hazards

No information available

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Chemical Name	EC No	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	REACH Registration Number
Quartz	238-878-4	14808-60-7	<3	Not classified	Not available

Full text of H- and EUH-phrases: see section 16**Section 4: FIRST AID MEASURES****4.1. Description of first aid measures**

Inhalation	Remove to fresh air.
Skin contact	Remove contaminated clothing and shoes. Brush off loose particles from skin. Wash skin with soap and water. Wash contaminated clothing before reuse.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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Section 5: FIRE FIGHTING MEASURES**5.1. Extinguishing media****Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media

No information available.

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Hazardous combustion products

Magnesium oxides.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment as required. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water. Keep upwind (and uphill) of fire.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions

Ensure adequate ventilation, especially in confined areas. Avoid creating dust.

For emergency responders

Use personal protection recommended in Section 8.

6.2. Environmental precautions

See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up

Use personal protective equipment as required. Avoid creating dust. Sweep up and shovel into suitable containers for disposal.

6.4. Reference to other sections

See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM)

The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Chemical Name	European Union	United Kingdom	France	Spain	Germany
Quartz 14808-60-7	TWA 0.1 mg/m ³ respirable fraction	TWA: 0.1 mg/m ³	TWA: 0.1 mg/m ³	TWA: 0.05 mg/m ³	-
Chemical Name	Italy	Portugal	Netherlands	Finland	Denmark
Quartz 14808-60-7	-	TWA: 0.025 mg/m ³	TWA: 0.075 mg/m ³	TWA: 0.05 mg/m ³	TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³
Chemical Name	Austria	Switzerland	Poland	Norway	Ireland
Quartz 14808-60-7	TWA: 0.15 mg/m ³	TWA: 0.15 mg/m ³	TWA: 2 mg/m ³ TWA: 0.3 mg/m ³ TWA: 4.0 mg/m ³ TWA: 1.0 mg/m ³	TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³ STEL: 0.9 mg/m ³ STEL: 0.3 mg/m ³	TWA: 0.1 mg/m ³

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering Controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Tight sealing safety goggles.
Skin and body protection Suitable protective clothing.
Respiratory protection In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	powder	Odor threshold	No data available
Color	light brown		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH		Not applicable
Melting point / freezing point	1200 °C / 2192 °F	
Boiling point / boiling range		Not applicable
Flash point		Not applicable
Evaporation rate		No data available
Flammability (solid, gas)		No data available
Flammability Limit in Air		
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Specific Gravity	1.9-2.4	
Water solubility	Insoluble in water	
Solubility(ies)		No information available
Partition coefficient		No data available
Autoignition temperature		Not applicable
Decomposition temperature		No data available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable
Explosive properties	Not an explosive	
Oxidizing properties	Not applicable	

9.2. Other information

Softening point	Not applicable
Molecular weight	No data available
VOC Content (%)	Not applicable
Density	No data available
Bulk density	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Not reactive under normal conditions.

10.2. Chemical stability

Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Extremes of temperature and direct sunlight. Incompatible materials. Dust formation.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

None under normal use conditions.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity

Product Information

Product does not present an acute toxicity hazard based on known or supplied information.

Unknown acute toxicity

Unknown acute toxicity

97 % of the mixture consists of ingredient(s) of unknown toxicity.

Acute oral toxicity

97 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

Acute dermal toxicity

97 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

Acute inhalation toxicity - gas

97 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

Acute inhalation toxicity - Vapor

97 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

Acute inhalation toxicity - dust/mist

97 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)

500.00 mg/kg

Component Information

Skin corrosion/irritation

No information available.

Serious eye damage/eye irritation

No information available.

Sensitization

None known.

Germ cell mutagenicity

None known.

Carcinogenicity

No information available.

Reproductive toxicity

None known.

STOT - single exposure

No information available.

STOT - repeated exposure

No information available.

Target Organ Effects Eyes, Lungs, Respiratory system.

Aspiration hazard Not applicable.

Section 12: ECOLOGICAL INFORMATION

12.1. Toxicity

3 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

No information available.

12.6. Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from residues/unused products

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Improper disposal or reuse of this container may be dangerous and illegal.

Section 14: TRANSPORT INFORMATION

IMDG

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Marine pollutant	Not applicable
14.6 Special Provisions	None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available

RID

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

ADR

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

IATA

14.1 UN/ID no	Not regulated
14.2 Proper shipping name	Not regulated
14.3 Hazard Class	Not regulated
14.4 Packing Group	Not regulated
14.5 Environmental hazard	Not applicable
14.6 Special Provisions	None

Section 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****National regulations****France****Occupational Illnesses (R-463-3, France)**

Chemical Name	French RG number	Title
Quartz 14808-60-7	RG 25	-

Germany

Water hazard class (WGK) non-hazardous to water

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorizations and/or restrictions on use:

This product does not contain substances subject to authorization (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies

IECSC	Complies
KECL	Does not comply
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances
 NZIoC - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

No information available

Section 16: OTHER INFORMATION**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Issue Date 08-Sep-2017

Revision Date 11-Jul-2018

Disclaimer

According to Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006, as amended by Regulation (EU) No. 2015/830.

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End of Safety Data Sheet

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SAPP
Synonym(s) DISODIUM DIHYDROGEN PYROPHOSPHATE • DISODIUM PYROPHOSPHATE

1.2 Uses and uses advised against

Use(s) ACIDIFIER • BUFFERING AGENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
DISODIUM PYROPHOSPHATE	7758-16-9	231-835-0	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (phosphorus oxides) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Nuisance dust	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	> 600°C
Evaporation rate	NOT AVAILABLE
pH	4 - 5 (10% Solution)
Vapour density	NOT AVAILABLE
Specific gravity	1.35 - 1.41
Solubility (water)	119 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (phosphorus oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Low toxicity. Ingestion of large quantities may result in nausea, vomiting and gastrointestinal irritation. Ingestion of large quantities may also result in serious disturbances in calcium metabolism. LD50 (Ingestion): 2650 mg/kg (mouse) LD50 (Intraperitoneal): 1 g/kg (mouse) LD50 (Intravenous): 59 mg/kg (mouse) LD50 (Subcutaneous): 480 mg/kg (mouse)
Skin	Low to moderate irritant. Prolonged or repeated contact may result in irritation and rash.
Eye	Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	This product is not classified as a mutagen.
Carcinogenicity	This product is not classified as a carcinogen.
Reproductive	This product is not classified as a reproductive toxin.
STOT – single exposure	Low irritant. Over exposure may result in irritation of the nose and throat, with coughing.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information	<p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>	
Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

PRODUCT NAME SAPP

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Web: www.rmt.com.au.

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SAND SEAL FINE
Synonym(s) SAND SEAL

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
VEGETABLE MATERIALS	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear dust-proof goggles.
Hands Wear PVC or rubber gloves.
Body When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TAN POWDER
Odour	MILD ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.3 (5% Suspension)
Vapour density	NOT AVAILABLE
Specific gravity	0.35
Solubility (water)	INSOLUBLE
Vapour pressure	1 mm Hg @ 20°C
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Skin	Not classified as a skin irritant. Contact may result in mild irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	No known effects from this product.
STOT – repeated exposure	No known effects from this product.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Collect and place in sealable containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

PRODUCT NAME SAND SEAL FINE**Revision history**

Revision	Description
3.0	Converted to GHS.
2.0	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 3

SDS date: 06 January 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name SALT
Synonym(s) FLOSSY SALT • HALITE • NaCl • SODIUM CHLORIDE

1.2 Uses and uses advised against

Use(s) CHLORIDE SOURCE • DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CHLORIDE	7647-14-5	231-598-3	>98%
INORGANIC SALT(S)	-	-	<0.8%
WATER	7732-18-5	231-791-2	<0.8%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

PRODUCT NAME SALT

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Under normal conditions of use, adverse health effects are not anticipated. This product is generally considered to be of low toxicity.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate fire protection systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
Hands Wear PVC or rubber gloves.
Body When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	TRANSLUCENT TO WHITE GRANULES OR POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1413°C
Melting point	801°C
Evaporation rate	NOT AVAILABLE
pH	7 (1% Solution)
Vapour density	NOT AVAILABLE
Specific gravity	2.163
Solubility (water)	357 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve toxic gases when strongly heated.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. LC50 (Inhalation): > 42000 mg/m ³ /1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Skin): > 10000 mg/kg (rabbit)
Skin	Not classified as a skin irritant. Contact may result in mild irritation and rash.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (water flea) is 2122 mg/L/48 hours;
LC50 (fathead minnow) is 6.57 g/L/96 hours.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information	PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made. HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.
Abbreviations	ACGIH American Conference of Governmental Industrial Hygienists CAS # Chemical Abstract Service number - used to uniquely identify chemical compounds CNS Central Nervous System EC No. EC No - European Community Number EMS Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods) GHS Globally Harmonized System GTEPG Group Text Emergency Procedure Guide IARC International Agency for Research on Cancer LC50 Lethal Concentration, 50% / Median Lethal Concentration LD50 Lethal Dose, 50% / Median Lethal Dose mg/m ³ Milligrams per Cubic Metre OEL Occupational Exposure Limit pH relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline). ppm Parts Per Million STEL Short-Term Exposure Limit STOT-RE Specific target organ toxicity (repeated exposure) STOT-SE Specific target organ toxicity (single exposure) SUSMP Standard for the Uniform Scheduling of Medicines and Poisons SWA Safe Work Australia TLV Threshold Limit Value TWA Time Weighted Average

PRODUCT NAME SALT

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name QUICKSEAL (F,M,C)
Synonym(s) QUICKSEAL

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. Dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Difficult to extinguish once burning.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are labelled, protected from light, freezing or physical damage and tightly sealed when not in use. Keep out of reach of children.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Cellulose (paper fibre) (a)	SWA (AUS)	--	10	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PRODUCT NAME QUICKSEAL (F,M,C)

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT RELEVANT
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Specific gravity	0.9 - 1.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with calcium oxides, bleaching powder, perchlorates, perchloric acid, sodium chlorate, fluorine, nitric acid, sodium nitrate and sodium nitrite.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Acute Oral Toxicity: LD50 (oral) > 5000 mg/kg (rats). Acute Dermal Toxicity: LD50 (dermal) > 2000 mg/kg (rats). Acute Inhalation Toxicity: LC50 (Inhalation) = 5800 mg/m ³ /4hrs (rat).
Skin	Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.
Eye	Not classified as an eye irritant. However, this product may cause mechanical eye irritation with redness and lacrimation.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Low toxicity to aquatic organisms.

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Reuse where possible. No special precautions are normally required when handling this product.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

PRODUCT NAME QUICKSEAL (F,M,C)

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information	<p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>																																										
Abbreviations	<table><tr><td>ACGIH</td><td>American Conference of Governmental Industrial Hygienists</td></tr><tr><td>CAS #</td><td>Chemical Abstract Service number - used to uniquely identify chemical compounds</td></tr><tr><td>CNS</td><td>Central Nervous System</td></tr><tr><td>EC No.</td><td>EC No - European Community Number</td></tr><tr><td>EMS</td><td>Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)</td></tr><tr><td>GHS</td><td>Globally Harmonized System</td></tr><tr><td>GTEPG</td><td>Group Text Emergency Procedure Guide</td></tr><tr><td>IARC</td><td>International Agency for Research on Cancer</td></tr><tr><td>LC50</td><td>Lethal Concentration, 50% / Median Lethal Concentration</td></tr><tr><td>LD50</td><td>Lethal Dose, 50% / Median Lethal Dose</td></tr><tr><td>mg/m³</td><td>Milligrams per Cubic Metre</td></tr><tr><td>OEL</td><td>Occupational Exposure Limit</td></tr><tr><td>pH</td><td>relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).</td></tr><tr><td>ppm</td><td>Parts Per Million</td></tr><tr><td>STEL</td><td>Short-Term Exposure Limit</td></tr><tr><td>STOT-RE</td><td>Specific target organ toxicity (repeated exposure)</td></tr><tr><td>STOT-SE</td><td>Specific target organ toxicity (single exposure)</td></tr><tr><td>SUSMP</td><td>Standard for the Uniform Scheduling of Medicines and Poisons</td></tr><tr><td>SWA</td><td>Safe Work Australia</td></tr><tr><td>TLV</td><td>Threshold Limit Value</td></tr><tr><td>TWA</td><td>Time Weighted Average</td></tr></table>	ACGIH	American Conference of Governmental Industrial Hygienists	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds	CNS	Central Nervous System	EC No.	EC No - European Community Number	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)	GHS	Globally Harmonized System	GTEPG	Group Text Emergency Procedure Guide	IARC	International Agency for Research on Cancer	LC50	Lethal Concentration, 50% / Median Lethal Concentration	LD50	Lethal Dose, 50% / Median Lethal Dose	mg/m ³	Milligrams per Cubic Metre	OEL	Occupational Exposure Limit	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).	ppm	Parts Per Million	STEL	Short-Term Exposure Limit	STOT-RE	Specific target organ toxicity (repeated exposure)	STOT-SE	Specific target organ toxicity (single exposure)	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons	SWA	Safe Work Australia	TLV	Threshold Limit Value	TWA	Time Weighted Average
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PRODUCT NAME QUICKSEAL (F,M,C)**Revision history**

Revision	Description
2.3	Standard SDS Review.
2.2	Standard SDS Review.
2.1	Provided Ingredient CAS No.
2.0	Converted to GHS.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Web: www.rmt.com.au.

Revision: 2.3

SDS date: 13 February 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name POTASSIUM CHLORIDE
Synonym(s) KCL • MURIATE OF POTASH • POTASH • SYLVITE

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE • FERTILISER • INHIBITOR

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POTASSIUM CHLORIDE	7447-40-7	231-211-8	>97%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities No information provided.

PRODUCT NAME POTASSIUM CHLORIDE

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PRODUCT NAME POTASSIUM CHLORIDE

PPE

Eye / Face	At high dust levels, wear dust-proof goggles.
Hands	With prolonged use, wear PVC or rubber or cotton gloves.
Body	With prolonged use, wear coveralls.
Respiratory	At high dust levels, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1413°C
Melting point	773°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	2.0
Solubility (water)	340 g/L @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible (potentially explosive) with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve toxic gases (potassium oxides, chlorides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	May be harmful if swallowed. Oral Toxicity: An oral LD50 in rats of 2600 mg/kg was reported for potassium chloride. Additional toxicity data for potassium chloride: LD50 (Intraperitoneal): 620 mg/kg (mouse) LD50 (Intravenous): 117 mg/kg (mouse) LDLo (Ingestion): 20 mg/kg (man)
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PRODUCT NAME POTASSIUM CHLORIDE

LDLo (Intraperitoneal): 900 mg/kg (guinea pig)

LDLo (Intravenous): 77 mg/kg (guinea pig)

LDLo (Subcutaneous): 2120 mg/kg (frog)

TDLo (Ingestion): 60 mg/kg/days (woman)

Skin	Not classified as a skin irritant. Contact may result in mild irritation and rash.
Eye	Not classified as an eye irritant. Contact may cause mild irritation and lacrimation.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	Acute potassium poisoning via ingestion is rare as a large single dose usually induces vomiting, and potassium is rapidly excreted by the body, however this product does have the potential to cause cardiovascular disorders.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

In short-term acute toxicity tests with fish, daphnia and algae the following results were found (lowest test result values): Ictalurus punctulatus 48h-LC50 = 720 mg/l; Daphnia magna: 48h-LC50 = 177 mg/l; Nitzschia linearis: 120 h-EC50 = 1337 mg/l. A chronic reproductive test with the invertebrate Daphnia magna gave a LOEC of 101 mg/l. All the studies compiled on the acute and chronic aquatic toxicity were > 100 mg/L. Thus it is concluded that KCl is not hazardous to freshwater organisms. Taking into considerations the background concentrations of KCl in seawater (380 mg/l K⁺ and 19,000 mg/l Cl⁻), it is concluded that there is no reason for further investigations of KCl on marine species. The low concern for the environment is supported by the absence of a bioaccumulation potential for the substance.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility in soil

No impact if small amount is released to the soil.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect and place in sealable containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME POTASSIUM CHLORIDE

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name POLYDRILL
Synonym(s) POLY DRILL

1.2 Uses and uses advised against

Use(s) ADDITIVE • DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SULPHONATED ORGANIC POLYMER	-	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PRODUCT NAME POLYDRILL

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	RED BROWN POWDER
Odour	CHARACTERISTIC ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT RELEVANT
Boiling point	> 370°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 9 (150 g/L)
Vapour density	NOT AVAILABLE
Specific gravity	1.8
Solubility (water)	320 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Information available for the product:

PRODUCT NAME POLYDRILL

This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
SULPHONATED ORGANIC POLYMER	> 5000 mg/kg (rat)	--	--

Skin	Not classified as a skin irritant. Contact may result in mild irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	No known effects from this product.
STOT – repeated exposure	No known effects from this product.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION**12.1 Toxicity**

No information provided.

12.2 Persistence and degradability

This product is not readily biodegradable.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

PRODUCT NAME POLYDRILL

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name XANTHAN GUM (P)
Synonym(s) NEWZAN D • XANTHAN GUM (BIOPOLYMER)

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE • VISCOSITY MODIFIER

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
XANTHAN GUM	11138-66-2	234-394-2	>87%
WATER	7732-18-5	231-791-2	<13%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PRODUCT NAME XANTHAN GUM (P)

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Wear a Class P1 (Particulate) respirator. Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	LIGHT BEIGE POWDER
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	1.5
Solubility (water)	MISCIBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

PRODUCT NAME XANTHAN GUM (P)

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Skin	Not classified as a skin irritant. Contact may result in mild irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	No known effects from this product.
STOT – repeated exposure	No known effects from this product.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

PRODUCT NAME XANTHAN GUM (P)**Revision history**

Revision	Description
1.3	Added Synonym.
1.2	Standard SDS Review
1.1	Standard SDS Review
1.0	Initial SDS creation

Report status

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Prepared by

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Revision: 1.3

SDS date: 10 February 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name NEWPAC LV/RD

Synonym(s) NEWPAC RD • POLICELL RG • RHEOPAC LV • RHEOPAC R • RHEOPAC R/LV/UL/RD/LVD • RHEOPAC UL

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD

Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA

Telephone +61 8 9410 8200

Fax +61 8 9410 8299

Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM CARBOXYMETHYL CELLULOSE	9004-32-4	618-378-6	>88%
SODIUM CHLORIDE	7647-14-5	231-598-3	<1.8%
WATER	7732-18-5	231-791-2	<10%
SODIUM GLYCOLATE	2836-32-0	212-730-9	<0.7%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

PRODUCT NAME NEWPAC LV/RD

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE OR YELLOWISH POWDER/GRANULES
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	6.0 to 8.5 (1 % solution)
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Toxicity Data available on the ingredients:
 SODIUM CARBOXYMETHYL CELLULOSE (9004-32-4)
 LD50 (Ingestion): 16000 mg/kg (guinea pig)
 LD50 (Skin): > 2000 mg/kg (rabbit)
 TDLo (Ingestion): 140 mg/kg (rat)
 SODIUM CHLORIDE (7647-14-5)
 LC50 (Inhalation): > 42000 mg/m³/1 hour (rat)
 LD50 (Ingestion): 3000 mg/kg (rat)
 LD50 (Intraperitoneal): 2602 mg/kg (mouse)
 LD50 (Intravenous): 645 mg/kg (mouse)
 LD50 (Skin): > 10000 mg/kg (rabbit)
 LD50 (Subcutaneous): 3000 mg/kg (mouse)
 LDLo (Ingestion): 8000 mg/kg (rabbit)
 LDLo (Intravenous): 300 mg/kg (guinea pig)
 LDLo (Subcutaneous): 2160 mg/kg (guinea pig)
 TDLo (Ingestion): 12357 mg/kg (human)
 SODIUM GLYCOLATE (2836-32-0)
 LD50 (Ingestion): 6700 mg/kg (mouse)
 LDLo (Ingestion): 500 mg/kg (cat)

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
SODIUM CARBOXYMETHYL CELLULOSE	16000 mg/kg (guinea)	> 2000 mg/kg (rabbit)	--
SODIUM CHLORIDE	3000 mg/kg (rat)	> 10000 mg/kg (rabbit)	> 42000 mg/m ³ /1 hour
SODIUM GLYCOLATE	6700 mg/kg (mouse)	--	--

Additional ingredient toxicity value(s):

SODIUM CARBOXYMETHYL CELLULOSE (9004-32-4)
 TDLo (oral) 140 mg/kg (rat)

SODIUM CHLORIDE (7647-14-5)
 LD50 (intraperitoneal) 2602 mg/kg (mouse)
 LD50 (intravenous) 645 mg/kg (mouse)
 LD50 (subcutaneous) 3000 mg/kg (mouse)
 LDLo (intravenous) 300 mg/kg (guinea pig)
 LDLo (oral) 8000 mg/kg (rabbit)
 LDLo (subcutaneous) 2160 mg/kg (guinea pig)
 TDLo (oral) 12357 mg/kg (human)

SODIUM GLYCOLATE (2836-32-0)
 LDLo (oral) 500 mg/kg (cat)

Skin Not classified as a skin irritant. Contact may result in mild irritation.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No relevant or reliable studies were identified.

STOT – single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (Fresh Water Trout) > 21,000 ppm/96hrs.
 LC50 (Salt Water Stickel Back) > 56,000 ppm/96hrs.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION**NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
 The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

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HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
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LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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 Web: www.rmt.com.au.

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name NDFT 376
Synonym(s) NDFT 377

1.2 Uses and uses advised against

Use(s) LOST CIRCULATION MATERIAL

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 4 917 9888 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ORGANIC FIBRE(S)	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Cellulose (paper fibre) (a)	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** Not required under normal conditions of use.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Specific gravity	0.9 to 1.2
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity This product is expected to be of low acute toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
ORGANIC FIBRE(S)	> 5000 mg/kg (rat)	> 2000 mg/kg (rabbit)	> 5800 mg/m ³ /4 hours

Skin Not classified as a skin irritant. Skin irritation is not anticipated under normal conditions of use.

Eye Not classified as an eye irritant. Eye irritation is not anticipated under normal conditions of use.

Sensitisation Not classified as causing skin or respiratory sensitisation.

Mutagenicity Not classified as a mutagen.

Carcinogenicity Not classified as a carcinogen.

Reproductive Not classified as a reproductive toxin.

STOT - single exposure Not classified as causing organ damage from single exposure.

STOT - repeated exposure Not classified as causing organ damage from repeated exposure.

Aspiration Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse or recycle where possible. Alternatively, ensure product is covered with moist soil to prevent dust generation and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

No information provided.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES:** Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

COMBUSTIBLE - EXPLOSIVE CARBONACEOUS DUST: Carbonaceous/organic dusts have the potential, with dispersion, to present an explosion hazard if an ignition source exists. All equipment used to handle, transfer or store this product **MUST BE** cleaned thoroughly prior to cutting, welding, drilling or exposure to any other form of heat or ignition sources. If bulk stored, containers should be ventilated on a routine basis to avoid vapour accumulation (where applicable, eg for flocculants).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

Report status This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name MICROFLOW
Synonym(s) MICRO FLOW

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Flammable Liquids: Category 3
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H226 Flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME MICROFLOW**Response statement(s)**

P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P370 + P378 In case of fire: Use appropriate media for extinction.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ISOPROPYL ALCOHOL	67-63-0	200-661-7	15 to 50%
SWEET ORANGE OIL	68647-72-3	614-678-6	20 to 60%

Ingredient Notes Terpenes (Sweet Orange Oil) may appear as CAS# 94266-47-4.

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes. Vapours may cause drowsiness and dizziness.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones, etc when handling. Earth containers when dispensing fluids.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

- 3Y
- Alcohol Resistant Foam is the preferred firefighting medium. Else use;
- 3 Normal Foam (protein based foam that is not alcohol resistant).
- Y Risk of violent reaction or explosion. Wear full fire kit and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should be banded and have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Isopropyl alcohol	SWA (AUS)	400	983	500	1230

Biological limits

Ingredient	Determinant	Sampling Time	BEI
ISOPROPYL ALCOHOL	Acetone in urine	End of shift at end of workweek	40 mg/L

Reference: ACGIH Biological Exposure Indices

8.2 Exposure controls

Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas. Vapours are heavier than air and may travel some distance to an ignition source and flash back. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear nitrile or neoprene gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If spraying, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR TO OPAQUE MILKY WHITE LIQUID
Odour	CITRUS ODOUR
Flammability	FLAMMABLE
Flash point	25°C
Boiling point	154.4°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	0.917 - 0.977
Solubility (water)	SOLUBLE
Vapour pressure	18 mm Hg @ 20°C
Upper explosion limit	6.1 %
Lower explosion limit	0.7 %
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	55 - 75 %
--------------------	-----------

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), metals, heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	May be harmful if swallowed. Oral Toxicity: An oral LD50 in mice of 3600 mg/kg has been reported for isopropanol.
Skin	Not classified as a skin irritant. Prolonged or repeated contact may result in irritation, rash and dermatitis.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness.
Sensitization	This product is not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Isopropyl alcohol is not classifiable as to its carcinogenicity to humans (IARC Group 3).
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Over exposure may result in irritation of the nose and throat, coughing and headache. High level exposure may result in nausea, dizziness and drowsiness.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure. However, chronic exposure to some solvents have been reported to cause adverse effects to the central nervous system (CNS), liver and kidney.
Aspiration	This product is not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Not expected to be dangerous to the aquatic environment.

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

This product is not expected to bioaccumulate.

12.4 Mobility in soil

Relatively volatile and would therefore readily evaporate from dry soil and surfaces.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required). Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



PRODUCT NAME MICROFLOW

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1993	1993	1993
14.2 Proper Shipping Name	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.
14.3 Transport hazard class	3	3	3
14.4 Packing Group	III	III	III

14.5 Environmental hazards Not a Marine Pollutant

14.6 Special precautions for user

Hazchem code •3Y
GTEPG 3A1
EMS F-E, S-E

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes

F	Flammable
Xi	Irritant
Xn	Harmful

Risk phrases

R10	Flammable.
R36	Irritating to eyes.
R67	Vapours may cause drowsiness and dizziness.

Safety phrases

S2	Keep out of reach of children.
S7	Keep container tightly closed.
S16	Keep away from sources of ignition - No smoking.
S24/25	Avoid contact with skin and eyes.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION**Additional information****PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME MICROFLOW**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.1	Standard SDS Review.
2.0	Converted to GHS.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 2.1
SDS date: 12 January 2015

[End of SDS]



MATERIAL SAFETY DATA SHEET

SECTION 1 IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: MONO ETHYLENE GLYCOL (MEG)

Company: Recochem Inc. ABN: 69 010 485 999
Address : 1809 Lytton Road, Lytton, Queensland 4178
Phone: (07) 3308 5200 Fax: (07) 3308 5201
Emergency Telephone Number: (07) 3308 5200 Day, After Hours 1300 131 001

Other Names: Glycol, MEG, Ethylene Diol, 1,2-Ethanediol
Manufacturer's Product Code: 19950
Recommended Use: Radiator Antifreeze Coolant Base Fluid

SECTION 2 HAZARDS IDENTIFICATION

**CLASSIFIED AS HAZARDOUS ACCORDING TO CRITERIA OF WORKSAFE AUSTRALIA
NOT A DANGEROUS GOODS ACCORDING TO THE CRITERIA OF THE ADG CODE**

Symbol: Xn - Harmful
Risk Phrases: R22 - Harmful if swallowed
Safety Phrases: S2 - Keep out of the reach of children

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredients

<i>Chemical Entity</i>	<i>CAS Number</i>	<i>Proportion (%)</i>
Ethylene Glycol	107-21-1	100

SECTION 4 FIRST AID MEASURES

FIRST AID TREATMENT

Swallowed: If swallowed, do NOT induce vomiting. Have conscious person drink several glasses of water or milk. SEEK IMMEDIATE MEDICAL ATTENTION.

Eye: If in eyes, hold eyes open, flood with water for at least 15 minutes. If irritation persists seek medical attention.

Skin: If skin contact occurs, wash skin thoroughly with water and follow by washing with soap if available. If irritation persists, seek medical attention.

Inhaled: Remove victim from exposure if safe to do so. If rapid recovery does not occur, transport to nearest medical facility for additional treatment.

First Aid facilities: Potable water should be available to rinse eyes or skin. Provide eye baths and safety showers.

Advice to Doctor: Treat symptomatically.

Additional Information: None available.

SECTION 5 FIRE FIGHTING MEASURES

Suitable Extinguishing Media: For a small fire use dry chemicals, carbon dioxide, water spray or foam. For large fires use water spray or fog. Do not use water jet.

Hazards from combustion products: Carbon dioxide and carbon monoxide.

Precautions for Fire Fighters and Special Protective Equipment: Wear full protective clothing and self-contained breathing apparatus.

Additional Information: When heated to decomposition, emits acrid smoke and irritating fumes. Not a product presenting risks of explosion.

Product: MONO ETHYLENE GLYCOL

SECTION 6 ACCIDENTAL RELEASE MEASURES

Observe all local and national regulations.

Spills and Disposal, Methods and Materials for Containment and Clean Up Procedures: For small spills, dilute with water and mop up, or absorb with an inert dry material and place in an appropriate waste disposal container. For large spills, absorb with an inert material and put the spilled material in an appropriate waste disposal container. Dispose of in accordance with regional regulations.

SECTION 7 HANDLING AND STORAGE

Precautions for Safe Handling and Storage: Avoid contact with eyes, skin and clothing. DO NOT ingest. Avoid breathing dust, keep container closed. Use only with adequate ventilation. Wash thoroughly after handling. Do not eat, drink or smoke in contaminated areas. Before eating, drinking or smoking, remove contaminated clothing and wash hands. Do not store near strong oxidants. Keep container in a cool, well-ventilated area. Avoid all possible sources of ignition. Do not store near strong oxidisers.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Standards: National Occupational Health & Safety Commission (NOHSC) Worksafe Australia has set an exposure standard of 52mg/m³ (20ppm) TWA (vapour), 104mg/m³ (40ppm) STEL (vapour) and 10mg/m³ TWA (particulate).

Biological Limit Values: No biological limit allocated.

Personal Protective Equipment:

Respiratory Protection: Wear appropriate respirator when ventilation is inadequate.

Hand Protection: Use solvent resistant gloves (nitrile, PVC or neoprene).

Eye Protection: Wear safety goggles.

Protective Clothing: No special protection is ordinarily required beyond standard issue work clothes.

Engineering Controls: Ensure that adequate ventilation is provided. Maintain air concentrations below recommended exposure standards. Avoid generating and inhaling mists.

SECTION 9 IDENTIFICATION

PHYSICAL DESCRIPTION / CHEMICAL PROPERTIES

Appearance	Clear colourless viscous liquid
Odour	None
Vapour Pressure (mmHg @ 20°C):	0.06
Vapour Density (air = 1)	2.1
Boiling Point (°C):	197
Freezing/Melting Point (°C):	-13
Solubility in Water	Soluble in water, methanol, diethyl ether
Specific Gravity (g/ml @ 15°C):	1.115 – 1.125
Flashpoint (°C):	116.1 (Closed Cup)
Flammability Limits (%):	3.2 – 15.3
Auto Ignition Temperature (°C):	412
Percent Volatiles	0

SECTION 10 STABILITY AND REACTIVITY

Chemical Stability: Stable under normal conditions of use.

Conditions to Avoid: No additional remark.

Incompatible Materials: Strong oxidising agents, acids, alkalis.

Hazardous Decomposition Products: Burning can produce carbon monoxide and/or carbon dioxide.

SECTION 11 TOXICOLOGICAL INFORMATION

HEALTH EFFECTS

Acute:

Swallowed: Hazardous in case of ingestion.

Eye: Contact may cause eye irritation.

Skin: Irritant – prolonged contact may cause dermatitis.

Product: MONO ETHYLENE GLYCOL

Inhaled: Inhalation should be minimal since vapours are unlikely due to physical properties. Inhalation may cause irritation to lung.

Chronic: Toxic to kidneys and liver.

Toxicity to Animals:

Acute oral toxicity (LD50): 4700mg/kg (Rat)

Acute dermal toxicity (LD50): 9530 mg/kg (Rabbit)

SECTION 12 ECOLOGICAL INFORMATION

Ecotoxicity:

Fish : Low toxicity: LC/EC/IC50 > 100mg/l

Aquatic Invertebrates : Low toxicity: LC/EC/IC50 > 100mg/l

Algae : Low toxicity: LC/EC/IC50 > 100mg/l

Microorganisms : Low toxicity: LC/EC/IC50 > 100mg/l

Mobility: Miscible with water.

Persistence/degradability: Biodegradable.

SECTION 13 DISPOSAL CONSIDERATIONS

Disposal Methods: Ensure waste disposal conforms to local waste disposal regulations.

SECTION 14 TRANSPORT INFORMATION

UN Number:	Non Regulated	Proper Shipping Name:	N/A
Class:	N/A	Subsidiary Risk:	N/A
Packing Group:	N/A	Hazchem Code:	N/A

Special Precautions
for User:

SECTION 15 REGULATORY INFORMATION

Poisons Schedule : 6

AICS : Listed

Dangerous Goods Initial Emergency Response Guide (SAA/SNZ HB76:2010) : N/A

SECTION 16 OTHER INFORMATION

Further Information may be obtained by contacting Recochem on (07) 3308 5200

The information sourced for the preparation of this document was correct and complete at the time of writing to the best of the writer's knowledge. The document represents the commitment to the company's responsibilities surrounding the supply of this product, undertaken in good faith. This document should be taken as a safety guide for the product and its recommended uses but is in no way an absolute authority. Please consult the relevant legislation and regulations governing the use and storage of this type of product.

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **MAGNESIUM OXIDE**
Synonym(s) **CALCINED MAGNESIA • MAGNESIA • MAGOXI16 / 27 - PRODUCT CODE**

1.2 Uses and uses advised against

Use(s) **DRILLING FLUID ADDITIVE • PH INDICATOR**

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM OXIDE	1305-78-8	215-138-9	<3.5%
MAGNESIUM OXIDE	1309-48-4	215-171-9	>94%
SILICA, AMORPHOUS	7631-86-9	231-545-4	<2.5%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

PRODUCT NAME MAGNESIUM OXIDE

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve magnesium oxides when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure product is adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium oxide	SWA (AUS)	--	2	--	--
Fumed silica (respirable dust)	SWA (AUS)	--	2	--	--
Magnesium oxide (fume)	SWA (AUS)	--	10	--	--

PRODUCT NAME MAGNESIUM OXIDE

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** Not required under normal conditions of use.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULES
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	3600°C
Melting point	2800°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	3.6 - 3.7
Solubility (water)	SLIGHTLY SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0 %
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible (violently) with interhalogens (e.g. bromine pentafluoride, chlorine trifluoride) and phosphorus pentachloride. May ignite or explode when heated with aluminium powder. Also incompatible with acids (e.g. nitric acid) and dampness as material hydrates.

10.6 Hazardous decomposition products

May evolve magnesium oxides when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects**Acute toxicity****Information available for the product:**

This product is expected to be of low toxicity. Based on available data, the classification criteria are not met.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
SILICA, AMORPHOUS	3160 mg/kg (rat)	--	--

Skin

Contact may result in irritation, redness, rash and dermatitis.

Eye

Contact may result in irritation, lacrimation, pain and redness.

Sensitization

This product is not classified as causing skin or respiratory sensitisation.

Mutagenicity

This product is not classified as a mutagen.

Carcinogenicity

This product is not classified as a carcinogen.

Reproductive

This product is not classified as a reproductive toxin.

STOT – single exposure

Not classified as causing organ effects from single exposure.

STOT – repeated exposure

Not classified as causing organ effects from repeated exposure.

Aspiration

Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods**Waste disposal**

For small amounts, cover with moist sand, vermiculite or similar to avoid dust hazard and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information if disposing of large quantities (if required).

Legislation

Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

PRODUCT NAME MAGNESIUM OXIDE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES:** Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME MAGNESIUM OXIDE**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name JK-161 LV
Synonym(s) JK - 161 LV • LOW MOLECULAR WEIGHT PHPA • PARTIALLY HYDROLYZED POLYACRYLAMIDE • PHPA

1.2 Uses and uses advised against

Use(s) ENCAPSULATING AGENT • HIGH PERFORMANCE WBM

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ACRYLAMIDE, SODIUM ACRYLATE COPOLYMER	25085-02-3	607-529-1	>90%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Acrylamide	SWA (AUS)	--	0.03	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE GRANULAR SOLID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	0.8
Solubility (water)	10 g/L
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. LD50 rat (oral): > 2,000 mg/kg (OECD Guideline 401).
Skin	Low irritant. Prolonged or repeated contact may result in mild irritation, rash and dermatitis.
Eye	Low to moderate irritant. Contact may result in mild irritation, lacrimation and redness.
Sensitization	This product is not classified to be a skin or respiratory sensitiser. However, allergic reactions are possible.
Mutagenicity	This product is not classified as a mutagen.
Carcinogenicity	This product may contain trace amounts of residual acrylamide, which is classified as a probable human carcinogen (IARC Group 2A). However, due to the very low levels present, adverse health effects are not anticipated with normal use.
Reproductive	This product is not classified as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product is not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

(10000 ppm test concentration) (EPA-821-R-02-012)
 Mysidopsis bahia = 48hr LC50 = 16.2 mg/L.
 Menidia beryllina = 48hr LC50 = 34.2 mg/L.
 Scophthalmus Maximus = 96hr LC50 > 1000 mg/L.
 Skeletonemia costatum = 72hr EC50 = 393 mg/L [NOEC = 118 mg/L]
 Acartia tonsa = 48 hr EC50 = 393 mg/L [NOEC = 112 mg/L]
 Corophium Volutator = 10 Day LC50 = 9338 mg/Kg [NOEC = 1000 mg/Kg]

12.2 Persistence and degradability

Not readily biodegradable (by OECD criteria).

12.3 Bioaccumulative potential

Based on its structural properties, the polymer is not biologically available. Accumulation in organisms is not to be expected.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information ACRYLIC - ACRYLAMIDE RESINS: These resins are generally of low toxicity. Toxicity increases with presence of significant concentrations of acrylic - acrylamide monomers. These monomers have been linked with the development of skin sensitisation.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME JK-161 LV

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]



SAFETY DATA SHEET







EC 1272/2008 Regulation

INCORR

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY		
1.1. Substance Identification		
Product Name:	INCORR	
1.2. Substance Use		
Application:	Corrosion inhibitor for drilling fluids	
1.3. Company Identification		
Name:	Newpark Drilling Fluids S.p.A.	
Address:	Via Salaria 1313/C	
City/Country:	00138 ROMA (Italy)	
Phone numbers:	+39 06 885611386 / +39 06 885611324 / +39 06 8856111	
Fax:	+39 06 8889363	
1.4. Emergency Phone Numbers		
	+39 06 885611386	+39 06 885611324
		+39 06 8856111
1.5. Responsible Person E-Mail Address		
e-mail:	laboratorio.roma@newpark.com	

2. HAZARDS IDENTIFICATION		
2.1. Substance/Mixture Classification		
<i>Indication of hazards specific for human health and environment:</i>		
THE SUBSTANCE/MIXTURE IS CLASSIFIED AS DANGEROUS IN ACCORDANCE TO FOLLOWING REGULATIONS		
<i>Classifications according to EC Regulation n. 1272/2008 - (CLP)</i>		
	GHS07	Skin Irr. 2 H315: Causes skin irritation
	GHS05	Eye Dam. 1 H318: Causes serious eye damage
	GHS07	Skin Sens. 1B H317: May cause an allergic skin reaction

2.2. Label Elements	
Label according to EC Regulation n. 1272/2008 (CLP)	
Hazards Identification:	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  GHS05 </div> <div style="text-align: center;">  GHS07 </div> </div> <p>Skin Irr. 2 H315: Causes skin irritation</p> <p>Eye Dam. 1 H318: Causes serious eye damage</p> <p>Skin Sens. 1B H317: May cause an allergic skin reaction</p>
Precautionary Statements:	<p>P264: Wash with plenty of water and soap after handling P272: Contaminated work clothing should not be allowed out of the workplace P280: Wear protective gloves/protective clothing/eye protection/face protection P310: Immediately call a POISON CENTER/doctor P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P333+P313: If skin irritation or rash occurs: Get medical advice/attention</p>
Disposal	P501: Dispose of contents/container as per regulations
2.3. Other Hazards	
N.a.	

3. COMPOSITION / INFORMATION ON INGREDIENTS						
3.1. Chemical Properties of Substance or Mixture						
Composition:	Mixture					
Contains:	As per following table					
Molecular Formula:	---					
EC Number:	---					
CAS Number:	---					
UN Number:	---					
REACH Number:	---					
3.2. Information on ingredients						
Name	CAS No.	EC No.	Q.ty	Classification	Symbols	Hazard Statements
Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivs. Residues	68909-77-3	272-712-1	> 10%	Skin Irr. 2	 GHS07	H315
				Eye Dam. 1	 GHS05	H318
				Skin Sens. 1B	 GHS07	H317
Poly(oxy-1,2-ethanediyl), alpha-hydro-omega-hydroxy-, mono[2-(4,5-dihydro-2-nortall-oil alkyl-1H-imidazol-1-yl)ethyl] ethers	68909-09-1	---	5-10%	Eye Irr. 2	 GHS07	H319
				Skin Irr. 2		H315
Acetic acid	64-19-7	200-580-7	1-5%	Flam Liq. 3	 GHS02	H226
				Skin Corr. 1A	 GHS05	H314

4. FIRST AID MEASURES	
4.1. Description of First Aid Measures	
General information:	In case of diseases, get medical attention. Show to the doctor this Material Safety Data Sheet
After inhalation:	Remove casualty to fresh air and keep warm and at rest
After skin contact:	Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of running water and possibly with soap. Remove contaminated clothing immediately and dispose off safely
After eye contact:	After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately. Protect uninjured eye
After swallowing:	Do not under any circumstances induce vomiting. Seek immediately medical advice
Other information:	N.a.
4.2. Main symptoms and effects, both acute and delayed	
Symptoms:	N.a.
4.3. Indication of any immediate medical attention and special treatment needed	
Medical surveillance:	Medical surveillance during job not required. In case of disease or accident, consult immediately a doctor and show him this MSDS
Special intervention means:	N.a.

5. FIREFIGHTING MEASURES	
5.1. Extinguishing Media	
Precautions in case of fire:	In case of fire respect the following instructions:
Suitable extinguishing media:	In case of fire use: Water, CO2
Unsuitable extinguishing media:	Not known
Hazards arising from combustion:	Do not inhale explosion and combustion gases
Special firefighting equipment:	Use suitable breathing apparatus. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Move undamaged containers from immediate hazard area if it can be done safely

6. ACCIDENTAL RELEASE MEASURES	
6.1. Personal Precautions	
Protective equipment:	Wear personal protective equipment (gloves, goggles, coverall). Remove persons to safety
Emergency procedures:	Move unprotected people to a safe place
6.2. Environmental Precautions	
Containment media:	Suitable material for taking up: absorbing material, organic, sand
Containment methods:	Wash with plenty of water
Additional information:	Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities

7. HANDLING AND STORAGE	
7.1. Precautions for Handling	
Precautions for handling:	Avoid contact with skin and eyes, inhalation of vapors and mists. Do not use empty container before they have been cleaned. Before making transfer operations, assure that there are not any incompatible material residuals in the containers
7.2. Precautions for Storage	
Storage conditions:	Keep away from food, drink and feed
Storage area specifications:	Adequate ventilation in working area
Containers specifications:	Plastic drums
Incompatibility:	Keep away from food, drink and feed
7.3. Particular Uses:	
Particular uses:	N.a.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION		
8.1. Exposure Limits		
Mixture		
TLV _{Ceiling} :	---	
TLV _{STEL} :	---	
TLV _{TWA} :	---	
Biological limit:	---	
8.2. Professional Exposure Controls		
Plant protections:	General ventilation is recommended	
Collective protections:	Provide adequate ventilation	
Individual protections:	Respiratory:	Use adequate protective respiratory equipment
	Eyes:	Use close fitting safety goggles
	Hand:	Chemical-resistant protective gloves
	Body:	Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton
8.3. Environmental Exposure Controls		
Exposure Scenarios:	N.a.	

9. PHYSICAL AND CHEMICAL PROPERTIES	
9.1. General Information	
Form:	Liquid (20°C)
Appearance:	Liquid
Color:	N.a.
Odor:	Slight
Olfactory threshold:	N.a.
9.2. Information about Health, Safety and Environment	
pH:	7.0-9.0
Melting point:	N.a.
Boiling temperature:	ca. 100°C
Flash point:	> 100°C
Flammability (solid, gas):	N.a.
Auto ignition temperature:	N.a.
Decomposition temperature:	N.a.
Danger of explosion:	N.a.
Upper flammability limit:	N.a.
Lower flammability limit:	N.a.
Vapor pressure:	N.a.
Density at 20°C:	N.a.
Apparent density (20°C):	N.a.
Relative density:	0.95 - 1.05 kg/l
Vapor density:	N.a.
Evaporation rate:	N.a.
Solubility in water (20°C):	Soluble
Distribution coefficient (n-Octanol):	N.a.
Viscosity:	N.a.
9.3. Other Information	
Other information:	N.a.

10. STABILITY AND REACTIVITY	
10.1. Reactivity	
Conditions to be avoided:	Stable under normal conditions
10.2. Chemical Stability	
Incompatible materials:	Strong oxidizers
Possibility of dangerous reactions:	Stable under normal conditions
10.3. Hazardous Decomposition Products	
Other information	Not known

11. TOXICOLOGICAL INFORMATION	
11.1. Acute Toxicity	
Substance Toxicity	<i>Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivs. Residues CAS No. 68909-77-3</i>
Acute oral toxicity:	LD50 (Rat): > 2000 mg/kg
Acute inhalation toxicity:	N.a.
Acute dermal toxicity:	Causes skin irritation
Substance Toxicity	<i>Acetic acid CAS No. 64-19-7</i>
Acute oral toxicity:	LD50 (Mouse): 4960 mg/kg
Acute inhalation toxicity:	LC50 (Mouse) 1h: 5620 ppm
Acute dermal toxicity:	Skin Rabbit 4h: Slightly irritant
Mixture Toxicity	
Acute oral toxicity:	LD50 (Rat): > 2000 mg/kg
Acute inhalation toxicity:	N.a.
Acute dermal toxicity:	N.a.
11.2. Corrosively	
Skin:	N.a.
Eyes:	N.a.
11.3. Primary Irritability	
Skin:	Causes skin irritation
Eyes:	Causes serious eye damage
11.4. Harmfulness	
Ingestion:	N.a.
Inhalation:	N.a.
11.5. Sensitization	
Skin:	N.a.
Eyes:	N.a.

12. ECOLOGICAL INFORMATION	
12.1. Toxicity	
Substance	<i>Ethanol, 2,2'-oxybis-, reaction products with ammonia, morpholine derivs. Residues CAS No. 68909-77-3</i>
Toxicity in the water:	LC50 (Fish): > 100 mg/l EC50 (Daphnia magna): > 100 mg/l EC50 (Alga): > 100 mg/l
Toxicity in the air:	N.a.
Toxicity in the soil:	N.a.
Substance	<i>Acetic acid CAS No. 64-19-7</i>
Toxicity in the water:	LC50 (Fish) 96h: > 1000 mg/l EC50 (Daphnia magna) 48h: > 1000 mg/l EC50 (Alga) 72h: > 1000 mg/l
Toxicity in the air:	N.a.
Toxicity in the soil:	N.a.
12.2. Persistence and Degradability	
Other information:	N.a.
12.3. Bio cumulative Potential	
Other information:	N.a.
12.4. Mobility in Soil	
Other information:	N.a.
12.5. Results of PBT e vPvB Assessment	
PBT:	N.a.
vPvB:	N.a.
12.6. Other Adverse Effects	
Other information:	N.a.

13. DISPOSAL CONSIDERATIONS	
13.1. Waste Treatment Methods	
Advices	If possible recover the product, otherwise dispose of in authorized landfill or incineration in accordance with local regulation
Waste code:	N.a.
13.2. Packaging Disposal Methods	
Advices:	Dispose of in according to local and national regulations
Other recommendations:	N.a.

14. TRANSPORT INFORMATION	
14.1. Land/Rail Transport (ADR/RID)	
UN Number:	No dangerous goods under transport regulations
UN shipping norms:	N.a.
Hazard class:	N.a.
Packaging group:	N.a.
Dangers for the environment:	N.a.
14.2. Maritime Transport (IMDG)	
IMDG Class:	No dangerous goods under transport regulations
Marine pollutant:	N.a.
14.3. Air Transport (ICAO-TI and IATA-DGR)	
ICAO Class:	No dangerous goods under transport regulations
IATA Class:	N.a.
14.4. Bulk Transport	
Annex II of MARPOL73/78:	No dangerous goods under transport regulations
IBC Code:	N.a.

15. REGULATORY INFORMATION	
15.1. Health, Safety and Environment Regulations/Legislation Specific for the Substance or Mixture	
D.Lgs. 3/2/1997 n. 52 (Classification, packaging and labeling of hazardous substances)	
D.Lgs. 14/3/2003 n. 65 (Classification, packaging and labeling of hazardous mixtures)	
D.Lgs. 2/2/2002 n. 25 (Risks due to chemical agents during the work)	
D.M. Lavoro 26/02/2004 (Professional exposure limits)	
D.M. 03/04/2007 (Implementation of the Directive n. 2006/8/CE)	
CE Regulation n. 1907/2006 (REACH)	
CE Regulation n.1272/2008 (CLP)	
CE Regulation n.790/2009 (adaptation to technical and scientific progress of CLP Regulation)	
CE Regulation n° 453/2010 (Modification of REACH Regulation)	
Directive 1999/45/CE (DSP)	
Directive 67/548/CEE (DPP)	

16. OTHER INFORMATION
16.1. Main Bibliographic Sources
ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition – Van Nostrand Reinold
Istituto Superiore di Sanità - Inventario Nazionale Sostanze Chimiche
ACGIH - Threshold Limit Values - 2009 edition
16.2. Declarations
<p>This sheet completes the technical bulletin without to substitute it. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.</p> <p>The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.</p> <p>This material safety datasheet only contains information relating to health and safety. The product has to be used in applications consistent with Newpark Drilling Fluids S.p.A. technology. Individuals handling this product should be informed of the safety precautions and should have access to this information.</p> <p>This safety data sheet has been completely updated in compliance to Regulation 453/2010/EU.</p> <p>This MSDS cancels and replaces any preceding release.</p>
16.3. Abbreviations and Acronyms:
<p>ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)</p> <p>RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)</p> <p>GHS: Globally Harmonized System of Classification and Labeling of Chemicals</p> <p>EINECS: European Inventory of Existing Commercial Chemical Substances</p> <p>CAS: Chemical Abstracts Service (division of the American Chemical Society)</p> <p>ACGIH: American Conference of Industrial Hygienists</p> <p>EC50: median effective concentration</p> <p>LC50: median lethal concentration</p> <p>LD50: median lethal dose</p> <p>NOEC: no observable effect concentration</p> <p>PNEC: predicted no-effect concentration</p> <p>PBT: persistent, bio accumulative, toxic chemicals</p> <p>vPvB: very persistent, very bio accumulative chemicals</p> <p>TLV-TWA: Threshold limit value – Time weighted average; professional exposure limit average on 8 hours</p> <p>TLV-STEL: Threshold limit value – Short Term exposure limit ; professional exposure limit at short term</p> <p>TLV-C: Threshold limit value – Ceiling</p>
16.4. Other Information
Full text of Hazard statements used in the previous sections
<p>H226: Flammable liquid and vapour</p> <p>H314: Causes severe skin burns and eye damage</p> <p>H315: Causes skin irritation</p> <p>H317: May cause an allergic skin reaction</p> <p>H318: Causes serious eye damage</p> <p>H319: Causes serious eye irritation</p>
Full text of Precautionary statements used in the previous sections
<p>P264: Wash with plenty of water and soap after handling</p> <p>P272: Contaminated work clothing should not be allowed out of the workplace</p> <p>P280: Wear protective gloves/protective clothing/eye protection/face protection</p> <p>P310: Immediately call a POISON CENTER/doctor</p> <p>P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing</p> <p>P333+P313: If skin irritation or rash occurs: Get medical advice/attention</p> <p>P501: Dispose of contents/container as per regulations</p>

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name IDCIDE-20
Synonym(s) IDCIDE 20

1.2 Uses and uses advised against

Use(s) BIOCIDES • DRILLING FLUID ADDITIVE • WATER TREATMENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification Skin Sensitization: Category 1
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word WARNING

Pictograms



Hazard statement(s)

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

Prevention statement(s)

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment is advised - see first aid instructions.
P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.
P362 Take off contaminated clothing and wash before re-use.

PRODUCT NAME IDCIDE-20**Storage statement(s)**

None allocated.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	Identification	Classification		Content
		GHS	Risk	
TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE	CAS: 55566-30-8 EC: 259-709-0	Not Available	Not Available	18 to 25%
WATER	CAS: 7732-18-5 EC: 231-791-2	Not Available	Not Available	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated. May evolve carbon oxides, sulphur oxides and phosphates when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in Section 8. Clear area of all unprotected personnel. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover/absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear a faceshield and splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Not required under normal conditions of use.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS TO PALE YELLOW LIQUID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 100°C
Melting point	< 0°C
Evaporation rate	AS FOR WATER
pH	3.0 to 3.5
Vapour density	NOT AVAILABLE
Specific gravity	1.08
Solubility (water)	SOLUBLE

9.1 Information on basic physical and chemical properties

Vapour pressure	18 mm Hg @ 20°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	> 60 % (Water)
-------------	----------------

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (eg. hypochlorites) and acids (eg. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides, sulphur oxides and phosphates when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary	May be harmful - irritant. This product has the potential to cause adverse health effects with over exposure. Upon dilution, the potential for adverse health effects may be reduced.	
Eye	Irritant. Contact may result in irritation, lacrimation, pain and redness.	
Inhalation	Low to moderate irritant. Over exposure to vapours may result in irritation of the nose and throat, with coughing. High level exposure may result in dizziness, nausea and headache. Due to the low vapour pressure, an inhalation hazard is not anticipated with normal use.	
Skin	Irritant. Contact may result in irritation. May cause sensitisation by skin contact.	
Ingestion	May be harmful. Ingestion may result in gastrointestinal irritation, nausea, vomiting, abdominal pain and diarrhoea.	
Toxicity data	TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8)	
	LD50 (ingestion)	248 mg/kg (rat)
	TDL0 (ingestion)	650 mg/kg/13 weeks - intermittent (rat)

12. ECOLOGICAL INFORMATION

12.1 Toxicity

75% TETRAKIS(HYDROXYMETHYL)PHOSPHONIUM SULPHATE (55566-30-8):
 LC50 (Rainbow Trout) = 119 mg/L/96 hr
 LC50(Bluegill Sunfish) = 93 mg/L/ 96 hr
 EC50 (Daphnia Magna) = 19 mg/L/48 hr
 LC50 (Brown Shrimp) = 340 mg/L/96 hr
 LC50 (Mysid Shrimp) = 9.5 mg/L/96 hr
 LC50 (Sheepshead Minnow) = 94 mg/L/96 hr
 LC50 (Jevenile Plaice) = 86 mg/L/96 hr

Waste Water management
 EC50 (Activated Sludge) = 24 mg/L/3 hr

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For larger amounts, contact the manufacturer for additional information. Prevent contamination of drains or waterways as aquatic life may be threatened and environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

PRODUCT NAME IDCIDE-20

Hazard codes	Xi	Irritant
Risk phrases	R36/38 R43	Irritating to eyes and skin. May cause sensitisation by skin contact.
Safety phrases	S23 S24/25 S36	Do not breathe gas/fumes/vapour/spray (where applicable). Avoid contact with skin and eyes. Wear suitable protective clothing.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information EXPOSURE CONTROL: If utilised in a closed system the potential for over exposure is reduced. If not used in a closed system, local exhaust ventilation is recommended to control exposure. Provide eye wash and safety shower in close proximity to points of potential exposure. Where the potential for an inhalation risk exists, an approved respirator may be required. Do not eat, store, consume food, tobacco or drink in areas where product is used.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	GHS	Globally Harmonized System
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	PEL	Permissible Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

PRODUCT NAME IDCIDE-20**Revision history**

Revision	Description
2.0	Converted to GHS.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 2
SDS date: 28 July 2014

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name GLYCHEM MC/DCP 208
Synonym(s) DCP 208 • GLYCHEM - MC • GLYCHEM-MC (FORMERLY)

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE • MUD INHIBITOR • SHALE INHIBITOR

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Serious Eye Damage / Eye Irritation: Category 1

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H318 Causes serious eye damage.

Prevention statement(s)

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Storage statement(s)

None allocated.

Disposal statement(s)

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	Identification	Classification		Content
		GHS	Risk	
POLY(OXY-1,2-ETHANEDIYL),ALPHA-BUTYL-OMEGA-HYDROXY	CAS: 9004-77-7 EC: 500-012-0	Not Available	Not Available	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in Section 8. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover/absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate fire protection systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls.
Respiratory	Not required under normal conditions of use.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS LIQUID
Odour	MILD ODOUR
Flammability	CLASS C1 COMBUSTIBLE
Flash point	142°C
Boiling point	278°C
Melting point	-35°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	0.989
Solubility (water)	SOLUBLE
Vapour pressure	0.33 hPa @ 25°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	202°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Odour threshold NOT AVAILABLE

9.2 Other information

Freezing point < -12°C

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid shock, friction, heavy impact, heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), alkalis (eg. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Acute Oral Toxicity: LD50 (rat) = 2630 mg/kg. Acute Dermal Toxicity: LD50 (rat) = 3540 mg/kg. Acute Inhalation Toxicity: Not relevant, expert judgement.
Skin	Not classified as a skin irritant. Contact may result in mild irritation and dermatitis.
Eye	Classified as irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not expected to cause organ effects from single exposure.
STOT – repeated exposure	Not expected to cause organ effects from repeated exposure. However, repeated exposure to some glycols may result in liver and kidney damage.
Aspiration	This product is not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Low toxicity to aquatic organisms.

12.2 Persistence and degradability

Biodegradation BOD5 : N.D. % ThOD Water : Readily biodegradable in water (Test: 69%, 28d, OECD 301D) Soil : T ½: N.D. days.

12.3 Bioaccumulative potential

Bioaccumulative potential: log Pow : 0.436 (OECD 107); BCF : N.D. (Slightly or not bioaccumulative).

12.4 Mobility in soil

The product is involatile and water soluble and will partition to the aqueous phase. The product will dissolve rapidly in water. If released to soil it will evaporate at a low rate.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, mix with sand and dispose of to approved landfill. For larger quantities, dissolve in flammable solvent and incinerate at an approved facility equipped with after burner and scrubber.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R41 Risk of serious damage to eyes.

Safety phrases
 S2 Keep out of reach of children.
 S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
 S39 Wear eye/face protection.
 S46 If swallowed, contact a doctor or Poisons Information Centre immediately and show container or label.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
 The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
3.1	Standard SDS Review.
3.0	Converted to GHS.
2.0	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 3.1
SDS date: 28 August 2014

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name GEOVIS
Synonym(s) DIUTAN GUM

1.2 Uses and uses advised against

Use(s) VISCOSITY MODIFIER

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
D-GLUCURONO-6-DEOXY-L-MANNO-D-GLUCAN, ACETATE, CALCIUM MAGNESIUM POTASSIUM SODIUM SALT	595585-15-2	-	>50%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled and tightly closed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE TO TAN POWDER
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NON VOLATILE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	351°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	0 %
--------------------	-----

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity **Information available for the product:**
 This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
D-GLUCURONO-6-DEOXY-L-MANNO-D-GLUCAN, ACETATE, CALCIUM MAGNESIUM POTASSIUM SODIUM SALT	> 5000 mg/kg (rat)	--	--

Skin Not classified as a skin irritant. Contact may result in mild irritation. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection in the eyes when dust is generated.

Eye Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection on the skin when dust is generated.

Sensitization This product is not known to be a skin or respiratory sensitiser.

Mutagenicity No evidence of mutagenic effects.

Carcinogenicity No evidence of carcinogenic effects.

Reproductive No evidence of reproductive effects.

STOT – single exposure No known effects from this product. The hydrophilic nature of the notified polymer in powder form can contribute to mechanical irritation and collection in the airways when dust is generated.

STOT – repeated exposure No known effects from this product.

Aspiration This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The notified polymer is not toxic to fish (rainbow trout), aquatic invertebrates (daphnia magna) and marine invertebrates (acartia tonsa) under test conditions.

12.2 Persistence and degradability

Considered readily biodegradable.

12.3 Bioaccumulative potential

No experimental results provided. However, based on the molecular weight, water solubility and Kow value the notified polymer is not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name GAGETROL

Synonym(s)

1.2 Uses and uses advised against

Use(s) DRILLING AID

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CARBOXYMETHYL STARCH	9057-06-1	-	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation Due to product form / nature of use, an inhalation hazard is not anticipated.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition. Dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Use engineering controls to eliminate potential dust exposure.

PPE

Eye / Face	When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
Hands	When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body	Not required under normal conditions of use.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF-WHITE POWDER
Odour	SLIGHT ODOUR
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	9.0 to 10.5 (4 % solution)
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Information available for the product: This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.
Skin	Not classified as a skin irritant. Contact may result in mild irritation.
Eye	Not classified as an eye irritant. Contact may cause mild irritation and lacrimation.
Sensitization	This product is not known to be a skin or respiratory sensitiser.

PRODUCT NAME GAGETROL

Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	No known effects from this product.
STOT – repeated exposure	No known effects from this product.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal No special precautions are required for the disposal of this product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

PRODUCT NAME GAGETROL

Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information	<p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>																																										
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Report status	<p>This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').</p> <p>It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.</p> <p>While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.</p>
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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **FRACSEAL FINE/MEDIUM**
Synonym(s) **FRACSEAL F • FRACSEAL FINE • FRACSEAL M • FRACSEAL MEDIUM**

1.2 Uses and uses advised against

Use(s) **DRILLING FLUID ADDITIVE**

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CELLULOSE	9004-34-6	232-674-9	100%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin Exposure is considered unlikely. Skin irritation is not anticipated.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Finely divided dust may form explosive mixtures with air.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for damage to containers.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Cellulose (paper fibre) (a)	SWA (AUS)	--	10	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Maintain dust levels below the recommended exposure standard.

PPE

- Eye / Face** When using large quantities or where heavy contamination is likely, wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	YELLOW TO BROWN SOLID
Odour	ODOURLESS
Flammability	COMBUSTIBLE
Flash point	NOT AVAILABLE
Boiling point	NOT AVAILABLE
Melting point	500°C to 518°C
Evaporation rate	NOT AVAILABLE
pH	6.5 to 7.5
Vapour density	NOT AVAILABLE
Specific gravity	0.9
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated. Oral LD50 (rat) is > 5000 mg/kg. Dermal LD50 (rabbit) is > 2000 mg/kg. LC50 (rat) is 510 mg/m ³ /2 hours.
Skin	Not classified as a skin irritant.
Eye	Not classified as an eye irritant. Contact may cause mild discomfort.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	No evidence of mutagenic effects.
Carcinogenicity	No evidence of carcinogenic effects.
Reproductive	No evidence of reproductive effects.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Reuse where possible. No special precautions are normally required when handling this product.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

PRODUCT NAME FRACSEAL FINE/MEDIUM

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].
Hazard codes	None allocated.
Risk phrases	None allocated.
Safety phrases	None allocated.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information	<p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>																																						
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PRODUCT NAME FRACSEAL FINE/MEDIUM**Revision history**

Revision	Description
3.2	Standard SDS Review.
3.1	Standard SDS Review.
3.0	Converted to GHS.
2.0	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 3.2

SDS date: 25 November 2014

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FRAC ATTACK
Synonym(s) FRAC-ATTACK

1.2 Uses and uses advised against

Use(s) LOST CIRCULATION MATERIAL

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 1
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

Prevention statement(s)

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME FRAC ATTACK**Response statement(s)**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P321 Specific treatment is advised - see first aid instructions.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before re-use.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM OXIDE	1305-78-8	215-138-9	<10%
CALCIUM HYDROXIDE	1305-62-0	215-137-3	<5%
CRISTOBALITE	14464-46-1	238-455-4	<5%
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<3%
2-PROPENENITRILE-1,3-BUTADIENE RUBBER	9003-18-3	618-357-1	<50%
NATURAL RUBBER	9006-04-6	232-689-0	<50%
POLYISOPRENE	9003-31-0	618-362-9	<50%
SBR ELASTOMERS	9003-55-8	618-370-2	<50%
CELLULOSE	9004-34-6	232-674-9	<30%
DIATOMACEOUS EARTH	61790-53-2	612-383-7	<15%
FULLERS EARTH	8031-18-3	617-052-0	<12%
MAGNESIUM OXIDE	1309-48-4	215-171-9	<2%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

PRODUCT NAME FRAC ATTACK

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium hydroxide	SWA (AUS)	--	5	--	--
Calcium oxide	SWA (AUS)	--	2	--	--
Cellulose (paper fibre) (a)	SWA (AUS)	--	10	--	--
Cristobalite	SWA (AUS)	--	0.1	--	--
Diatomaceous earth (uncalcined) (a)	SWA (AUS)	--	10	--	--
Magnesium oxide (fume)	SWA (AUS)	--	10	--	--
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits

No biological limit values have been entered for this product.

PRODUCT NAME **FRAC ATTACK**

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	BROWN/GREY POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT RELEVANT
Melting point	NOT AVAILABLE
Evaporation rate	NON VOLATILE
pH	ALKALINE
Vapour density	NOT AVAILABLE
Specific gravity	2.10
Solubility (water)	NEGLIGIBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT RELEVANT
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve Fluorine, Oxygen Difluoride, Chlorine, Trifluoride and Hydrofluoric Acid when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	No known toxicity data is available for this product. Based on available data, the classification criteria are not met.
Skin	Irritating to the skin. Contact may result in irritation, redness, pain, rash, dermatitis and possible skin burns.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain, redness, conjunctivitis and possible burns.
Sensitization	This product is not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is insufficient respirable silica in this product to be classified as a carcinogen.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing.
STOT – repeated exposure	Chronic exposure to crystalline silica may cause lung fibrosis (silicosis), however due to the low levels of crystalline silica in this product, chronic health effects are not anticipated with normal use.
Aspiration	Not relevant.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule	A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).	
Classifications	Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals. The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].	
Hazard codes	Xi	Irritant
Risk phrases	R37/38 R41	Irritating to respiratory system and skin. Risk of serious damage to eyes.
Safety phrases	S26 S36/37/39 S45	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice Wear suitable protective clothing, gloves and eye/face protection. In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information **RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME FRAC ATTACK**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.0	Converted to GHS.
1.6	Standard SDS Review
1.5	Standard SDS Review
1.4	Standard SDS Review.
1.3	Standard SDS Review.
1.2	Standard SDS Review.
1.1	Standard SDS Review.
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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Prepared by

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Revision: 2
SDS date: 05 February 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name FLEXFIRM KA
Synonym(s) POTASSIUM SILICATE POWDER

1.2 Uses and uses advised against

Use(s) DRILLING AID

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
Acute Toxicity: Oral: Category 4
Serious Eye Damage / Eye Irritation: Category 2A
Skin Corrosion/Irritation: Category 2

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statement(s)

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME FLEXFIRM KA**Response statement(s)**

P301 + P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.
P304 + P340	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment is advised - see first aid instructions.
P330	Rinse mouth.
P332 + P337 + P313	If skin or eye irritation occurs: Get medical advice/ attention.
P362	Take off contaminated clothing and wash before re-use.

Storage statement(s)

P403 + P232	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Disposal statement(s)

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	0.1 to 1%
POTASSIUM SILICATE	1312-76-1	215-199-1	99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT

9.1 Information on basic physical and chemical properties

Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	11.3 (50 % solution) (Approximately)
Vapour density	NOT AVAILABLE
Specific gravity	NOT AVAILABLE
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and acids (e.g. nitric acid).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Information available for the product:
Harmful if swallowed.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
POTASSIUM SILICATE	1600 mg/kg (rat)	--	--

Skin	Irritating to the skin. Contact may result in irritation, redness, pain, rash, dermatitis and possible skin burns.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain, redness, conjunctivitis and possible burns.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Crystalline silica is classified as carcinogenic to humans (IARC Group 1). However, there is a body of evidence supporting the fact that increased cancer risk would be limited to people already suffering from silicosis.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.
STOT – repeated	Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular

PRODUCT NAME FLEXFIRM KA

exposure lung disease caused deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.

Aspiration Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

The high pH when undiluted or unneutralized is acutely harmful to aquatic life. The following data is reported for chemically similar Sodium Silicates on a 100% solids basis: A 96 hour median tolerance for fish (*Gambusia affinis*) of 2320 ppm; a 96 hour median tolerance for water fleas (*Daphnia magna*) of 247 ppm; a 96 hour median tolerance for snail eggs (*Lymnea*) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm.

12.2 Persistence and degradability

This material is not persistent in aquatic systems.

12.3 Bioaccumulative potential

Neither silica nor potassium will appreciably bio-concentrate up the food chain.

12.4 Mobility in soil

Expected to be mobile in soil. Diluted material rapidly depolymerizes to yield dissolved silica in a form that is indistinguishable from natural dissolved silica.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant
Xn Harmful

PRODUCT NAME FLEXFIRM KA

Risk phrases	R22	Harmful if swallowed.
	R36/37/38	Irritating to eyes, respiratory system and skin.
	R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
Safety phrases	S22	Do not breathe dust.
	S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
	S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
Inventory listing(s)	AUSTRALIA: AICS (Australian Inventory of Chemical Substances) All components are listed on AICS, or are exempt.	

16. OTHER INFORMATION

Additional information	PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.	
	HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.	
Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
TWA	Time Weighted Average	

Report status	This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').	
	It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.	
	While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.	

PRODUCT NAME FLEXFIRM KA

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmt.com.au.

[End of SDS]

SAFETY DATA SHEET



DSCO™ Defoam

Version 1.5

Revision Date 2014-10-28

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : DSCO™ Defoam
Material : 1093242, 1016819

Company : Chevron Phillips Chemical Company LP
Drilling Specialties Company LLC
10001 Six Pines Drive
The Woodlands, TX 77380

Emergency telephone:

Health:

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

North America: CHEMTREC 800.424.9300 or 703.527.3887
Asia: +800 CHEMCALL (+800 2436 2255) China:+86-21-22157316
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Emergency Overview

Form: Liquid **Physical state:** Liquid **Color:** Clear to light amber **Odor:** Slight
OSHA Hazards : No OSHA Hazards

Classification

:

Not a hazardous substance or mixture.

DSCO™ Defoam

Version 1.5

Revision Date 2014-10-28

Labeling

Not a hazardous substance or mixture.

Carcinogenicity:

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
ACGIH	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

SECTION 3: Composition/information on ingredients

Synonyms : None established

Molecular formula : (C3H6O)nH2O

Contains no hazardous ingredients according to GHS.

SECTION 4: First aid measures

General advice	: No hazards which require special first aid measures.
If inhaled	: If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
If swallowed	: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point	: 185 °C (365 °F)
Autoignition temperature	: No data available
Special protective equipment for fire-fighters	: Wear self contained breathing apparatus for fire fighting if necessary.

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Version 1.5

Revision Date 2014-10-28

- Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Fire and explosion protection : Normal measures for preventive fire protection.
- Hazardous decomposition products : Carbon oxides.

SECTION 6: Accidental release measures

- Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Avoid inhalation of vapor or mist. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Storage

- Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.
- Advice on common storage : No materials to be especially mentioned.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure.

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- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Wear as appropriate. Choose body protection according to the amount and concentration of the dangerous substance at the work place. Lightweight protective clothing.
- Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Liquid
 Physical state : Liquid
 Color : Clear to light amber
 Odor : Slight

Safety data

- Flash point : 185 °C (365 °F)
 Lower explosion limit : No data available
 Upper explosion limit : No data available
- Oxidizing properties : no
 Autoignition temperature : No data available
- Thermal decomposition : No data available
- Molecular formula : (C₃H₆O)_nH₂O
 Molecular weight : Not applicable
 pH : Not applicable
 pour point : No data available
 Boiling point/boiling range : No data available
 Vapor pressure : Not applicable
 Relative density : 1, 25 °C(77 °F)

DSCO™ Defoam

Version 1.5

Revision Date 2014-10-28

Water solubility	: Partly soluble
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: No data available
Relative vapor density	: No data available
Evaporation rate	: No data available
Percent volatile	: < 0.1 %

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid	: High Temperatures.
Materials to avoid	: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.
Thermal decomposition	: No data available
Hazardous decomposition products	: Carbon oxides
Other data	: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

DSCO™ Defoam
Acute oral toxicity : LD50: > 2,000 mg/kg
 Species: rat
 Method: OECD Test Guideline 401

DSCO™ Defoam
Acute dermal toxicity : LD50: > 3,000 mg/kg
 Species: rabbit
 Method: OECD Test Guideline 402

DSCO™ Defoam
Skin irritation : No skin irritation

DSCO™ Defoam
Sensitization : Did not cause sensitization on laboratory animals.

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Version 1.5

Revision Date 2014-10-28

SECTION 12: Ecological information**Ecotoxicity effects**

Toxicity to fish : LC50: > 100 mg/l
 Exposure time: 96 h
 Species: Danio rerio (Zebra Fish)
 static test Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : > 100 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 static test Method: OECD Test Guideline 202

Toxicity to algae : EC50: > 100 mg/l
 Exposure time: 72 h
 Species: Desmodesmus subspicatus (green algae)
 static test Method: OECD Test Guideline 201

Elimination information (persistence and degradability)

Biodegradability : aerobic
 Result: Readily biodegradable.
 86.6 %
 Testing period: 28 d
 Method: OECD Test Guideline 301F

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

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US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : No SARA Hazards

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 304 Reportable : This material does not contain any components with a section

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Revision Date 2014-10-28

Quantity 304 EHS RQ.

SARA 313 Ingredients : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCOMI Intermediate or Final VOC's (40 CFR 60.489):

: Polypropylene Glycol - 25322-69-4

US State Regulations

Pennsylvania Right To Know : No components are subject to the Pennsylvania Right to Know Act.

New Jersey Right To Know : No components are subject to the New Jersey Right to Know Act.

California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

WARNING! This product contains a chemical known in the State of California to cause cancer.

Propylene oxide

75-56-9

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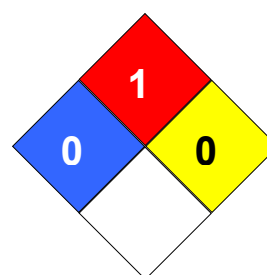
Revision Date 2014-10-28

Notification status

Europe REACH : On the inventory, or in compliance with the inventory
 United States of America TSCA : On TSCA Inventory
 Canada DSL : All components of this product are on the Canadian DSL.
 Australia AICS : On the inventory, or in compliance with the inventory
 New Zealand NZIoC : On the inventory, or in compliance with the inventory
 Notification number: HSR003037
 Japan ENCS : On the inventory, or in compliance with the inventory
 Korea KECI : On the inventory, or in compliance with the inventory
 Philippines PICCS : On the inventory, or in compliance with the inventory
 China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 0
 Fire Hazard: 1
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 430500

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration

DSCO™ Defoam

Version 1.5

Revision Date 2014-10-28

EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

MATERIAL SAFETY DATA SHEET



Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Trade name : Driscal® D Polymer
Material : 1112534, 1016818

Company : Drilling Specialties Company
10001 Six Pines Drive
The Woodlands, TX 77380

Local : Chevron Phillips Chemicals Australia P/L
Suite 409
685 Burke Road
Camberwell, Victoria
Australia 3124

MSDS Requests: 852-29784899
Technical Information: 61 3 8080 5700
Hours of operation: 8.30a.m - 5.00p.m.

Emergency telephone:

Health:

866.442.9628 (North America)
1.832.813.4984 (International)
61 3 8080 5700 (Australia)

Transport:

North America: CHEMTREC 800.424.9300 or 703.527.3887
Asia: +800 CHEMCALL (+800 2436 2255) China: 0532.8388.9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Chemcare Asia: Tel: +65 6848 9048 - Mob: +65 8382 9188 - Fax: +65 6848 9013
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Responsible Department : Product Safety and Toxicology Group
E-mail address : MSDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification

GHS Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

GHS-Labeling

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS).

SECTION 3: Composition/information on ingredients

Synonyms : High Temperature Polymer

Molecular formula : Mixture

Contains no hazardous ingredients according to GHS. :

Remarks : Contains no hazardous ingredients according to GHS.

SECTION 4: First aid measures

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : Not applicable

Autoignition temperature : No data available

Special protective equipment for fire-fighters : Wear self contained breathing apparatus for fire fighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Provide appropriate exhaust ventilation at places where dust is formed.

Hazardous decomposition products : No data available.

SECTION 6: Accidental release measures

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

- Personal precautions : Avoid dust formation.
- Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for cleaning up : Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.
- Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

Storage

- Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.
- Advice on common storage : No materials to be especially mentioned.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Safety glasses. Eye wash bottle with pure water.

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Protective suit. Safety shoes.

Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Powder
 Physical state : Solid
 Color : White
 Odor : No odor

Safety data

Flash point : Not applicable
 Lower explosion limit : No data available
 Upper explosion limit : No data available

 Oxidizing properties : no
 Autoignition temperature : No data available
 Molecular formula : Mixture
 Molecular Weight : Not applicable
 pH : Not applicable
 Pour point : No data available
 Boiling point/boiling range : No data available
 Vapor pressure : No data available
 Relative density : 1,44
 Water solubility : Soluble
 Partition coefficient: n-octanol/water : POW: < 3
 Viscosity, kinematic : No data available
 Relative vapor density : No data available
 Evaporation rate : No data available

SECTION 10: Stability and reactivity

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid : No data available.

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Driscal® D Polymer
Acute oral toxicity : LD50: not known

Driscal® D Polymer
Acute inhalation toxicity : LC50: not known

Driscal® D Polymer
Acute dermal toxicity : LD50: not known

Driscal® D Polymer
Skin irritation : No skin irritation

Driscal® D Polymer
Eye irritation : No eye irritation

Driscal® D Polymer
Aspiration toxicity : No aspiration toxicity classification.

Driscal® D Polymer
Further information : No data available.

SECTION 12: Ecological information**Ecotoxicity effects**

Toxicity to fish : LC50: > 1.800 mg/l
Exposure time: 96 h
Species: Scophthalmus maximus (Flatfish, Flounder)

Toxicity to daphnia and other aquatic invertebrates : > 10000 MG/KG
Exposure time: 10 Days
Species: Corophium spp (Sediment Reworker)

Toxicity to bacteria : EC50: 2.859 mg/l
Exposure time: 72 h
Species: Skeletonema costatum (Marine Algae)

Elimination information (persistence and degradability)

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

Biodegradability : This material is not expected to be readily biodegradable.

Additional ecological information : No data available

SECTION 13: Disposal considerations

The information in this MSDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the MSDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
 NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**National legislation**

Major Accident Hazard Legislation : 96/82/EC Update: 2003
 Directive 96/82/EC does not apply

National legislation

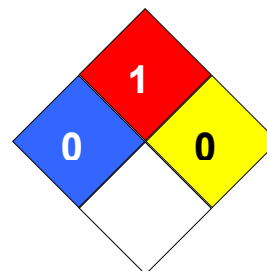
Standard for the Uniform Scheduling of Medicines and Poisons : No poison schedule number allocated

Notification status

Europe REACH : On the inventory, or in compliance with the inventory
 United States of America US.TSCA : On TSCA Inventory
 Canada DSL : All components of this product are on the Canadian DSL list.
 Australia AICS : On the inventory, or in compliance with the inventory
 New Zealand NZIoC : Not in compliance with the inventory
 Japan ENCS : Not in compliance with the inventory
 Korea KECI : Not in compliance with the inventory
 Philippines PICCS : On the inventory, or in compliance with the inventory
 China IECSC : On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 0
 Fire Hazard: 1
 Reactivity Hazard: 0



Driscal® D Polymer

Version 1.5

Revision Date 2012-10-31

Further information

Legacy MSDS Number : 244990

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this MSDS pertains only to the product as shipped.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name DEFOAM AP 400
Synonym(s) DEFOAMER

1.2 Uses and uses advised against

Use(s) TREATMENT OF FOAMING IN DRILLING FLUIDS

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
POLYETHYLENE GLYCOL	25322-68-3	500-038-2	45 to 60%
OCTAN-2-OL	123-96-6	204-667-0	40 to 55%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Adverse effects not expected from this product under normal conditions of use.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR COLOURLESS LIQUID
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	100°C to 102°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	7 to 8
Vapour density	NOT AVAILABLE
Specific gravity	1.00 to 1.17
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

Freezing point	-7°C to 0°C
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Information available for the product:

This product is expected to be of low toxicity. Under normal conditions of use, adverse health effects are not anticipated.

Information available for the ingredient(s):

Ingredient	Oral Toxicity (LD50)	Dermal Toxicity (LD50)	Inhalation Toxicity (LC50)
POLYETHYLENE GLYCOL	33750 mg/kg (rat)	--	--

Skin	Not classified as a skin irritant. Contact may cause temporary mild skin irritation.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT – single exposure	Not classified as causing organ damage from single exposure.
STOT – repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m ³	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

Report status This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name DEFOAM A (I)
Synonym(s) DEFOAM E • DEFOAM-A (I)

1.2 Uses and uses advised against

Use(s) COMPLETION FLUID • DRILLING FLUID

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Flammable Liquids: Category 4
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H227 Combustible liquid.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

Prevention statement(s)

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME DEFOAM A (I)**Response statement(s)**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P321 Specific treatment is advised - see first aid instructions.
P332 + P337 + P313 If skin or eye irritation occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before re-use.
P370 + P378 In case of fire: Use appropriate media for extinction.

Storage statement(s)

P403 + P233 + P235 Store in a well-ventilated place. Keep cool. Keep container tightly closed.
P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
OCTAN-2-OL	123-96-6	204-667-0	>98%
WATER	7732-18-5	231-791-2	Remainder

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Large storage areas should have appropriate ventilation systems. Store as a Class C1 Combustible Liquid (AS1940).

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear nitrile or neoprene gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR LIQUID
Odour	SLIGHT ODOUR
Flammability	CLASS C1 COMBUSTIBLE
Flash point	88°C (cc)
Boiling point	180°C
Melting point	-39°C
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	4.5 (Air = 1)
Specific gravity	0.87
Solubility (water)	INSOLUBLE
Vapour pressure	1 mm Hg @ 33°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary	May be harmful - irritant. This product has the potential to cause adverse health effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. Over exposure may result in central nervous system (CNS) effects.
Eye	Irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	Irritant. Over exposure may result in irritation of the nose and throat, coughing and headache. High level exposure may result in nausea, dizziness and drowsiness.
Skin	Irritant. Contact may result in drying and defatting of the skin, rash and dermatitis.
Ingestion	May be harmful. Ingestion may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness. Aspiration or inhalation may cause chemical pneumonitis and pulmonary oedema.
Toxicity data	No LD50 data available for this product.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish LC50 - Oncorhynchus mykiss (rainbow trout) - 75 mg/l - 96 h.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Incinerate where available. For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport Hazard Class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant
Xn Harmful

Risk phrases R36/37/38 Irritating to eyes, respiratory system and skin.
R67 Vapours may cause drowsiness and dizziness.

Safety phrases S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S36 Wear suitable protective clothing.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

PRODUCT NAME DEFOAM A (I)

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name CITRIC ACID
Synonym(s) 2-HYDROXY-1,2,3-PROPANETRICARBOXYLIC ACID • CITRIC ACID ANHYDROUS • CITRIC ACID MONOHYDRATE

1.2 Uses and uses advised against

Use(s) INDUSTRIAL APPLICATIONS

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Specific Target Organ Systemic Toxicity (Single Exposure): Category 3
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Prevention statement(s)

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME CITRIC ACID**Response statement(s)**

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P321 Specific treatment is advised - see first aid instructions.
P362 Take off contaminated clothing and wash before re-use.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CITRIC ACID	77-92-9	201-069-1	>99%
WATER	7732-18-5	231-791-2	<1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities No information provided.

4.2 Most important symptoms and effects, both acute and delayed

Acute: Irritating to the eyes and skin. Delayed: No information available.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve carbon oxides and hydrocarbons when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from moisture, incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	At high dust levels, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE CRYSTALLINE POWDER
Odour	ODOURLESS
Flammability	COMBUSTIBLE
Flash point	174°C
Boiling point	175°C (Decomposes)
Melting point	153°C
Evaporation rate	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

pH	2.2 (0.1M Solution)
Vapour density	NOT AVAILABLE
Specific gravity	1.665
Solubility (water)	1330 kg/m ³ @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	345°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve carbon oxides and hydrocarbons when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met. LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 290 mg/kg (rat) LD50 (Intravenous): 42 mg/kg (mouse) LDLo (Ingestion): 7000 mg/kg (rabbit)
Skin	Irritating to the skin. Contact may result in irritation, redness, rash and dermatitis.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.
Sensitization	This product is not classified as causing skin or respiratory sensitisation. However, citric acid has the potential to cause allergic effects.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Irritating to the respiratory system. Over exposure may result in irritation of the nose and throat, with coughing.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (Leuciscus idus melanotus): 440 mg/L/48hrs.
 LC50 (Daphnia magna (Water flea)): 1.535 mg/L/24hrs.

12.2 Persistence and degradability

This product is readily biodegradable.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

WATER: If citric acid is released to water, it is expected to biodegrade rapidly. May be toxic to fish at moderately high levels (120 ppm is fatal to daphnia; 894 ppm with pH 4 is fatal to goldfish) due to acidic nature. Fairly high biological oxygen demand (BOD) which may cause oxygen depletion in large spills. Citric acid occurs naturally in many plants.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Neutralise with lime, anion exchanger or similar. For small amounts, absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R36/37/38 Irritating to eyes, respiratory system and skin.

Safety phrases S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
 S37/39 Wear suitable gloves and eye/face protection.

PRODUCT NAME CITRIC ACID

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name CAUSTIC SODA
Synonym(s) SODIUM HYDROXIDE SOLID

1.2 Uses and uses advised against

Use(s) MANUFACTURE OF CHEMICALS • REAGENT • SCRUBBING AGENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Skin Corrosion/Irritation: Category 1A

2.2 Label elements

Signal word DANGER

Pictogram(s)



Hazard statement(s)

H314 Causes severe skin burns and eye damage.

Prevention statement(s)

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P321 Specific treatment is advised - see first aid instructions.
P363 Wash contaminated clothing before reuse.

Storage statement(s)

P405 Store locked up.

PRODUCT NAME CAUSTIC SODA**Disposal statement(s)**

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
SODIUM HYDROXIDE	1310-73-2	215-185-5	>99%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator where an inhalation risk exists. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage.

4.3 Immediate medical attention and special treatment needed

CORROSIVE POISONING TREATMENT: Immediate treatment preferably in a hospital is mandatory. In treating corrosive poisoning, DO NOT INDUCE VOMITING; DO NOT ATTEMPT GASTRIC LAVAGE; and DO NOT ATTEMPT TO NEUTRALISE THE CORROSIVE SUBSTANCE. Vomiting will increase the severity of damage to the oesophagus as the corrosive substance will again come in contact with it. Attempting gastric lavage may result in perforating either the oesophagus or stomach. Immediately dilute the corrosive substance by having the patient drink milk or water. If the trachea has been damaged tracheostomy may be required. For oesophageal burns begin broad-spectrum antibiotics and corticosteroid therapy. Intravenous fluids will be required if oesophageal or gastric damage prevents ingestion of liquids. Long-range therapy will be directed toward preventing or treating oesophageal scars and strictures.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire. Use carbon dioxide or suitable dry chemical extinguisher. Do NOT use water.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve flammable hydrogen gas in contact with some metals. Direct contact with water can produce a violent exothermic reaction.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

- 2X
2 Fine Water Spray.
X Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Allow only trained personnel wearing appropriate protective equipment to be involved in spill response. Avoid accidents, clean up immediately. Increase ventilation. Avoid walking through spilled product as it is slippery when spilt. Isolate the danger area. Use clean, non-sparking tools and equipment. Shut off all possible sources of ignition.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Mechanically collect as much of the spill as possible. Absorb with sand, earth or clay. Transfer to suitable, labelled, corrosion-resistant containers and dispose of promptly as hazardous waste. Spill on areas other than pavement, dirt or sand may be handled by removing the affected soils and placing into approved containers.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Ensure an eye bath and safety shower are available and ready for use. Observe good personal hygiene practices and recommended procedures. Wash thoroughly after handling. Take precautionary measures against static discharges by bonding and grounding equipment. Avoid contact with eyes, skin and clothing. Do not inhale product vapours. Avoid prolonged or repeated exposure. Do not smoke, eat or drink when handling product. Product can react violently with water and acids. Caustic solution generates heat when further diluted with water. Concentrations greater than 40%, the heat generated can raise temperatures above the boiling point resulting in sporadic, violent eruptions or spattering. Emergency showers and eye-washes must be available. When used in its various applications, the product must be prevented from coming into uncontrolled direct contact with other products such as acids and metals. Never neutralise the solid product.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well-ventilated area. Keep containers tightly closed when not in use. Inspect regularly for deficiencies such as damage or leaks. Protect against physical damage. Store away from incompatible materials as listed in section 10. Store away from aluminium, tin, zinc and alloys (bronzes), chrome and lead. Protect from damp and kept apart from acids, halogenated hydrocarbons, nitroparaffins, etc. The floor must be waterproof and anti-slip. A water supply or source must be provided in the place of storage. Emergency showers and eye-washes must be available. Special conditions: Prevent the product from becoming damp or erated. Hygroscopic product. Becomes carbonated in contact with the air or moisture.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Sodium hydroxide (peak limitation)	SWA (AUS)	--	2	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PRODUCT NAME CAUSTIC SODA

PPE

- Eye / Face** Wear a faceshield and dust-proof goggles.
Hands Wear PVC or rubber gloves.
Body Wear coveralls and rubber boots and a PVC apron.
Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. At high dust levels, wear an Air-line respirator or a Full-face Class P3 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE DELIQUESCENT PEARLS
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	1390°C
Melting point	318°C
Evaporation rate	NOT AVAILABLE
pH	13.5 (1 % solution)
Vapour density	NOT AVAILABLE
Specific gravity	2.12
Solubility (water)	1110 kg/m ³ @ 20°C
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Highly exothermal reaction with strong acids. Reacts dangerously with acetic acid, allyl chloride, chlorine trifluoride, chloroform, methylic alcohol, chloronitrotoluene, chlorosulphonic acid, glyoxal, cyanohydrin, hydrochloric acid, hydrofluoric acid, hydroquinone, nitric acid, sulphuric acid and oleum, nitropropane, phosphorous, propiolactone, phosphorous pentoxide, tetrachlorobenzene, tetrahydrofuran, etc. Caustic soda forms salts with nitromethane and nitroparaffins that explode on impact. Heat is generated when mixed with water. Spattering and boiling can occur. Caustic soda solution reacts readily with various reducing sugars (ie: fructose, galactose, maltose, dry whey solids) to produce carbon monoxide. Caustic soda forms salts with nitromethane and nitroparaffins that explode on impact. Reacts with aluminium, tin, zinc and their alloys, copper, lead, etc. giving off hydrogen.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), metals, heat and ignition sources.

10.6 Hazardous decomposition products

Reacts with aluminium, tin, zinc and their alloys, copper, lead, etc. giving off hydrogen. When the product decomposes, toxic sodium oxide gases are evolved.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Highly corrosive. This product has the potential to cause serious adverse health effects. Use safe work practices to avoid eye or skin contact and inhalation. Over exposure may result in severe burns with corrosive tissue damage. Upon dilution, the potential for corrosive effects may be reduced. SODIUM HYDROXIDE (1310-73-2): LD50 (Intraperitoneal): 40 mg/kg (mouse) LDLo (Ingestion): 1.57 mg/kg (human)
Skin	Causes severe burns. Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.
Eye	Causes severe burns. Contact may result in irritation, lacrimation, pain, redness and corneal burns with possible permanent eye damage.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen. Both the in vitro and the in vivo genetic toxicity tests indicated no evidence of mutagenic activity. Furthermore the substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason additional testing is considered unnecessary (EU RAR, 2007).
Carcinogenicity	Insufficient data available to classify as a carcinogen. Systemic carcinogenicity is not expected to occur because the substance is not expected to be systemically available in the body under normal handling and use conditions.
Reproductive	Insufficient data available to classify as a reproductive toxin. The substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason it can be stated that the substance will not reach the foetus nor reach male and female reproductive organs. The substance is not expected to be systemically available in the body under normal handling and use conditions and for this reason additional testing is considered unnecessary.
STOT – single exposure	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

EC50 Ceriodaphnia: 40 mg/L.

No other valid studies available. The hazard of NaOH for the environment is caused by the hydroxyl ion (pH effect). For this reason the effect of NaOH on the organisms depends on the buffer capacity of the aquatic or terrestrial ecosystem (see also 3.1.2). Also the variation in acute toxicity for aquatic organisms can be explained for a significant extent by the variation in buffer capacity of the test medium. LC50 values ranged between 33 and 189 mg/L.

12.2 Persistence and degradability

Readily biodegradable. NaOH is a strong alkaline substance that dissociates completely in water to Na⁺ and OH⁻. High water solubility and low vapour pressure indicate that NaOH will be found predominantly in aquatic environment. This implies that it will not adsorb on particulate matter or surfaces. Atmospheric emissions as aerosols are rapidly neutralized by carbon dioxide and the salts will be washed out by rain.

12.3 Bioaccumulative potential

Does not bioaccumulate. Considering its high water solubility, NaOH is not expected to bioconcentrate in organisms. In addition, sodium is a naturally-occurring element that is prevalent in the environment and to which organisms are exposed regularly, for which they have some capacity to regulate the concentration in the organism.

12.4 Mobility in soil

High water solubility and mobility

12.5 Other adverse effects

WATER: If released to waterways, alkaline products may change the pH of the waterway. Fish will die if the pH reaches 10-11 (goldfish 10.9, bluegill 10.5). SOIL: May leach to groundwater with toxic effects on aquatic life as above. ATMOSPHERE: Not expected to reside in the atmosphere. Drops or particles released to atmosphere should be removed by gravity and/or be rained out.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Collect without generating dust. Place in clean, sealed containers and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required). The product can be neutralised using highly diluted hydrochloric acid, which should be added very slowly by specialised personnel wearing proper protection. Never neutralise the solid product.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1823	1823	1823
14.2 Proper Shipping Name	SODIUM HYDROXIDE, SOLID	SODIUM HYDROXIDE, SOLID	SODIUM HYDROXIDE, SOLID
14.3 Transport hazard class	8	8	8
14.4 Packing Group	II	II	II

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code 2X
 GTEPG 8A1
 EMS F-A, S-B

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
 The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes C Corrosive

Risk phrases R35 Causes severe burns.

Safety phrases S1/2 Keep locked up and out of reach of children.
 S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
 S37/39 Wear suitable gloves and eye/face protection.
 S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

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Prepared by

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CALCIUM CHLORIDE POWDER 94-97%**
Synonym(s) **CALCIUM CHLORIDE ANHYDRATE**

1.2 Uses and uses advised against

Use(s) **CONCRETE CONDITIONER • DESICCANT • DUST CONTROL AGENT • FOOD ADDITIVE • INDUSTRIAL APPLICATIONS**

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address **11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA**
Telephone **+61 8 9410 8200**
Fax **+61 8 9410 8299**
Website **www.newpark.com**

1.4 Emergency telephone number(s)

Emergency **1800 127 406 (Australia); +64 3 3530199 (International)**

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) **Serious Eye Damage / Eye Irritation: Category 2A**

2.2 Label elements

Signal word **WARNING**

Pictogram(s)



Hazard statement(s)

H319 Causes serious eye irritation.

Prevention statement(s)

P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 **IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.**
P337 + P313 **If eye irritation persists: Get medical advice/attention.**

Storage statement(s)

None allocated.

Disposal statement(s)

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
CALCIUM CHLORIDE ANHYDROUS	10043-52-4	233-140-8	94 to 97%
SODIUM CHLORIDE	7647-14-5	231-598-3	1 to 5%
WATER	7732-18-5	231-791-2	1%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Irritating to the eyes and skin.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (chlorides) when heated to decomposition.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then collect and place in suitable containers for reuse or disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face	Wear dust-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	> 1600°C
Melting point	772°C
Evaporation rate	NOT RELEVANT
pH	7.0 to 9.0
Vapour density	NOT AVAILABLE
Specific gravity	2.15
Solubility (water)	590 kg/m ³ (Approximately)
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles

NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid contact with incompatible substances.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid), methyl vinyl ether, zinc/ galvanised metals, bromine trifluoride, boron oxide and calcium oxide. May react exothermically with water (i.e. releasing heat).

10.6 Hazardous decomposition products

May evolve toxic gases (chlorides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met. Toxicity Data available for the ingredients: CALCIUM CHLORIDE ANHYDROUS (10043-52-4): LD50 (Ingestion): 1000 mg/kg (rat) LD50 (Intraperitoneal): 210 mg/kg (mouse) LD50 (Intravenous): 42 mg/kg (mouse) LD50 (Subcutaneous): 823 mg/kg (mouse) LDLo (Ingestion): 1384 mg/kg (rabbit) LDLo (Intravenous): 150 mg/kg (guinea pig) LDLo (Subcutaneous): 249 mg/kg (cat) TDLo (Intravenous): 20 mg/kg/1 hour (woman) SODIUM CHLORIDE (7647-14-5): LC50 (Inhalation): > 42000 mg/m3/1 hour (rat) LD50 (Ingestion): 3000 mg/kg (rat) LD50 (Intraperitoneal): 2602 mg/kg (mouse) LD50 (Intravenous): 645 mg/kg (mouse) LD50 (Skin): > 10000 mg/kg (rabbit) LD50 (Subcutaneous): 3000 mg/kg (mouse) LDLo (Ingestion): 8000 mg/kg (rabbit) LDLo (Intravenous): 300 mg/kg (guinea pig) LDLo (Subcutaneous): 2160 mg/kg (guinea pig) TDLo (Ingestion): 12357 mg/kg (human)
Skin	Not classified as a skin irritant. Contact may result in mechanical irritation, redness and rash.
Eye	Irritating to the eyes. Contact may result in irritation, lacrimation, pain and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

Biodegradability does not pertain to inorganic substances.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R36 Irritating to eyes.

Safety phrases S22 Do not breathe dust.
S24 Avoid contact with skin.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

PRODUCT NAME CALCIUM CHLORIDE POWDER 94-97%

Additional information

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

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[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **CALCIUM CARBONATE**
Synonym(s) ABGRIT • CIRCAL • LIMESTONE • MARBLE • OMYACAL • OMYACARB • RHEOCARB • STONEDUST

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE • WEIGHTING AGENT

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<1%
CALCIUM CARBONATE	471-34-1	207-439-9	>96%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

First aid facilities No information provided.

PRODUCT NAME CALCIUM CARBONATE

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

No fire or explosion hazard exists.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible. Contain spillage, then collect and place in suitable containers for disposal. Avoid generating dust.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Calcium carbonate (Limestone, Marble, Whiting)	SWA (AUS)	--	10	--	--
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits No Biological Limit Value allocated.

PRODUCT NAME **CALCIUM CARBONATE**

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain dust levels below the recommended exposure standard.

PPE

Eye / Face Wear dust-proof goggles.
Hands When using large quantities or where heavy contamination is likely, wear PVC or rubber gloves.
Body When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	840°C (Decomposes)
Melting point	825°C
Evaporation rate	NOT AVAILABLE
pH	9
Vapour density	NOT AVAILABLE
Specific gravity	2.7
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid), fluorine, aluminium (hot) and ammonium salts. Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	This product is expected to be of low toxicity. Based on available data, the classification criteria are not met. LD50 (Ingestion) = 6450 mg/kg (rat).
Skin	Not classified as a skin irritant. Contact may result in mild irritation, redness and rash.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	This product is not known to be a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Insufficient data available to classify as a carcinogen.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure. Chronic exposure to respirable silica may result in pulmonary fibrosis (silicosis). However, given the low levels present, over exposure is not anticipated.
Aspiration	This product does not present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Calcium carbonate occurs naturally in a wide variety of substances including limestone, marble and egg shells. It is not anticipated to cause adverse environmental effects.

12.2 Persistence and degradability

Dissolved calcium carbonate dissociates into calcium and carbonate ions. Calcium ions will be assimilated by living organisms in the water and the carbonate will become part of the carbon cycle.

12.3 Bioaccumulative potential

This product does not bioaccumulate.

12.4 Mobility in soil

Due to its limited solubility, calcium carbonate precipitates and deposits on the sediment.

12.5 Other adverse effects

Avoid contamination of waterways.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Ensure product is covered with moist soil to prevent dust generation and dispose of to approved Council landfill. Contact the manufacturer/supplier for additional information (if required).
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

PRODUCT NAME CALCIUM CARBONATE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes None allocated.

Risk phrases None allocated.

Safety phrases None allocated.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information **RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

EXPOSURE CONTROL: If utilised in a closed system the potential for over exposure is reduced. If not used in a closed system, local exhaust ventilation is recommended to control exposure. Provide eye wash and safety shower in close proximity to points of potential exposure. Where the potential for an inhalation risk exists, an approved respirator may be required. Do not eat, store, consume food, tobacco or drink in areas where product is used.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME CALCIUM CARBONATE**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.2	Standard SDS Review Standard SDS Review
2.1	Standard SDS Review.
2.0	Converted to GHS.
1.0	Initial SDS creation

Report status

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Web: www.rmt.com.au.

Revision: 2.2
SDS date: 07 January 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name BENTONITE POWDER / RHEOBEN
Synonym(s) BENTONITE (API 13A SECTION 9) • NEWGEL • RHEOBEN • MAXIGEL

1.2 Uses and uses advised against

Use(s) DRILLING FLUID

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +618 9410 8200
Fax +618 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statement(s)

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

Response statement(s)

P314 Get medical advice/attention if you feel unwell.

Storage statement(s)

None allocated.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	2 to 10%
BENTONITE	1302-78-9	215-108-5	90 to 98%
SODA ASH	-	-	2 to 4%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). Due to product form and application, ingestion is considered unlikely.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Chronic exposure to crystalline silica may result in lung fibrosis (silicosis). Principal symptoms of silicosis are coughing and breathlessness. Crystalline silica is classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases if strongly heated.

5.3 Advice for firefighters

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Moisten with water to prevent a dust hazard and place in sealable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

PRODUCT NAME BENTONITE POWDER / RHEOBEN

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure packaging are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
Hands Wear PVC or rubber gloves.
Body When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory Wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	BROWN POWDER
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT RELEVANT
Melting point	1100°C to 1200°C (Fusion Point)
Evaporation rate	NOT RELEVANT
pH	NOT RELEVANT
Vapour density	NOT RELEVANT
Specific gravity	2.7
Solubility (water)	INSOLUBLE
Vapour pressure	NOT RELEVANT
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT RELEVANT
Autoignition temperature	NOT RELEVANT
Decomposition temperature	NOT RELEVANT
Viscosity	NOT RELEVANT
Explosive properties	NOT EXPLOSIVE
Oxidising properties	NON OXIDISING
Odour threshold	NOT RELEVANT

9.2 Other information

Bulk density ~ 0.9 kg/L

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid) and alkalis (e.g. sodium hydroxide).

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	No known toxicity data is available for this product. Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Contact may result in mild irritation and dermatitis.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	The available data is not considered sufficient for classification as a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	This product contains crystalline silica which is classified as carcinogenic to humans (IARC Group 1). However there is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis. Therefore preventing the onset of silicosis will also reduce the cancer risk.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.
Aspiration	This product is not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

The main component/s of this product are not anticipated to cause any adverse effects to plants or animals.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reuse where possible. No special precautions are normally required when handling this product.
Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xn Harmful

Risk phrases R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Safety phrases S22 Do not breathe dust.

Inventory listing(s) AUSTRALIA: AICS (Australian Inventory of Chemical Substances)
 All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGES: Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: Strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

PRODUCT NAME BENTONITE POWDER / RHEOBEN**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.1	Included bulk density.
2.0	Converted to GHS.
1.1	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 2.1
SDS date: 29 January 2015

[End of SDS]

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name BARITE POWDER
Synonym(s) BARITE (API 13A SECTION 7) • NEWBAR • RHEOBAR

1.2 Uses and uses advised against

Use(s) DRILLING FLUID ADDITIVE • WEIGHTING AGENT

1.3 Details of the supplier of the product

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification(s) Specific Target Organ Systemic Toxicity (Repeated Exposure): Category 2

2.2 Label elements

Signal word WARNING

Pictogram(s)



Hazard statement(s)

H373 May cause damage to organs through prolonged or repeated exposure.

Prevention statement(s)

P260 Do not breathe dust/fume/gas/mist/vapours/spray.

Response statement(s)

P314 Get medical advice/attention if you feel unwell.

Storage statement(s)

None allocated.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
QUARTZ (CRYSTALLINE SILICA)	14808-60-7	238-878-4	<3%
BARIUM SULPHATE	7727-43-7	231-784-4	>89%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).
First aid facilities	Eye wash facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

Chronic exposure to crystalline silica may result in lung fibrosis (silicosis). Principal symptoms of silicosis are coughing and breathlessness. Crystalline silica is classified as carcinogenic to humans (IARC Group 1).

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (sulphur oxides) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Barium sulphate	SWA (AUS)	--	10	--	--
Quartz (respirable dust)	SWA (AUS)	--	0.1	--	--

Biological limits No Biological Limit Value allocated.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

- Eye / Face** Wear dust-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** When using large quantities or where heavy contamination is likely, wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	OFF-WHITE POWDER
Odour	ODOURLESS
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT RELEVANT
Melting point	> 1300°C
Evaporation rate	NOT RELEVANT
pH	8.2 (20% Slurry)
Vapour density	NOT RELEVANT
Specific gravity	4.20
Solubility (water)	INSOLUBLE
Vapour pressure	NOT RELEVANT
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT RELEVANT
Autoignition temperature	NOT RELEVANT
Decomposition temperature	NOT RELEVANT
Viscosity	NOT RELEVANT

PRODUCT NAME BARITE POWDER

9.1 Information on basic physical and chemical properties

Explosive properties	NOT EXPLOSIVE
Oxidising properties	NON OXIDISING
Odour threshold	NOT RELEVANT

9.2 Other information

Bulk density	~1.5 kg/L
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites).

10.6 Hazardous decomposition products

May evolve toxic gases (sulphur oxides) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	No known toxicity data is available for this product. Based on available data, the classification criteria are not met.
Skin	Not classified as a skin irritant. Contact may result in mild irritation and dermatitis.
Eye	Not classified as an eye irritant. Contact may cause discomfort, lacrimation and redness.
Sensitization	The available data is not considered sufficient for classification as a skin or respiratory sensitiser.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	This product contains crystalline silica which is classified as carcinogenic to humans (IARC Group 1). However there is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis. Therefore preventing the onset of silicosis will also reduce the cancer risk.
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Not classified as causing organ effects from single exposure.
STOT – repeated exposure	Repeated exposure to respirable silica may result in pulmonary fibrosis (silicosis). Silicosis is a fibronodular lung disease caused deposition in the lungs of fine respirable particles of crystalline silica. Principal symptoms of silicosis are coughing and breathlessness.
Aspiration	This product is not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Fish toxicity: LC50 (Rainbow trout) = 7500 ppm/96 hour.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

This product is not anticipated to cause adverse effects to animal or plant life if released to the environment in small quantities.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Dispose of to an approved landfill or waste processing site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.
The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xn Harmful

Risk phrases R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.

Safety phrases S22 Do not breathe dust.
S45 In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

PRODUCT NAME BARITE POWDER**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
2.2	Included bulk density.
2.1	Amended Product Name and Synonyms.
2.0	Converted to GHS.
1.1	Standard SDS Review
1.0	Initial SDS creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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PRODUCT NAME **BARITE POWDER**

Revision: 2.2
SDS date: 29 January 2015

[End of SDS]



SAFETY DATA SHEET

AVASTABHOLE

Issue Date No data available

Revision Date 22-Mar-2019

Version 1.1
EN

Section 1: IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

1

Product identifier

Product Name AVASTABHOLE

Product Code NDF00495

Other means of identification

Recommended use of the chemical and restrictions on use

Recommended Use shale stabilizer

Uses advised against No information available

Details of manufacturer or importer

Supplier

Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number +(61)-290372994 (Australia); +(64)-98010034 (New Zealand)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards

General Hazards

No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8

Substance

Chemical name	CAS No.	Weight-%
isononylphenol ethoxylate	37205-87-1	2
Non-hazardous ingredients	Proprietary	

Section 4: FIRST AID MEASURES

Description of first aid measures

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES

Suitable Extinguishing Media

Suitable extinguishing media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions	Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.
<u>Environmental precautions</u>	
Environmental precautions	See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.
<u>Methods and material for containment and cleaning up</u>	
Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Pick up and transfer to properly labeled containers.
<u>Precautions to prevent secondary hazards</u>	
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling. Wash contaminated clothing before reuse.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
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Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
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Biological occupational exposure limits	Not applicable
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Appropriate engineering controls

Engineering controls	Showers Eyewash stations Ventilation systems.
-----------------------------	---

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection.
Environmental exposure controls	Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Mild.
Appearance	liquid	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	8	
Melting point / freezing point	0 °C	
Boiling point / boiling range	100 °C	
Flash point		No information available
Evaporation rate		No information available
Flammability (solid, gas)		No information available
Flammability Limit in Air		No information available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure	2.3	
Vapor density		No data available
Relative density	1.01	
Water solubility		No information available
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No information available
Decomposition temperature		No information available
Kinematic viscosity		
Dynamic viscosity	30 mPa s	
Other Information		
Softening point		No information available
Molecular weight		No information available
VOC Content (%)		No information available
Liquid Density		No information available
Bulk density		No information available
Particle Size		No information available
Particle Size Distribution		No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Possibility of Hazardous Reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known based on information supplied.

Hazardous Decomposition Products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION
--

Acute toxicity**Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms No information available.

Numerical measures of toxicity - Product Information

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity
 100 % of the mixture consists of ingredient(s) of unknown acute oral toxicity
 100 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity
 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)
 100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
isononylphenol ethoxylate	= 2590 mg/kg (Rat) = 5800 mg/kg (Rat)	= 2830 mg/kg (Rabbit)	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity The environmental impact of this product has not been fully investigated.

Unknown aquatic toxicity 100 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation No information available.

Mobility

Mobility in soil No information available.

Mobility No information available.

Other adverse effects

Other adverse effects No information available.

Chemical name	EU - Endocrine Disruptors Candidate List	EU - Endocrine Disruptors - Evaluated Substances	Endocrine disrupting potential
isononylphenol ethoxylate	Group III Chemical	-	-

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information**National regulations****Australia**

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

International Regulations

Ozone-depleting substances (ODS) Not applicable

Persistent Organic Pollutants Not applicable

Export Notification requirements Not applicable

Section 16: ANY OTHER RELEVANT INFORMATION

Revision Date 22-Mar-2019

Revision Note

No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet**Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer

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End of Safety Data Sheet

Issue Date 12-Apr-2017

Revision Date 02-Aug-2017

Version 1
EN

Section 1: IDENTIFICATION: PRODUCT IDENTIFIER AND CHEMICAL IDENTITY

Product identifier

Product Name AVAPOLYMER 5050

Product Code NDF00252

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use shale stabilizer

Uses advised against No information available

Details of manufacturer or importer

Supplier

Newpark Drilling Fluids (Australia) LTD
11 Alacrity Place
Henderson, WA, 6166
Australia

For further information, please contact

Contact Point Telephone: +61 8 9410 8200
Fax: +61 8 9410 8299
Website: www.newpark.com

Emergency telephone number

Emergency telephone number 1800 127 406 (Australia); +64 4 917 9888 (International)

Section 2: HAZARD(S) IDENTIFICATION

GHS - Classification

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Label elements

Hazard statements

Not a dangerous substance or mixture according to the Globally Harmonized System (GHS)

Other hazards

May be harmful in contact with skin

General Hazards

No information available

Section 3: COMPOSITION AND INFORMATION ON INGREDIENTS, IN ACCORDANCE WITH SCHEDULE 8**Substance**

Not applicable

Mixture**Additional information**

The product contains no substances which at their given concentration, are considered to be hazardous to health

Section 4: FIRST AID MEASURES**Description of first aid measures**

Emergency telephone number	Poisons Information Center, Australia: 13 11 26 Poisons Information Center, New Zealand: 0800 764 766
Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin contact	Wash skin with soap and water.
Ingestion	Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIREFIGHTING MEASURES**Suitable Extinguishing Media****Suitable extinguishing media**

Water spray (fog). Carbon dioxide (CO₂).

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Carbon oxides.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Hazchem code Not Listed.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: HANDLING AND STORAGE, INCLUDING HOW THE CHEMICAL MAY BE SAFELY USED

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid generation of dust. Wash thoroughly after handling. Wash contaminated clothing before reuse.

General hygiene considerations Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials None known

Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits Not applicable

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	In case of inadequate ventilation wear respiratory protection.
Environmental exposure controls	Do not allow into any sewer, on the ground or into any body of water.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid	Odor	Slight.
Appearance	powder	Odor threshold	No information available
Color	No information available		

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	8.0 - 11.0	20 g/L solution
Melting point / freezing point		No data available
Boiling point / boiling range		No data available
Flash point		Not applicable
Evaporation rate		No data available
Flammability (solid, gas)		No data available
Flammability Limit in Air		No data available
Upper flammability limit:		No data available
Lower flammability limit:		No data available
Vapor pressure		No data available
Vapor density		No data available
Relative density		No data available
Water solubility	Soluble in water	
Solubility(ies)		No information available
Partition coefficient		No information available
Autoignition temperature		No data available
Decomposition temperature		No data available
Kinematic viscosity		Not applicable
Dynamic viscosity		Not applicable

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

Reactivity

Reactivity	Stable.
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Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to Mechanical Impact	None.
Sensitivity to Static Discharge	None.

Possibility of Hazardous Reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials None known.

Hazardous Decomposition Products

Hazardous Decomposition Products None known based on information supplied.

Section 11: TOXICOLOGICAL INFORMATION**Acute toxicity****Information on likely routes of exposure****Product Information**

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available

Symptoms No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 27,000.00 mg/kg

ATEmix (dermal) 2,002.00 mg/kg

Unknown acute toxicity 100 % of the mixture consists of ingredient(s) of unknown toxicity

40 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

40 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapor)

100 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Ecotoxicity	The environmental impact of this product has not been fully investigated.
Unknown aquatic toxicity	100 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Persistence and degradability

Persistence and degradability	No information available.
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Bioaccumulative potential

Bioaccumulation	No information available.
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Mobility

Mobility in soil	No information available.
Mobility	No information available.

Other adverse effects

Other adverse effects	No information available.
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Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
No information available

Section 15: REGULATORY INFORMATION

Regulatory information

National regulations

Australia

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

International Regulations

Ozone-depleting substances (ODS) Not applicable

Persistent Organic Pollutants Not applicable

Export Notification requirements Not applicable

Section 16: ANY OTHER RELEVANT INFORMATION

Issue Date 12-Apr-2017

Revision Date 02-Aug-2017

Revision Note

No information available.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

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End of Safety Data Sheet

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name AVAPERM NF
Synonym(s) F003132 - SDS CODE

1.2 Uses and uses advised against

Use(s) INHIBITOR IN DRILLING FLUIDS

1.3 Details of the supplier of the safety data sheet

Supplier name NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

GHS classification Acute Toxicity: Oral: Category 4
Acute Toxicity: Skin: Category 4
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Systemic Toxicity (Single Exposure): Category 3

2.2 Label elements

Signal word WARNING

Pictograms



Hazard statement(s)

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Prevention statement(s)

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

PRODUCT NAME AVAPERM NF**Response statement(s)**

P301 + P312 IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment is advised - see first aid instructions.
P330 Rinse mouth.
P332 + P337 + P313 If skin or eye irritation occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before re-use.

Storage statement(s)

P403 + P233 Store in a well-ventilated place. Keep container tightly closed (applies if the substance is volatile so as to generate a hazardous atmosphere).
P405 Store locked up.

Disposal statement(s)

P501 Dispose of contents/container in accordance with relevant regulations.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	Identification	Classification	Content
HYDROGENATED HEXANEDINITRILE CHLORIDE	Not Available		35 to 70%
WATER	CAS: 7732-18-5 EC: 231-791-2		30 to 65%

Ingredient Notes

This product is mixture of 30-50% Hexanedinitrile, 5-20% Hydrochloric acid (as pH corrector) and water. Hydrochloric acid is used to neutralise hexanedinitrile to become the salt with slightly alkali (pH 9-11).

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once).
First aid facilities Eye wash facilities and safety shower are recommended.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in Section 8 of this SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover/absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills.

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear splash-proof goggles.
Hands	Wear PVC or rubber gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A (Organic vapour) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	LIQUID
Odour	PUNGENT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	100°C (Approximately)
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	9 to 10
Vapour density	NOT AVAILABLE
Specific gravity	1.00 to 1.10
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (eg. hypochlorites), acids (eg. nitric acid), nitrites, heat and ignition sources. Incompatible with Isocyanates, aldehydes, ketones, anhydrides, phenols, nitrates, halogenated compounds.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Health hazard summary	Harmful - irritant. This product has the potential to cause adverse health effects with over exposure. Use safe work practices to avoid eye or skin contact and inhalation. Over exposure may result in irritation to the eyes, skin and respiratory system.
Eye	Irritant. Contact may result in irritation, lacrimation, pain and redness.
Inhalation	Irritant. Over exposure to vapours may result in respiratory irritation, nausea, dizziness and headache. High level exposure may result in drowsiness and breathing difficulties.
Skin	Irritant. Contact may result in drying and defatting of the skin, rash and dermatitis.
Ingestion	Harmful. Ingestion may result in gastrointestinal irritation, nausea, vomiting, abdominal pain, diarrhoea, headache, dizziness and drowsiness with large quantities.
Toxicity data	No LD50 data available for this product.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

This product is registered on Offshore Chemical Notification Scheme Gold, Gold, Gold for HQ Band 17.5", 12.25" and 8.5" respectively.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For larger amounts, contact the manufacturer for additional information. Prevent contamination of drains or waterways as aquatic life may be threatened and environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN number	None Allocated	None Allocated	None Allocated
14.2 UN proper shipping name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard classes			
DG class	None Allocated	None Allocated	None Allocated
Subsidiary risk(s)	None Allocated	None Allocated	None Allocated
14.4 Packing group	None Allocated	None Allocated	None Allocated
14.5 Environmental hazards	None Allocated		
14.6 Special precautions for user			
Hazchem code	None Allocated		

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications

Xi	Irritant
Xn	Harmful

Risk phrases

R21/22	Harmful in contact with skin and if swallowed.
R36/37/38	Irritating to eyes, respiratory system and skin.

Safety phrases

S1/2	Keep locked up and out of reach of children.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice
S45	In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.
EUROPE: EINECS (European Inventory of Existing Chemical Substances)
All components are listed on EINECS, or are exempt.

16. OTHER INFORMATION

Additional information

The manufacturer indicates the product is mixture of 30-50% Hexanedinitrile, 5-20% Hydrochloric acid (as pH corrector) and water. Hydrochloric acid is used to neutralise hexanedinitrile to become the salt with slightly alkali (pH 9-11).

AMINE: CAUTION THIS PRODUCT CONTAINS AN AMINE. DO NOT ADD NITRITES or other NITROSATING AGENTS to this product due to the potential for NITROSAMINE formation. Nitrosamines are potent carcinogens and some have been shown to cause severe acute (heart, brain, blood, liver - kidney) damage as well as chronic effects (reproductive effects, liver - lung and kidney tumours).

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

EXPOSURE STANDARDS - TIME WEIGHTED AVERAGE (TWA) or WES (WORKPLACE EXPOSURE STANDARD) (NZ): Exposure standards are established on the premise of an 8 hour work period of normal intensity, under normal climatic conditions and where a 16 hour break between shifts exists to enable the body to eliminate absorbed contaminants. In the following circumstances, exposure standards must be reduced: strenuous work conditions; hot, humid climates; high altitude conditions; extended shifts (which increase the exposure period and shorten the period of recuperation).

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME AVAPERM NF**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
REACH	Regulation on Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Revision history

Revision	Description
1.0	Initial SDS Creation

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

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Revision: 1
SDS date: 08 April 2014

[End of SDS]

SAFETY DATA SHEET
 EC 1272/2008 Regulation
AVAGREEN LUBE

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY		
1.1. Substance Identification		
Product Name:	AVAGREEN LUBE	
1.2. Substance Use		
Application:	Ecological lubricant for drilling fluids	
1.3. Company Identification		
Name:	Newpark Drilling Fluids S.p.A.	
Address:	Via Salaria 1313/C	
City/Country:	00138 ROMA (Italy)	
Phone numbers:	+39 06 885611386 / +39 06 885611324 / +39 06 8856111	
Fax:	+39 06 8889363	
1.4. Emergency Phone Numbers		
	+39 06 885611386	+39 06 885611324
		+39 06 8856111
1.5. Responsible Person E-Mail Address		
e-mail:	laboratorio.roma@newpark.com	

2. HAZARDS IDENTIFICATION		
2.1. Substance/Mixture Classification		
<i>Indication of hazards specific for human health and environment:</i>		
THE SUBSTANCE/MIXTURE IS NOT CLASSIFIED AS DANGEROUS IN ACCORDANCE TO FOLLOWING REGULATIONS		
Classification according to EC Regulation n. 1272/2008 - (CLP)		
---	---	NOT CLASSIFIED AS DANGEROUS IN ACCORDANCE TO FOLLOWING REGULATIONS
2.2. Label Elements		
Label according to EC Regulation n. 1272/2008 (CLP)		
Hazards Identification:	---	NOT CLASSIFIED AS DANGEROUS IN ACCORDANCE TO FOLLOWING REGULATIONS
Precautionary Statements:		
Disposal		
2.3. Other Hazards		

3. COMPOSITION / INFORMATION ON INGREDIENTS						
3.1. Chemical Properties of Substance or Mixture						
Composition:	Substance					
Contains:	As per following table					
Molecular Formula:	---					
EC Number:	---					
CAS Number:	---					
UN Number:	---					
REACH Number:	---					
3.2. Information on ingredients						
Name	CAS No.	EC No.	Quantity	Classification	Symbols	Hazard Statements
Methyl esters of fatty acids	68990-52-3	273-606-8	100%	---	---	---

4. FIRST AID MEASURES	
4.1. Description of First Aid Measures	
General information:	In case of diseases, get medical attention. Show to the doctor this Material Safety Data Sheet
After inhalation:	At room temperature or normal handling the risk of inhalation of vapors is negligible
After skin contact:	Take off contaminated clothing and shoes. Wash thoroughly with plenty of water; use, if available, mild soap. Seek immediate medical attention if irritation, swelling or redness develops and persists
After eye contact:	It may cause irritation. Immediately remove any contact lenses. Immediately flush eyes with running water for at least 15-20 minutes while holding eyelids open. If irritation, blurred vision or swelling persist, consult a medical specialist
After swallowing:	In case of disease contact a physician
Other information:	N.a.
4.2. Main symptoms and effects, both acute and delayed	
Symptoms:	N.a.
4.3. Indication of any immediate medical attention and special treatment needed	
Medical surveillance:	Medical surveillance during job not required. In case of disease or accident, consult immediately a doctor and show him this MSDS
Special intervention means:	N.a.

5. FIREFIGHTING MEASURES	
5.1. Extinguishing Media	
Precautions in case of fire:	In case of fire respect following instructions:
Suitable extinguishing media:	In case of fire use: foam, dry chemical, carbon dioxide
Unsuitable extinguishing media:	Avoid the use of water jets on the burning product; could cause splattering and spread the fire. Simultaneous use of foam and water on the same surface as water destroys the foam. Use water spray to cool fire exposed surfaces and to protect personnel in fire fighting
Hazards arising from combustion:	In case of incomplete combustion can form smoke and carbon monoxide. Acrolein thermal decomposition
Special firefighting equipment:	In case of fire wear a full face positive pressure self-contained breathing apparatus and protective suit
Others:	N.a.

6. ACCIDENTAL RELEASE MEASURES	
6.1. Personal Precautions	
Protective equipment:	Wear personal protective equipment (PPE)
Emergency procedures:	Remove personnel not involved from the spill. Warn emergency crews. Avoid skin contact and contact with eyes by wearing appropriate personal protective equipment. Respiratory protection: respiratory protection will be necessary only in special cases, such as: oil mist
6.2. Environmental Precautions	
Containment media:	Confine the spill immediately with floating barriers
Containment methods:	<u>Small spills:</u> can be dried with paper towels. The normal antistatic working clothes are usually adequate. <u>For large spills:</u> Recover by skimming or pumping using explosion-proof equipment, or contain spilled liquid with sand, or other non-combustible absorbent such as sand, earth, vermiculite, diatomaceous earth and place into containers. In the case in which the situation cannot be completely assessed, or if there is a risk of oxygen deficiency, use only SCBA
Additional information:	N.a.

7. HANDLING AND STORAGE	
7.1. Precautions for Handling	
Handling precautions:	Wear proper personal protective equipment. Avoid contact with eyes, skin and clothes. Avoid breathing vapor or mist. Do not swallow. Wash hands after handling. If handling at elevated temperatures or with high speed mechanical equipment, vapors or mists can form and require a well ventilated workplace. Keep the product in cool, well ventilated area away from heat sources and exposure direct sunlight. Electrical equipment and fittings must comply with local regulations regarding fire prevention materials of this type
7.2. Precautions for Storage	
Storage conditions:	MATERIALS AND COVERINGS SUITABLE: Carbon steel, stainless steel, Teflon. The compatibility with plastic materials may vary; It is advisable to check before use
Storage area specifications:	TEMPERATURE loading / unloading: environment STORAGE TEMPERATURE: Store in closed containers at temperatures between 10°C and 40°C
Containers specifications:	EMPTY CONTAINER WARNING: Do not pressurize, cut etc. or expose container to heat, flame or sparks; containers may explode causing injury or death. Not groped to clean since residue is difficult to remove. Empty drums should be drained, capped and sent to reconditioning according to current regulations
Incompatibility:	N.a.
7.3. Particular Uses:	
Particular uses:	N.a.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION		
8.1. Exposure Limits		
TLV _{Ceiling} :	---	
TLV _{TWA} :	---	
TLV _{STEL} :	---	
Biological limit:	---	
8.2. Professional Exposure Controls		
Plant protections:	General ventilation recommended	
Collective protections:	Provide adequate ventilation	
Individual protections:	Respiratory:	When concentrations in air may exceed the exposure limit, and where engineering, work procedures and other means to limit exposure are not adequate, they are necessary means of respiratory protection: masks against vapor and dust/mist
	Eyes:	Where only incidental contact is likely, wear safety glasses with side shields
	Hand:	In cases of prolonged contact, use gloves resistant to oils and solvents. No protection is ordinarily required under normal conditions of use
	Body:	Protective standard clothing
8.3. Environmental Exposure Controls		
Exposure Scenarios:	N.a.	

9. PHYSICAL AND CHEMICAL PROPERTIES	
9.1. General Information	
Form:	Liquid
Appearance:	Liquid
Color:	Yellow
Odor:	Sweet vegetables
Olfactory threshold:	N.a.
9.2. Information about Health, Safety and Environment	
pH:	Not applicable
Melting point:	N.a.
Pour point:	ASTM D 97 : < - 13°C
Boiling temperature:	> 300°C
Flash point:	180°C
Flammability (solid, gas):	N.a.
Auto ignition temperature:	260°C
Decomposition temperature:	N.a.
Danger of explosion:	N.a.
Upper flammability limit:	N.a.
Lower flammability limit:	N.a.
Vapor pressure:	< 0.01 Pa a 20°C
Density at 20°C:	0.91 – 0.92
Apparent density (20°C):	N.a.
Relative density:	N.a.
Vapor density:	N.a.
Evaporation rate:	N.a.
Solubility in water (20°C):	< 1%
Distribution coefficient (n-Octanol):	20 - 25 (approx)
Viscosity:	30 (approx)
9.3. Other information	
Other information:	N.a.

10. STABILITY AND REACTIVITY	
10.1. Reactivity	
Stability:	Keep away from heat sources, open flames, direct sunlight and other sources of ignition
10.2. Chemical Stability	
Incompatible materials:	Avoid contact with acids and bases and strong oxidizing agents. This may result in the evolution of harmful and flammable gases or vapors
Possibility of dangerous reactions:	Hazardous polymerization will not occur
10.3. Hazardous Decomposition Products	
Other information:	Under normal conditions of storage and use, you should not generate dangerous decomposition products. The high temperature, above 150°C, may result in the development of acrolein

11. TOXICOLOGICAL INFORMATION	
11.1. Acute Toxicity	
Substance Toxicity	
Oral toxicity:	N.a.
Inhalation toxicity:	N.a.
Dermal toxicity:	N.a.
11.2. Corrosively	
Skin:	N.a.
Eyes:	N.a.
11.3. Primary Irritability	
Skin:	After long-term exposure can be a risk of irritation
Eyes:	It is possible an irritation of the mucous membranes
11.4. Harmfulness	
Ingestion:	Rinse your mouth and drink plenty of water. Seek medical advice immediately
Inhalation:	No data available
11.5. Sensitization	
Skin:	Not skin sensitizer. Were not observed skin allergies
Eyes:	N.a.

12. ECOLOGICAL INFORMATION	
12.1. Toxicity	
Toxicity in the water:	LC50 (Fish) 48 h: > 10000 µg / L LC50 (Mollusc) 48 h: > 10000 µg /L LC50 (Amphibious) 48 h: > 7600 µg/L
Toxicity in the air:	N.a.
Toxicity in the soil:	N.a.
12.2. Persistence and Degradability	
Other information:	70% 28 days (method OECD 301 B)
12.3. Bio cumulative Potential	
Other information:	Low potential for bio-accumulation in aquatic organisms or terrestrial even after repeated exposure
12.4. Mobility in Soil	
Other information:	It is not volatile and are not expected to persist in the environment
12.5. Results of PBT e vPvB Assessment	
PBT:	This product is not, or does not contain a substance classified as PBT or vPvB
vPvB:	This product is not, or does not contain a substance classified as PBT or vPvB
12.6. Other Adverse Effects	
Other information:	Spills can cause the formation of film on water surfaces causing physical damage to organisms, limiting the exchange of oxygen

13. DISPOSAL CONSIDERATIONS	
13.1. Product Disposal Methods	
Advices	Dispose of in accordance with local and national regulations
Waste code:	N.a.
13.2. Methods of Disposal of packaging	
Advices:	Dispose of in accordance with local and national regulations
Other information:	N.a.

14. TRANSPORT INFORMATION	
14.1. Land/Rail Transport (ADR/RID)	
UN Number:	No dangerous good under transport regulations
UN shipping norms:	N.a.
Hazard class:	N.a.
Packaging group:	N.a.
Dangers for the environment:	N.a.
14.2. Maritime Transport (IMDG)	
IMDG Class:	No dangerous good under transport regulations
Marine pollutant:	N.a.
14.3. Air Transport (ICAO-TI and IATA-DGR)	
ICAO Class:	No dangerous good under transport regulations
IATA Class:	N.a.
14.4. Bulk Transport	
Annex II of MARPOL73/78:	No dangerous good under transport regulations
IBC Code:	N.a.

15. REGULATORY INFORMATION	
15.1. Health, Safety and Environment Regulations/Legislation Specific for the Substance or Mixture	
D.Lgs. 3/2/1997 n. 52 (Classification, packaging and labeling of hazardous substances)	
D.Lgs. 14/3/2003 n. 65 (Classification, packaging and labeling of hazardous mixtures)	
D.Lgs. 2/2/2002 n. 25 (Risks due to chemical agents during the work)	
D.M. Lavoro 26/02/2004 (Professional exposure limits)	
D.M. 03/04/2007 (Implementation of the Directive n. 2006/8/CE)	
CE Regulation n. 1907/2006 (REACH)	
CE Regulation n.1272/2008 (CLP)	
CE Regulation n.790/2009 (Adequacy to technical progress to CLP Regulation)	
CE Regulation n. 453/2010 (Modification of REACH Regulation)	
CE Regulation n.790/2009 (adaptation to technical and scientific progress of CLP Regulation)	
CE Regulation n° 453/2010 (Modification of REACH Regulation)	

16. OTHER INFORMATION**16.1. Main Bibliographic Sources**

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition – Van Nostrand Reinold

Istituto Superiore di Sanità - Inventario Nazionale Sostanze Chimiche

ACGIH - Threshold Limit Values - 2009 edition

16.2. Declarations

This sheet completes the technical bulletin without to substitute it. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This material safety datasheet only contains information relating to health and safety. The product has to be used in applications consistent with Newpark Drilling Fluids S.p.A. technology. Individuals handling this product should be informed of the safety precautions and should have access to this information.

This safety data sheet has been completely updated in compliance to Regulation 453/2010/EU.

This MSDS cancels and replaces any preceding release.

16.3. Abbreviations and Acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

GHS: Globally Harmonized System of Classification and Labeling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

ACGIH: American Conference of Industrial Hygienists

EC50: median effective concentration

LC50: median lethal concentration

LD50: median lethal dose

NOEC: no observable effect concentration

PNEC: predicted no-effect concentration

PBT: persistent, bio accumulative, toxic chemicals

vPvB: very persistent, very bio accumulative chemicals

TLV-TWA: Threshold limit value – Time weighted average; professional exposure limit average on 8 hours

TLV-STEL: Threshold limit value – Short Term exposure limit ; professional exposure limit at short term


TLV-C : Threshold limit value – Ceiling

SAFETY DATA SHEET


EC 1272/2008 Regulation


AVACID 50

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY		
1.1. Substance Identification		
Product Name:	AVACID 50	
1.2. Substance Use		
Application:	Biocide	
1.3. Company Identification		
Name:	Newpark Drilling Fluids S.p.A.	
Address:	Via Salaria 1313/C	
City/Country:	00138 ROMA (Italia)	
Phone numbers:	+39 06 885611386 / +39 06 885611324 / +39 06 8856111	
Fax:	+39 06 8889363	
1.4. Emergency Phone Numbers		
	+39 06 885611386	+39 06 885611324
		+39 06 8856111
1.5. Responsible Person E-Mail Address		
e-mail:	laboratorio.roma@newpark.com	

2. HAZARDS IDENTIFICATION		
2.1. Substance/Mixture Classification		
<i>Indication of hazards specific for human health and environment:</i>		
THE SUBSTANCE/MIXTURE IS CLASSIFIED AS DANGEROUS IN ACCORDANCE TO FOLLOWING REGULATIONS.		
<i>Classification according to EC Regulation n. 1272/2008 - (CLP)</i>		
	GHS07	Oral Acute Tox. 4 H302: Harmful if swallowed Skin Irr. 2 H315: Causes skin irritation Skin Sens. 1 H317: May cause an allergic skin reaction Eye Irr. 2 H319: Causes serious eye irritation Inhal Acute Tox. 4 H332: Harmful if inhaled

- AVACID 50 -

2.2. Label Elements	
Label according to EC Regulation n. 1272/2008 (CLP)	
Hazards Identification:	 GHS07
	Oral Acute Tox. 4 H302: Harmful if swallowed
	Skin Irr. 2 H315: Causes skin irritation
	Skin Sens. 1 H317: May cause an allergic skin reaction
	Eye Irr. 2 H319: Causes serious eye irritation
	Inhal Acute Tox. 4 H332: Harmful if inhaled
Precautionary Statements:	P280: Wear protective gloves/protective clothing/eye protection/face protection P305+P351+P338: In case of contact with eyes: rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing
Disposal:	P501: Dispose of contents/container as hazardous substance/mixture
2.3. Other Hazards	

3. COMPOSITION / INFORMATION ON INGREDIENTS						
3.1. Chemical Properties of Substance or Mixture						
Composition:	Mixture					
Contains:	As per following table					
Molecular Formula :	---					
ID Number:	---					
EC Number:	---					
CAS Number:	---					
REACH Number:	---					
3.2. Information on ingredients						
Name	CAS No.	EC No.	Quantity	Classification	Symbols	Hazard Statements
alfa,alfa',alfa''-Trimethyl-1,3,5-triazine-1,3,5(2H,4H,6H)-triethanol	25254-50-6	246-764-0	50-60%	Inhal Acute Tox. 4	 GHS07	H332
				Oral Acute Tox. 4		H302
				Eye Irr. 2		H319
				Skin Irr. 2		H315
				Skin Sens. 1		H317

4. FIRST AID MEASURES	
4.1. Description of First Aid Measures	
General information:	In case of diseases, get medical attention. Show to the doctor this Material Safety Data Sheet
After inhalation:	If breathing is irregular or stopped, administer artificial respiration. In case of inhalation, consult a doctor immediately and show him packing or label
After skin contact:	Take off immediately all contaminated clothing. Areas of the body that have - or are only even suspected of having - come into contact with the product must be rinsed immediately with plenty of water and possibly with soap. Wash thoroughly the body
After eye contact:	After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately. Protect un-injured eye
After swallowing:	Seek immediately medical advice
Other information:	- - -
4.2. Main symptoms and effects, both acute and delayed	
Symptoms:	N.a.
4.3. Indication of any immediate medical attention and special treatment needed	
Medical surveillance:	Medical surveillance during job not required. In case of disease or accident, consult immediately a doctor and show him this MSDS
Special intervention means:	- - -

5. FIREFIGHTING MEASURES	
5.1. Extinguishing media	
Precautions in case of fire:	In case of fire respect following instructions:
Suitable extinguishing media:	Water, dry powder, foam, carbon dioxide (CO ₂)
Unsuitable extinguishing media:	None in particular
Hazards arising from combustion:	N.a.
Special firefighting equipment:	Wear the breathing apparatus if necessary

6. ACCIDENTAL RELEASE MEASURES	
6.1. Personal Precautions	
Protective equipment:	Wear personal protective equipment. Provide adequate ventilation. Wear adequate breathing apparatus
Emergency procedures:	Keep away unprotected people. Provide and ensure adequate ventilation
6.2. Environmental Precautions	
Containment media:	Use absorbent media, organic, sand
Containment methods:	Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. After collection, wash the area with water
Additional information:	Retain contaminated washing water and dispose it as per regulations

- AVACID 50 -

7. HANDLING AND STORAGE	
7.1. Precautions for Handling	
Precautions for handling:	Do not eat and drink while working. Avoid contact with skin and eyes, inhalation of vapours. Use localized ventilation system
7.2. Precautions for Storage	
Storage conditions:	Store in cool and well ventilated places, away from heat sources, sparks and other ignition sources
Storage area specifications:	Well ventilated areas
Containers specifications:	Use containers/drums in iron or PVC
Incompatibility:	Acids
7.3. Particular Uses:	
Particular uses:	N.a.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION		
8.1. Exposure Limits		
Mixture		
TLV _{Ceiling} :	---	
TLV _{TWA} :	---	
TLV _{STEL} :	---	
Biological limit:	---	
8.2. Professional Exposure Controls		
Plant protections:	General ventilation is required	
Collective protections:	Provide adequate ventilation	
Individual protections:	Respiratory:	Adequate protective respiratory equipment
	Eyes:	Safety glasses
	Hand:	Total protection gloves – PVC, neoprene or rubber
	Body:	Protective coveralls
8.3. Environmental Exposure Controls		
Exposure Scenarios:	N.a.	

9. PHYSICAL AND CHEMICAL PROPERTIES	
9.1. General Information	
Form:	Clear liquid from colorless to light yellow
Appearance:	Liquid
Color:	From colorless to light yellow
Odor:	Amino
Olfactory threshold:	N.a.
9.2. Information about Health, Safety and Environment	
pH (10 g/l) at 20°C:	10-11
Melting point:	N.a.
Boiling temperature:	> 100°C
Flash point:	N.a.
Flammability (solid, gas):	> 100°C
Auto ignition temperature:	N.a.
Decomposition temperature:	N.a.
Danger of explosion:	N.a.
Upper flammability limit:	N.a.
Lower flammability limit:	N.a.
Vapour pressure:	N.a.
Density at 20°C:	N.a.
Apparent density (20°C):	Not applicable
Relative density:	From 1,09 to 1,11 gr/cm ³
Vapour density:	N.a.
Evaporation rate:	N.a.
Solubility in water (20°C):	Soluble
Distribution coefficient (n-Octanol):	N.a.
Viscosity:	N.a.
9.3. Other information	
Other information:	N.a.

10. STABILITY AND REACTIVITY	
10.1. Reactivity	
Conditions to be avoided :	Stable in normal condition
10.2. Chemical Stability	
Incompatible materials:	Acids
Possibility of dangerous reactions:	React with acids
10.3. Hazardous Decomposition Products	
Other information:	Stable in normal condition

11. TOXICOLOGICAL INFORMATION	
11.1. Acute Toxicity	
Substance Toxicity	<i>alfa,alfa',alfa''-Trimethyl-1,3,5-triazine-1,3,5(2H,4H,6H)-triethanol</i> CAS No. 25254-50-6
Acute oral toxicity:	LD50 (Rat): 803 – 1151 mg/kg
Acute inhalation toxicity:	LC50 (Rat) 4h: 2 mg/l
Acute dermal toxicity:	LD50 (Rat): > 2000 mg/kg
11.2. Corrosivity	
Skin:	N.a.
Eyes:	N.a.
11.3. Primary Irritability	
Skin:	N.a.
Eyes:	N.a.
11.4. Harmfulness	
Ingestion:	N.a.
Inhalation:	N.a.
11.5. Sensitization	
Skin:	N.a.
Eyes:	N.a.

12. ECOLOGICAL INFORMATION	
12.1. Toxicity	
Substance	<i>alfa,alfa',alfa''-Trimethyl-1,3,5-triazine-1,3,5(2H,4H,6H)-triethanol</i> CAS No. 25254-50-6
Toxicity in the water:	LC50 (Fish) 96 h: > 100 mg/l EC50 (Dafnia) 48 hours: 29 mg/l
Toxicity in air:	N.a.
Toxicity in soil:	N.a.
12.2. Persistence and Degradability	
Other information:	Easily biodegradable
12.3. Bioaccumulative Potential	
Other information:	N.a.
12.4. Mobility in Soil	
Other information:	N.a.
12.5. Results of PBT e vPvB assessment	
PBT:	N.a.
vPvB:	N.a.
12.6. Other Adverse Effects	
Other information:	N.a.

13. DISPOSAL CONSIDERATIONS	
13.1. Waste Treatment Methods	
Advices:	Recover if possible. Dangerous product: dispose according to regulations
Waste code:	N.a.
13.2. Packaging Disposal Methods	
Advices:	Contaminated packaging must be classified as hazardous waste. Recovery if possible. Hazardous waste: dispose according to regulations
Other recommendations:	N.a.

14. TRANSPORT INFORMATION	
14.1. Land/Rail Transport (ADR/RID)	
UN Number:	No dangerous goods under transport regulations
UN shipping norms:	N.a.
Hazard class:	N.a.
Packaging group:	N.a.
Dangers for the environment:	N.a.
14.2. Maritime Transport (IMDG)	
IMDG Class:	No dangerous goods under transport regulations
Maritime pollutant:	N.a.
14.3. Air Transport (ICAO-TI and IATA-DGR)	
ICAO Class:	No dangerous goods under transport regulations
IATA Class:	N.a.
14.4. Transport in Bulk	
Annex II of MARPOL73/78:	No dangerous goods under transport regulations
IBC Code:	N.a.

15. REGULATORY INFORMATION	
15.1. Health, Safety and Environment Regulations/Legislation Specific for the Substance or Mixture	
D.Lgs. 3/2/1997 n. 52 (Classification, packaging and labeling of hazardous substances)	
D.Lgs. 14/3/2003 n. 65 (Classification, packaging and labeling of hazardous mixtures)	
D.Lgs. 2/2/2002 n. 25 (Risks due to chemical agents during the work)	
D.M. Lavoro 26/02/2004 (Professional exposure limits)	
D.M. 03/04/2007 (Implementation of the Directive n. 2006/8/CE)	
CE Regulation n. 1907/2006 (REACH)	
CE Regulation n.1272/2008 (CLP)	
CE Regulation n.790/2009 (adaptation to technical and scientific progress of CLP Regulation)	
CE Regulation n° 453/2010 (Modification of REACH Regulation)	
Directive 1999/45/CE (DSP)	
Directive 67/548/CEE (DPP)	

16. OTHER INFORMATION
16.1. Main Bibliographic Sources
ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities
SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition – Van Nostrand Reinold
Istituto Superiore di Sanità - Inventario Nazionale Sostanze Chimiche
ACGIH - Threshold Limit Values - 2009 edition
16.2. Declarations
<p>This sheet completes the technical bulletin without to substitute it. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.</p> <p>The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.</p> <p>This material safety datasheet only contains information relating to health and safety. The product has to be used in applications consistent with Newpark Drilling Fluids S.p.A. technology. Individuals handling this product should be informed of the safety precautions and should have access to this information.</p> <p>This safety data sheet has been completely updated in compliance to Regulation 453/2010/EU.</p> <p>This MSDS cancels and replaces any preceding release.</p>
16.3. Abbreviations and Acronyms:
<p>ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)</p> <p>RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)</p> <p>GHS: Globally Harmonized System of Classification and Labelling of Chemicals</p> <p>EINECS: European Inventory of Existing Commercial Chemical Substances</p> <p>CAS: Chemical Abstracts Service (division of the American Chemical Society)</p> <p>ACGIH: American Conference of Industrial Hygienists</p> <p>EC50: median effective concentration</p> <p>LC50: median lethal concentration</p> <p>LD50: median lethal dose</p> <p>NOEC: no observable effect concentration</p> <p>PNEC: predicted no-effect concentration</p> <p>PBT: persistent, bioaccumulative, toxic chemicals</p> <p>vPvB: very persistent, very bioaccumulative chemicals</p> <p>TLV-TWA: Threshold limit value – Time weighted average; professional exposure limit average on 8 hours</p> <p>TLV-STEL: Threshold limit value – Short Term exposure limit ; professional exposure limit at short term</p> <p>TLV-C : Threshold limit value – Ceiling</p>
16.4. Other Information
Full text of Hazard statements used in the previous sections
<p>H302: Harmful if swallowed</p> <p>H315: Causes skin irritation</p> <p>H317: May cause an allergic skin reaction</p> <p>H319: Causes serious eye irritation</p> <p>H332: Harmful if inhaled</p>
Full text of Precautionary statements used in the previous sections
<p>P280: Wear protective gloves/protective clothing/eye protection/face protection</p> <p>P305+P351+P338: In case of contact with eyes: rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. continue rinsing</p> <p>P501: Dispose of contents/container as hazardous substance/mixture</p>

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **ANCOR 1**
Synonym(s) CORROSION INHIBITOR

1.2 Uses and uses advised against

Use(s) BRINE • CORROSION INHIBITOR • DRILLING FLUID ADDITIVE • OIL AND GAS INDUSTRY

1.3 Details of the supplier of the product

Supplier name **NEWPARK DRILLING FLUIDS (AUSTRALIA) LTD**
Address 11 Alacrity Place, Henderson, WA, 6166, AUSTRALIA
Telephone +61 8 9410 8200
Fax +61 8 9410 8299
Website www.newpark.com

1.4 Emergency telephone number(s)

Emergency 1800 127 406 (Australia); +64 3 3530199 (International)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO AUSTRALIAN WHS REGULATIONS

GHS classification(s) Serious Eye Damage / Eye Irritation: Category 2A

2.2 Label elements

Signal word **WARNING**

Pictogram(s)



Hazard statement(s)

H319 Causes serious eye irritation.

Prevention statement(s)

P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response statement(s)

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.

Storage statement(s)

None allocated.

Disposal statement(s)

None allocated.

2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
TRIETHANOLAMINE	102-71-6	203-049-8	68 to 72%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	28 to 32%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poison Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

Over exposure may result in irritation to the eyes, nose and respiratory system. May cause allergic contact dermatitis.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Store as a Class C1 Combustible Liquid (AS1940).

7.3 Specific end use(s)

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Triethanolamine	SWA (AUS)	--	5	--	--

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

- Eye / Face** Wear splash-proof goggles.
- Hands** Wear PVC or rubber gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Type A (Organic vapour) respirator. If spraying, wear a Type A-Class P1 (Organic gases/vapours and Particulate) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	COLOURLESS LIQUID
Odour	SLIGHT ODOUR
Flammability	CLASS C1 COMBUSTIBLE
Flash point	> 100°C
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Specific gravity	1.1
Solubility (water)	SOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT AVAILABLE
Lower explosion limit	NOT AVAILABLE
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE

9.1 Information on basic physical and chemical properties

Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	NOT AVAILABLE
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10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Hazardous polymerization is not expected to occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), nitrites, heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	May be harmful if swallowed, in contact with skin, and/or if inhaled. Toxicity Data available for the ingredient: TRIETHANOLAMINE (102-71-6): LD50 (Ingestion): 2200 mg/kg (rabbit) LD50 (Intraperitoneal): 1450 mg/kg (mouse) LD50 (Skin): > 20 mL/kg (rabbit) TDLo (Ingestion): 16 g/kg/64 weeks (mouse - cancer)
Skin	Contact may result in mild irritation, redness, pain and rash.
Eye	Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.
Sensitization	Triethanolamine has been reported to cause allergic contact dermatitis. It is not known to cause respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Triethanolamine is not classifiable as to its carcinogenicity to humans (IARC Group 3).
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT – single exposure	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.
STOT – repeated exposure	Not classified as causing organ effects from repeated exposure.
Aspiration	This product is not expected to present an aspiration hazard.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 (shrimp): > 100 ppm.

12.2 Persistence and degradability

In soil and water, triethanolamine will biodegrade fairly rapidly following acclimation (half-life in the order of days to weeks).

12.3 Bioaccumulative potential

Not expected to bioaccumulate.

12.4 Mobility in soil

In soil, residual triethanolamine may leach to groundwater.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal Reduce with sodium thiosulphate/ bisulphite (not strong reducing agent), acidify with 3M sulphuric acid. Scoop into a container of water and neutralise with soda ash. Absorb with sand or similar and dispose of to an approved landfill site. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None Allocated	None Allocated	None Allocated
14.2 Proper Shipping Name	None Allocated	None Allocated	None Allocated
14.3 Transport hazard class	None Allocated	None Allocated	None Allocated
14.4 Packing Group	None Allocated	None Allocated	None Allocated

14.5 Environmental hazards No information provided

14.6 Special precautions for user

Hazchem code None Allocated

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safework Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals.

The classifications and phrases listed below are based on the Approved Criteria for Classifying Hazardous Substances [NOHSC: 1008(2004)].

Hazard codes Xi Irritant

Risk phrases R36 Irritating to eyes.

Safety phrases S36 Wear suitable protective clothing.

Inventory listing(s) **AUSTRALIA: AICS (Australian Inventory of Chemical Substances)**
All components are listed on AICS, or are exempt.

16. OTHER INFORMATION

Additional information RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.



Safety Data Sheet UNIFLAC* L D168

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name UNIFLAC* L D168
Product code D168

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

High volume water jet.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Thermal decomposition can lead to release of toxic and corrosive gases/vapors Nitrogen oxides (NO_x), Sulphur oxides.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Contaminated surfaces will be extremely slippery. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. If spilled, take caution, as material can cause surfaces to become very slippery.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide sufficient air exchange and/or exhaust in work rooms.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Store above freezing temperature Store away from incompatibles, Oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established.
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Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Provide mechanical general and/or local exhaust ventilation to prevent release of vapor or mist into work environment.

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Safety glasses with side-shields Tightly fitting safety goggles
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Impervious gloves made of: Butyl Neoprene Nitrile Break through time >480 minutes Glove thickness >0.4 mm Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment Respirator with combination filter for vapour/particulate (EN 141) Type A/P2 At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear appropriate personal protective clothing to prevent skin contact Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before breaks and immediately after handling the product Remove and wash contaminated clothing before re-use

**8.2.3 Environmental exposure controls****Environmental exposure**

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties**9.1 Information on basic physical and chemical properties**

Physical state	Liquid
Appearance	Aqueous solution
Odor	Odorless
Color	White - Light yellow
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	7	@ 20 °C
pH @ dilution	10 g/l	
Melting / freezing point	0 °C / 32 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	Similar to water.	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	2.34 kPa	@ 20 °C
Vapor density	No information available	
Specific gravity	1.06 g/cm ³	@ 20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Miscible with water.	
Solubility in other solvents	No information available	
Autoignition temperature	500 °C / 932 °F	
Decomposition temperature	260 °C / 500 °F	
Kinematic viscosity	No information available	
Dynamic viscosity	2000 - 4000 mPa s	
log Pow	No information available	

Explosive properties	No information available
Oxidizing properties	Not applicable

9.2 Other information

Pour point	-6°C / 21.2 °F
Molecular weight	No information available
VOC content(%)	None
Density	1.06 g/cm ³ (20°C)

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Do not freeze.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Skin contact. Eye contact. Inhalation.

Routes of entry	No route of entry noted.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility

The product is miscible with water. May spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

New Zealand Hazard Classification Not classified

HSNO approval no. Not applicable

Group number Not applicable

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Does not comply
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Does not comply
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel

Supersedes Date: 19-Feb-2015

Revision date 23-Mar-2018

Version 4

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

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Safety Data Sheet TIC* D65 Dispersant

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name TIC* D65 Dispersant
Product code D065

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraite Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains**2.3 Other hazards**

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Sulfur dioxide, Harmful organic chemical fumes.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from direct sunlight. Protect from moisture
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only. Pail with resealable inner polyethylene bag

8. Exposure controls/personal protection**8.1 Control parameters**

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established. NUI = Nuisance dust, TWA 4mg/m ³ Respirable Dust, 10mg/m ³ Total Dust.
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Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation

Personal protective equipment

Eye protection	It is good practice to wear goggles when handling any chemical Tightly fitting safety goggles
Hand protection	Use protective gloves made of: Nitrile Neoprene gloves Frequent change is advisable
Respiratory protection	No personal respiratory protective equipment normally required In case of insufficient ventilation wear suitable respiratory equipment Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181)
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before breaks and immediately after handling the product Remove and wash contaminated clothing before re-use



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Faint
Color	Tan
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	~10	
pH @ dilution	10 g/l	
Melting / freezing point	No information available	
Boiling point/range	Not applicable	
Flash point	Not applicable	Not applicable
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	0.8	20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble	
Solubility in other solvents	No information available	
Autoignition temperature	Not applicable	
Decomposition temperature	No information available	
Kinematic viscosity	Not applicable	
Dynamic viscosity	No information available	Not applicable
log Pow	No information available	

Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Protect from moisture. Keep away from direct sunlight.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity No information available.

Routes of exposure Inhalation. Skin contact. Eye contact.

Routes of entry Inhalation.

**Specific target organ toxicity -
Single exposure** Not classified

Specific target organ toxicity - Not classified.

Repeated exposure**Aspiration hazard**

No hazard from product as supplied.

Other information

Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility

Mobility

The product is water soluble, and may spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Not applicable Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

New Zealand hazard classification Not classified

HSNO approval no. Not required

Group number Not required

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Beilin Li

Supersedes Date: 10-May-2012

Revision date 18-Jun-2014

Version 1

This SDS has been revised in the following section(s) Updated according to GHS/CLP.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no

responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Silica Flour D66

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Silica Flour D66
Product code D066

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

Malaysian	Local emergency number; +603 2161 7655
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2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards

Specific target organ toxicity - Repeated exposure	Category 2
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Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

**Signal word**

WARNING

Hazard Statements

H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary statements

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P314 - Get medical advice/attention if you feel unwell

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Contains

Quartz, Crystalline silica

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Chemical Name	EC No	CAS No	Weight-%
Quartz, Crystalline silica	238-878-4	14808-60-7	60-100

3.2 Mixtures

Not applicable

Comments

IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures

4.1 First aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.

Skin contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.

Eye Contact Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Vacuum up. Avoid generating dust. Put into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. For personal protection see section 8.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatibles, React with hydrofluoric acid (HF) forming toxic gas (SiF ₄) Strong oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits No biological limit allocated

Component Information

Chemical Name	Arabic	Australia	Egypt
Quartz, Crystalline silica	0.1 mg/m ³ TWA	0.1mg/m ³ TWArespirable dust	Not determined
Chemical Name	India	Indonesian	Japan
Quartz, Crystalline silica	Not determined	0.1 mg/m ³ TWA	Not determined
Chemical Name	Kazakhstan	Kuwait	New Zealand
Quartz, Crystalline silica	1 mg/m ³ MAC	Not determined	0.1 mg/m ³ TWA Confirmed carcinogen
Chemical Name	Malaysia	Philippines	Russia
Quartz, Crystalline silica	0.1 mg/m ³ TWA	Not determined	3 mg/m ³ STEL 1 mg/m ³ TWA

			Fibrogenic substance glass; regulated under Quartz 1123, 1124
Chemical Name	Thailand	Vietnam	Turkey
Quartz, Crystalline silica	0.025 mg/m ³ TWA	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against dusts Safety glasses with side-shields Tightly fitting safety goggles

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Repeated or prolonged contact Use protective gloves made of: Nitrile Neoprene gloves Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment Suitable mask with particle filter P3 (European Norm 143) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear appropriate personal protective clothing to prevent skin contact. Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Granules
Odor	Odorless
Color	Tan or White
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	Not applicable	
pH @ dilution	N/A	
Melting / freezing point	> 1700 °C / 3092 °F	
Boiling point/range	No information available	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		

Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	2.50 - 2.70	@20 °C
Bulk density	1100- 1600 kg/m ³	
Relative density	No information available	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
log Pow	No information available	
Explosive properties	Not applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

Hazardous Reactions

None known.

10.4 Conditions to avoid

Avoid dust formation.

10.5 Incompatible materials

Hydrofluoric acid (HF). Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects**Acute toxicity**

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. May cause respiratory irritation. Repeated or prolonged inhalation of crystalline silica dust can cause delayed lung injury, and other diseases, including silicosis and lung cancer.
Eye contact	Dust may cause mechanical irritation.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Quartz, Crystalline silica	= 500 mg/kg (Rat)	No data available	No data available

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	Contains a known or suspected carcinogen. Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Category 2.
Target organ effects	Respiratory system. Lungs.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information**12.1 Toxicity**

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Quartz, Crystalline silica	No information available	No information available	No information available

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

12.4 Mobility

Mobility

The product is insoluble and sinks in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes date	20-Oct-2014
Revision date	13-Jul-2017
Version	2
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made.

Key literature references and sources for data

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National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Retarder D013

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Retarder D013
Product code D013

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraitē Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains**2.3 Other hazards**

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Sulfur oxides, Harmful organic chemical fumes.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Avoid generating or breathing dust. Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.
Storage precautions	Keep away from open flames, hot surfaces and sources of ignition. Keep containers tightly closed in a dry, cool and well-ventilated place. Incompatible with oxidizing agents.
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Safety glasses with side-shields
Hand protection	Use protective gloves made of: Nitrile Neoprene Rubber Frequent change is advisable
Respiratory protection	Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust) Effective dust mask. Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Faint
Color	Brown
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	No information available	
pH @ dilution	8.6 @ 10 g/L	
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	No information available	No information available
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	1.2	20 °C
Bulk density	480 kg/m ³	
Relative density	No information available	
Water solubility	Soluble	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
log Pow	No information available	

Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	No information available

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological Information**11.1 Information on toxicological effects****Acute toxicity**

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. May cause irritation of respiratory tract.
Eye contact	Dust may cause mechanical irritation.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Inhalation. Skin contact. Eye contact.

Routes of entry Inhalation.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard Not applicable.

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility

Mobility

The product is water soluble, and may spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

New Zealand hazard classification Not classified

HSNO approval no. Not required

Group number Not required

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies

China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes Date:	07-Mar-2014
Revision date	17-Nov-2015
Version	2
This SDS has been revised in the following section(s)	15. Regulatory Information No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

Safety Data Sheet Multi-Temperature Cement Retarder D161

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Multi-Temperature Cement Retarder D161
Product code D161

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Germany	+49 69 222 25285
Italy	Centro Antiveleni Ospedale Niguarda Milan: +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Health hazards

Reproductive toxicity	Category 2
-----------------------	------------

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

**Signal word**

WARNING

Hazard statements

H361 - Suspected of damaging fertility or the unborn child

Precautionary statements

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P281 - Use personal protective equipment as required

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P280 - Wear protective gloves/protective clothing/eye protection/face protection

-

-

Contains

Sodium pentaborate

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%	Regulation (EC) No 1272/2008	REACH registration number
Sodium pentaborate	234-522-7	12007-92-0	5-10	Rep. 2 (H361)	01-2119970731-3 5-XXXX

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Oxides of phosphorus, Carbon oxides (CO_x).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from heat and sources of ignition. Avoid extreme temperatures. Store above 0°C. Store away from incompatibles, Strong reducing agents. Strong oxidizing agents.

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Chemical Name	EU OEL	Austria	Australia	Denmark
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Malaysia	France	Germany	Hungary
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	New Zealand	Italy	Netherlands	Norway
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Poland	Portugal	Romania	Russia
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Spain	Switzerland	Turkey	UK
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined

Notes

No biological limit allocated

Derived No Effect Level (DNEL)

Short term exposure local effects

Sodium pentaborate

Inhalation 9.6 mg/m³

Long term exposure local effects

Sodium pentaborate

Inhalation 9.6 mg/m³

Short term exposure systemic effects

Sodium pentaborate

Inhalation 5.5 mg/m³

Long term exposure systemic effects

Sodium pentaborate

Oral 258 mg/kg bw/day

Inhalation 5.5 mg/m³

Predicted No Effect Concentration (PNEC)

Sodium pentaborate

Fresh Water 2.02 mg/L

Sea Water 2.02 mg/L

Soil 5.4 mg/kg soil dw

Impact on sewage treatment 10 mg/L

Intermittent release 13.7 mg/L

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Provide mechanical general and/or local exhaust ventilation to prevent release of vapor or mist into work environment.

Personal protective equipment

Eye protection

Safety glasses with side-shields.

Hand protection

Repeated or prolonged contact Use protective gloves made of: PVC disposable gloves polyvinyl alcohol or nitrile-butyl rubber gloves Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection

No personal respiratory protective equipment normally required, In case of insufficient

Skin and body protection

ventilation wear suitable respiratory equipment, Respirator with a vapor filter (EN 141), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Wear appropriate personal protective clothing to prevent skin contact, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear Aqueous solution
Odor	Slight
Color	Colorless
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	6.9	
pH @ dilution		
Melting / freezing point	~0 °C / 32 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	No information available	
Evaporation rate (BuAc =1)		
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	1.1	20 °C
Bulk density	No information available	
Relative density	1.073 - 1.077	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	No information available	
log Pow	No information available	

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid heat, flames and other sources of ignition. Avoid extreme temperatures. Do not freeze.

10.5 Incompatible materials

Strong oxidizing agents. Strong reducing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects**Acute toxicity**

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort. May cause damage to organs through prolonged or repeated exposure.
Unknown acute toxicity	Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium pentaborate	No data available	LD50 > 2000 mg/kg bw	LC50 > 2.03 mg/l

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity	Product is or contains a chemical which is a known or suspected reproductive hazard.
Routes of exposure	Skin contact. Eye contact. Ingestion.
Routes of entry	Ingestion.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Sodium pentaborate	LC50: 600 mg/l 96h	No information available	LC50: 86 mg/l 48h

12.2 Persistence and degradability

The organic portion of this material is not biodegradable.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil

Mobility

Soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste Disposal No	According to the European Waste Catalog, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 16 10 01 - aqueous liquid wastes containing dangerous substances

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Germany, Water Endangering Classes (VwVwS) Hazardous to water/Class 1

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Australian Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) No poisons schedule number allocated

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP) International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Does not Comply
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Does not Comply
Australia (AICS)	Complies
Korean (KECL)	Does not Comply
New Zealand (NZIoC)	Does not Comply

Denmark Pr. no: 1288609

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel

Supersedes date 25-Nov-2015

Revision date 11-Feb-2016

Version 5

This SDS has been revised in the following section(s) The following sections have been revised: 12. Ecological information

Text of R phrases mentioned in Section 3

R61 - May cause harm to the unborn child

Full text of H-Statements referred to under sections 2 and 3

H361 - Suspected of damaging fertility or the unborn child

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet MUDPUSH* II Spacer D182

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name MUDPUSH* II Spacer D182
Product code D182

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraitē Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains**2.3 Other hazards**

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

High volume water jet.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Sulphur oxides.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Cover powder spill with plastic sheet or tarp to minimize spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. Take precautionary measures against static discharges. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Material becomes slippery when wet. Use caution if wet.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep away from direct sunlight. Incompatible with oxidizing agents.
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure controls/personal protection**8.1 Control parameters**

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against dusts Safety glasses with side-shields
Hand protection	Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Rubber Neoprene Nitrile Frequent change is advisable
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Mild Sweet
Color	Red brown
Odor threshold	Not applicable

Property	Values	Remarks
pH		
pH @ dilution	~8	650g/l (Soln)
Melting / freezing point	No information available	
Boiling point/range	Not applicable	
Flash point	Not applicable	Not applicable
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	1.3	@ 20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Partly soluble	Gels on contact with water
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	> 242 °C / 468 °F	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
log Pow	No information available	
Explosive properties	Suspended dust may present a dust explosion hazard	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition. Keep away from direct sunlight.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.
Eye contact	Dust contact with the eyes can lead to mechanical irritation.
Skin contact	Repeated exposure may cause skin dryness or cracking.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Inhalation. Skin contact. Eye contact.

Routes of entry No route of entry noted.

Specific target organ toxicity - Not classified

Single exposure	
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility

Mobility

Partly soluble. Gels on contact with water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

New Zealand hazard classification Not classified

HSNO approval no. Not required

Group number Not required

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Does not comply
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Does not comply
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes Date:	18-Jun-2014
Revision date	05-Apr-2017
Version	2

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

Safety data sheet number D256
Version 1
Revision date 11/Apr/2016
Supercedes date None



Safety Data Sheet Mid-Range liquid FLAC D256

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Mid-Range liquid FLAC D256
Product code D256

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use Used as a cementing additive in oilfield applications
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield UK PLC
Victory House, Churchill Court
Manor Royal, Crawley
West Sussex RH10 9LU
+ 47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Health hazards Not classified
Environmental hazards Not classified
Physical Hazards Not classified

2.2 Label Elements

Signal word

None

Hazard statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements - EU (§28, 1272/2008)

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-
-

Contains

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First aid measures

4.1 First Aid

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists.
Eye contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Nitrogen oxides (NOx), Ammonia.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

Contaminated surfaces will be extremely slippery.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for Containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustable material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. If spilled, take caution, as material can cause surfaces to become very slippery.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation.
Storage precautions	Keep containers in a dry, cool and well-ventilated place, out of direct sunlight. Protect from freezing. Store away from incompatibles, Incompatible with oxidising agents.
Storage class	Chemical storage.
Packaging material	Use specially constructed containers only

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established.
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8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation.

Personal protective equipment

Eye protection

Use tight-fitting safety goggles, if not available use safety glasses with side-shields.

Hand protection

Use protective gloves made of., Butyl, Gloves- Neoprene, Nitrile Unless Specified, Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection

No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Use respirator with organic vapor protection (A, brown), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Odour	Slight
Colour	Light yellow
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	4-6	
pH @ dilution		
Melting/freezing point	< 0 °C / 32 °F	
Boiling point/range	> 100 °C / 212 °F	

Flash Point	No information available
Evaporation rate	similar to water.
Flammability (solid, gas)	Not Applicable
Flammability Limits in Air	
Upper flammability Limit	Not applicable
Lower flammability limit	Not applicable
Vapor pressure	2.3 kPa @ 20°C
Vapor density	similar to water.
Specific gravity	No information available
Bulk density	No information available
Relative density	1.0-1.3
Water solubility	Miscible with water.
Solubility in other solvents	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	
Viscosity, dynamic	No information available
Log Pow	No information available
Explosive properties	No information available
Oxidizing properties	No information available
9.2 Other information	
Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density VALUE	No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Protect from freezing. Keep away from direct sunlight.

10.5 Incompatible materials

Incompatible with oxidising agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects**Acute toxicity**

Inhalation	Inhalation of vapours in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not Applicable.

Sensitisation Repeated or prolonged contact may cause allergic reactions in very susceptible persons.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Skin contact. Eye contact. Inhalation.

Routes of entry No route of entry noted.

Specific target organ toxicity (single exposure) Not classified

Specific target organ toxicity (repeated exposure) Not classified.

Aspiration hazard Not Applicable.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility in soil

Mobility

The product is miscible with water. May spread in water systems.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

EWC waste disposal No.

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: Waste Code: 16 03 06 - organic wastes other than those mentioned in 16 03 05

14. Transport information

14.1 UN number

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated**IMDG Hazard class** Not regulated**ICAO Hazard class/division** Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing Group Not regulated**IMDG Packing group** Not regulated**ICAO Packing group** Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

International inventories

USA, Toxic Substances Control Act inventory (TSCA)

Does not Comply

European Union - EINECS and ELINCS

Complies

Canada, Domestic Substance List (DSL)

Complies

Philippines (PICCS)

Does not Comply

Inventory - Japan - Existing and New Chemicals list	Does not Comply
China (IECSC)	Does not Comply
Australia (AICS)	Does not Comply
Korea (KECL)	Does not Comply
Inventory - New Zealand - Inventory of Chemicals (NZIoC)	Does not Comply

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Revision date	11/Apr/2016
Version	1
The following sections have been revised:	New issue.

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Mid-Range FLAC D255

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Mid-Range FLAC D255
Product code D255

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraitē Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains

2-methylpropan-2-ol

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Suspended dust may present a dust explosion hazard

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
2-methylpropan-2-ol	200-889-7	75-65-0	<5

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures**4.1 First aid measures****Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.

Eye Contact

Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed**General advice**

The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms**Inhalation**

Please see Section 11. Toxicological Information for further information.

Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Nitrogen oxides (NOx), Ammonia, Hydrogen cyanide (hydrocyanic acid).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading.

Methods for cleaning up

Avoid generating or breathing dust. Take precautionary measures against static discharges. Take up mechanically and collect in

suitable container for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Do not breathe dust. Material becomes slippery when wet. Use caution if wet.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Take precautionary measures against static discharges.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Avoid excessive heat for prolonged periods of time. Keep away from direct sunlight. Incompatible with oxidizing agents. Strong acids.

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Component Information

Chemical Name	Arabic	Australia	Egypt
2-methylpropan-2-ol	100 ppm TWA 303 mg/m ³ TWA	150ppmSTEL 455mg/m ³ STEL 100ppmTWA 303mg/m ³ TWA	100 ppm TWA 303 mg/m ³ TWA
Chemical Name	India	Indonesian	Japan
2-methylpropan-2-ol	Not determined	100 ppm TWA 303 mg/m ³ TWA	150 mg/m ³ OEL 50 ppm OEL
Chemical Name	Kazakhstan	Kuwait	New Zealand
2-methylpropan-2-ol	10 mg/m ³ MAC	Not determined	150 ppm STEL 455 mg/m ³ STEL 100 ppm TWA 303 mg/m ³ TWA
Chemical Name	Malaysia	Philippines	Russia
2-methylpropan-2-ol	100 ppm TWA 303 mg/m ³ TWA	100 ppm TWA 300 mg/m ³ TWA	10 mg/m ³ MAC
Chemical Name	Thailand	Vietnam	Turkey
2-methylpropan-2-ol	100 ppm TWA	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Provide appropriate exhaust ventilation at places where dust is formed

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against dusts Safety glasses with side-shields Tightly fitting safety goggles

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Impervious gloves made of: Rubber gloves Butyl Neoprene Nitrile Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Granules
Odor	None
Color	White
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	Not applicable	
pH @ dilution	4 - 9	@ 5 g/l
Melting / freezing point	> 250 °C / 482 °F	
Boiling point/range	Not applicable	
Flash point	Not applicable	Not applicable
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	1.15 - 1.35	

Bulk density	~ 0.20 - 0.40
Relative density	No information available
Water solubility	Soluble in water
Solubility in other solvents	No information available
Autoignition temperature	No information available
Decomposition temperature	>150°C / >302° F
Kinematic viscosity	No information available
Dynamic viscosity	No information available
log Pow	No information available

Explosive properties	Suspended dust may present a dust explosion hazard
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid dust formation. Keep away from direct sunlight. Avoid excessive heat for prolonged periods of time. Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials

Incompatible with oxidizing agents. Strong acids.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of dust in high concentration may cause irritation of respiratory system.

Eye contact Dust may cause mechanical irritation.

Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
2-methylpropan-2-ol	= 2200 mg/kg (Rat)	> 2 g/kg (Rabbit)	> 10000 ppm (Rat) 4 h

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Skin contact. Eye contact. Inhalation.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

See component information below.

Toxicity to fish

See component information below.

Toxicity to daphnia and other aquatic invertebrates

See component information below.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
2-methylpropan-2-ol	6130 - 6700 mg/L LC50 Pimephales promelas 96 h	> 1000 mg/L EC50 Desmodesmus subspicatus 72 h	4607 - 6577 mg/L EC50 Daphnia magna 48 h = 933 mg/L EC50 Daphnia magna 48 h

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

log Pow
<0

12.4 Mobility

Mobility

The product is water soluble, and may spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)**

New Zealand hazard classification	Not classified
HSNO approval no.	Not required
Group number	Not required

International inventories

USA (TSCA)	Does not comply
Canada (DSL)	Complies
Philippines (PICCS)	Does not comply
Japan (ENCS)	Does not comply
China (IECSC)	Complies
Australia (AICS)	Does not comply
Korean (KECL)	Does not comply
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes Date:	21-Jan-2016
Revision date	04-Jan-2018
Version	2
This SDS has been revised in the	All sections No changes with regard to classification have been made.

following section(s)**Key literature references and sources for data**

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	E

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Liquid Retarder D81

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Liquid Retarder D81
Product code D081

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraitē Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains**2.3 Other hazards**

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

Do not use water jet.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Avoid spills and splashing during use.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from direct sunlight. Store away from incompatibles, Strong acids. Strong oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure controls/personal protection**8.1 Control parameters**

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established. No biological limit allocated
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8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Local exhaust ventilation

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Safety glasses with side-shields Tightly fitting safety goggles
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Impervious gloves made of: Neoprene Nitrile Break through time >480 minutes Glove thickness >0.4 mm
Respiratory protection	Be aware that liquid may penetrate the gloves. Frequent change is advisable. In case of insufficient ventilation wear suitable respiratory equipment Use respirator with organic vapor protection (A, brown) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing

before re-use



8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Aqueous solution
Odor	Of burnt sugar / Slight
Color	Dark brown
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	8 - 9	
pH @ dilution	No information available	
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	Does not flash	
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	No information available	
Specific gravity	1.24 - 1.26	@ 27 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	400 °C / 752 °F	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	350 mPa.s	@ 20 °C
log Pow	No information available	
Explosive properties	Not applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from direct sunlight.

10.5 Incompatible materials

Strong oxidizing agents. Strong acids.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Skin contact. Eye contact. Inhalation.

Routes of entry No route of entry noted.

Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility

Soluble in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

New Zealand hazard classification	Not classified
HSNO approval no.	Not required
Group number	Not required

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes Date:	05-Jun-2015
Revision date	27-Mar-2018
Version	3
This SDS has been revised in the following section(s)	All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

Safety Data Sheet TIC* D65 Dispersant

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name TIC* D65 Dispersant
Product code D065

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements - EU (§28, 1272/2008)

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Classification according to EU Directives 67/548/EEC or 1999/45/EC**Indication of danger**

Not classified

Contains*For the full text of the H-Statements mentioned in this Section, see Section 16.***2.3 Other data**

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous natureClassified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.**3. Composition/information on ingredients****3.1 Substances**

Not Applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First aid measures**4.1 First-Aid Measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye contact	Remove contact lenses. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Sulfur dioxide, Harmful organic chemical fumes.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment.

6.3 Methods and materials for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from direct sunlight. Protect from moisture
Storage class	Chemical storage.
Packaging material	Use specially constructed containers only. Pail with resealable inner polyethylene bag

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits

The product does not contain any hazardous materials with occupational exposure limits established. NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation.

Personal protective equipment

Eye protection

It is good practice to wear goggles when handling any chemical. Tightly fitting safety goggles.

Hand protection

Use protective gloves made of: Nitrile, Neoprene gloves, Frequent change is advisable.

Respiratory protection

No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181).

Skin and body protection

Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before breaks and immediately after handling the product, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Faint
Color	Tan
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	~10	
pH @ dilution	10 g/l	
Melting/freezing point	No information available	
Boiling point/range	Not applicable	
Flash point	Not Applicable	
Evaporation rate (BuAc =1)	Not Applicable	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	0.8	20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble	

Solubility in other solvents	No information available	
Autoignition temperature	Not Applicable	
Decomposition temperature	No information available	
Kinematic viscosity	Not Applicable	
Dynamic viscosity	No information available	Not Applicable
Log Pow	No information available	
Explosive properties	Suspended dust may present a dust explosion hazard	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

10. Stability and reactivity**10.1 Reactivity**

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Protect from moisture. Keep away from direct sunlight.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not Applicable.

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	No information available.
Routes of exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation.
Specific target organ toxicity (single exposure)	Not classified
Specific target organ toxicity (repeated exposure)	Not classified.
Aspiration hazard	No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility in soil**Mobility**

The product is water soluble, and may spread in water systems.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 07 99

14. Transport information**14.1 UN Number**

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Not Applicable Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by road or rail.

International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

15.2 Chemical Safety Report

No information available

16. Other information**Prepared by**

Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Beilin Li

Supersedes date 10-May-2012
Revision date 18-Jun-2014
Version 1
The following sections have been revised: Updated according to GHS/CLP.

Text of R phrases mentioned in Section 3
Not classified

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.
Not classified

N/A - Not Applicable, N/D - Not Determined.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

Safety Data Sheet Retarder D013

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Retarder D013
Product code D013

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards Not classified
Environmental hazards Not classified
Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-
-

Contains

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First aid measures

4.1 First-Aid Measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Main symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Sulfur oxides, Harmful organic chemical fumes.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Avoid generating or breathing dust. Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.

Storage precautions Keep away from open flames, hot surfaces and sources of ignition. Keep containers tightly closed in a dry, cool and well-ventilated place. Incompatible with oxidizing agents.

Storage class Chemical storage.

Packaging material Use specially constructed containers only.

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard

present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Safety glasses with side-shields.
Hand protection	Use protective gloves made of:., Nitrile, Neoprene gloves, Rubber, Frequent change is advisable.
Respiratory protection	Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust), Effective dust mask, Type P2, At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before breaks and immediately after handling the product, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Faint
Color	Brown
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH		
pH @ dilution	8.6 @ 10 g/L	
Melting/freezing point	No information available	
Boiling point/range	Not Applicable	
Flash point	Not Applicable	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	1.2@20°C	
Bulk density	480kg/m ³	
Relative density	No information available	
Water solubility	Soluble	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	Not Applicable	
Dynamic viscosity	. Not Applicable	
Log Pow	Does not bioaccumulate	

Explosive properties Suspended dust may present a dust explosion hazard
Oxidizing properties None known.

9.2 Other information

Pour point No information available
Molecular weight No information available
VOC content(%) None
Density No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.

Eye contact Dust may cause mechanical irritation.

Skin contact Repeated exposure may cause skin dryness or cracking.

Ingestion Ingestion may cause stomach discomfort.

Unknown acute toxicity Not Applicable.

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation.
Specific target organ toxicity (single exposure)	Not classified
Specific target organ toxicity (repeated exposure)	Not classified.
Aspiration hazard	No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil

Mobility

The product is water soluble, and may spread in water systems.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: 07 07 99; 16 03 06

14. Transport information**14.1 UN Number**

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Germany, Water Endangering Classes (VwVwS) Hazardous to water/Class 1

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by road or rail.

International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes date 07-Mar-2014

Revision date 17-Nov-2015

Version 2

The following sections have been revised: 15. Regulatory Information, No changes with regard to classification have been made.

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Class G - Silica Blend D956

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Class G - Silica Blend D956
Product code D956

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1B
Specific target organ toxicity - Single exposure	Category 3
Specific target organ toxicity - Repeated exposure	Category 2

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements



Signal word

DANGER

Hazard Statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary statements

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

Supplementary precautionary statements

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

P272 - Contaminated work clothing should not be allowed out of the workplace

P332 + P313 - If skin irritation occurs: Get medical advice/attention

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P362 + P364 - Take off contaminated clothing and wash it before reuse

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Contains

Portland cement

Quartz, Crystalline silica

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
Portland cement	266-043-4	65997-15-1	60 - 80
Quartz, Crystalline silica	238-878-4	14808-60-7	10-30

Comments

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures**5.1 Extinguishing media****Suitable extinguishing media**

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors. React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures**6.1. Personal precautions, protective equipment and emergency procedures**

Do not get on skin or clothing. Wash thoroughly after handling. Avoid dust formation. Do not breathe dust. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so. Prevent dust cloud. Cover powder spill with plastic sheet or tarp to minimize spreading.

Methods for cleaning up

Do not dry sweep dust. Wet dust with water before sweeping or use a vacuum to collect dust. Pick up and transfer to properly labeled containers. Keep in suitable, closed containers for disposal. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage**7.1 Precautions for safe handling****Handling**

Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapors/dust. Avoid contact with skin and eyes. Avoid handling causing generation of dust. Persons susceptible to allergic reactions should not handle this product.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco. Do not eat, drink or smoke when using this product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Protect from moisture Store away from incompatibles, Powdered aluminum Oxidizing agents Hydrofluoric acid (HF) Strong bases Strong acids
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Component Information

Chemical Name	Arabic	Australia	Egypt
Portland cement	10 mg/m ³ TWA	10mg/m ³ TWAINhalable dust	Not determined
Quartz, Crystalline silica	0.1 mg/m ³ TWA	0.1mg/m ³ TWarespirable dust	Not determined
Chemical Name	India	Indonesian	Japan
Portland cement	10 mg/m ³ TWA	10 mg/m ³ TWA	4 mg/m ³ OEL 1 mg/m ³ OEL
Quartz, Crystalline silica	Not determined	0.1 mg/m ³ TWA	Not determined
Chemical Name	Kazakhstan	Kuwait	New Zealand
Portland cement	Not determined	Not determined	10 mg/m ³ TWA
Quartz, Crystalline silica	1 mg/m ³ MAC	Not determined	0.1 mg/m ³ TWA Confirmed carcinogen
Chemical Name	Malaysia	Philippines	Russia
Portland cement	10 mg/m ³ TWA	Not determined	Not determined
Quartz, Crystalline silica	0.1 mg/m ³ TWA	Not determined	3 mg/m ³ STEL 1 mg/m ³ TWA Fibrogenic substance glass;regulated under Quartz 1123, 1124
Chemical Name	Thailand	Vietnam	Turkey
Portland cement	Not determined	Not determined	Not determined
Quartz, Crystalline silica	0.025 mg/m ³ TWA	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Provide appropriate exhaust ventilation at places where dust is formed

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts
Safety glasses with side-shields Tightly fitting safety goggles

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Impervious gloves made of: Butyl Neoprene Nitrile Rubber Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment Suitable mask with particle filter P3 (European Norm 143) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before breaks and immediately after handling the product Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information
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9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Odorless
Color	Gray
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	No information available	
pH @ dilution	11.0 - 13.5	
Melting / freezing point	> 1250 °C/ 2282 °F	
Boiling point/range	No information available	
Flash point	No information available	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	No information available	
Bulk density	No information available	
Relative density	2.75-3.20	
Water solubility	Slightly soluble in water.	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	No information available	
log Pow	No information available	
Explosive properties	Not applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available

Density No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Protect from moisture.

10.5 Incompatible materials

Powdered aluminum. Strong oxidizing agents. Hydrofluoric acid (HF). Strong acids. Strong bases.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. May cause respiratory irritation. Repeated or prolonged inhalation of crystalline silica dust can cause delayed lung injury, and other diseases, including silicosis and lung cancer.
Eye contact	Causes serious eye damage.
Skin contact	Causes skin irritation. Contact with moist skin may cause skin burns. May cause an allergic skin reaction.
Ingestion	Ingestion may cause irritation to mucous membranes.
Unknown acute toxicity	Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	No data available	No data available	No data available
Quartz, Crystalline silica	= 500 mg/kg (Rat)	No data available	No data available

Sensitization May cause allergic skin reaction.

Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	Contains a known or suspected carcinogen. Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Ingestion. Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation. Ingestion.
Specific target organ toxicity - Single exposure	Category 3
Specific target organ toxicity - Repeated exposure	Category 2.
Target organ effects	Respiratory system. Lungs.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Portland cement	No information available	No information available	No information available
Quartz, Crystalline silica	No information available	No information available	No information available

12.2 Persistence and degradability

No product level data available.

Chemical Name	Persistence and degradability
Quartz, Crystalline silica	Inorganic compound

12.3 Bioaccumulative potential

No product level data available.

Chemical Name	Bioaccumulation
Quartz, Crystalline silica	Product/Substance is inorganic

12.4 Mobility**Mobility**

Slightly soluble in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)****Australian Standard for the Uniform Scheduling of Drugs and Poisons**Portland cement
Schedule 4
Schedule 6
Schedule 5**National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].****National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].****National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].****Safe Work Australia.****Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).****Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)****International inventories**

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information**Prepared by** Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel**Supersedes Date:** 04-Aug-2016

Revision date 27-Jul-2018

Version 5

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	3*
Flammability	1
Physical hazard	0
PPE	C

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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Safety Data Sheet Cement Retarder D110

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Cement Retarder D110
Product code D110

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains No hazardous components

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Thermal decomposition can lead to release of irritating gases and vapors

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx), Harmful organic chemical fumes.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Do not freeze Store above 0°C Store away from incompatibles, Strong oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only. High density polyethylene (HDPE) drum

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established.
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Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation

Personal protective equipment

Eye protection

It is good practice to wear goggles when handling any chemical Use eye protection according to EN 166, designed to protect against liquid splashes Tightly fitting safety goggles

Hand protection

Wear chemical resistant gloves such as nitrile or neoprene. Repeated or prolonged contact Rubber gloves Neoprene Nitrile Break through time >480 minutes Glove thickness 0.5 mm

Respiratory protection

Be aware that liquid may penetrate the gloves. Frequent change is advisable. No personal respiratory protective equipment normally required In case of insufficient

Skin and body protection	ventilation wear suitable respiratory equipment Respirator with combination filter for vapour/particulate (EN 141) Type A/P2 Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure	Use appropriate containment to avoid environmental contamination See section 6 for more information
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9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Opaque
Odor	Sweet
Color	Brown
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	6 - 9	
pH @ dilution	No information available	
Melting / freezing point	-4 °C / 24.8 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	> 100 °C / > 212 °F	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	1.14	20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	>242°C / >467.6 °F	
Kinematic viscosity	No information available	
Dynamic viscosity	1.5cst	@ 40 °C
log Pow	Does not bioaccumulate	
Explosive properties	None known	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available

VOC content(%) None
Density No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Do not freeze. Store above 0°C.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Skin contact. Eye contact.
Routes of entry	No route of entry noted.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

Not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

Not considered toxic.

12.2 Persistence and degradability

Product is biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility

The product is water soluble, and may spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)**Australian Standard for the Uniform Scheduling of Drugs and Poisons**

No poisons schedule number allocated

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].**National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].****National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].**

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).**Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)****International inventories**

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Does not comply
Japan (ENCS)	Complies
China (IECSC)	Does not comply
Australia (AICS)	Complies
Korean (KECL)	Does not comply
New Zealand (NZIoC)	Does not comply

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Ingrid Helland
Supersedes Date:	20-Feb-2015
Revision date	06-Jun-2018
Version	3
This SDS has been revised in the following section(s)	1, 2, 7, 8, 9, 10, 11, 15, 16 No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	E

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.



Safety Data Sheet Cement Liquid Dispersant D80

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Cement Liquid Dispersant D80
Product code D080

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger New Zealand Limited
94 Paraite Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards

Chronic aquatic toxicity	Category 2
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Physical Hazards Not classified

2.2 Label elements

**Signal word**

None

Hazard Statements

H411 - Toxic to aquatic life with long lasting effects

Precautionary statements

P273 - Avoid release to the environment

P391 - Collect spillage

P501 - Dispose of contents/container to industrial incineration plant

Contains

Sodium polynaphthalene sulfonate

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

HAZARDOUS SUBSTANCE. DANGEROUS GOODS.

Classified as Hazardous according to the criteria of NOHSC.

3. Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
Sodium polynaphthalene sulfonate	Polymer	9008-63-3	20-40

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures

4.1 First aid measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.

Skin contact

Wash off immediately with soap and plenty of water. Remove contaminated clothing and shoes. Seek medical attention if irritation occurs.

Eye Contact

Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn.

Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known based on information supplied.

Hazardous combustion products

Fire or high temperatures create: Thermal decomposition can lead to release of irritating gases and vapors, Carbon oxides (COx), Sulphur oxides.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

Hazchem code ADG

3Z

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes and inhalation of vapors. Wash thoroughly after handling. Use personal protective equipment. See

also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local/national regulations (see Section 13). After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Avoid spills and splashing during use. Do not breathe vapors or spray mist.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands before eating, drinking or smoking. When using do not smoke, eat or drink. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Do not freeze. Store above 0°C. Avoid contact with: Oxidizing agents, Acids.

Storage class Chemical storage.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits The product does not contain any hazardous materials with occupational exposure limits established.

Chemical Name	Arabic	Australia	Egypt
Sodium polynaphthalene sulfonate	Not determined	Not determined	Not determined
Chemical Name	India	Indonesian	Japan
Sodium polynaphthalene sulfonate	Not determined	Not determined	Not determined
Chemical Name	Kazakhstan	Kuwait	New Zealand
Sodium polynaphthalene sulfonate	Not determined	Not determined	Not determined
Chemical Name	Malaysia	Philippines	Russia
Sodium polynaphthalene sulfonate	Not determined	Not determined	Not determined

Chemical Name	Thailand	Vietnam	Turkey
Sodium polynaphthalene sulfonate	Not determined	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation

Personal protective equipment

Eye protection

Tightly fitting safety goggles

Hand protection

Wear chemical resistant gloves such as nitrile or neoprene. Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection

No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment Type A/P2. At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing. Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before breaks and immediately after handling the product. Remove and wash contaminated clothing before re-use.



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Opaque
Odor	Pungent
Color	Dark brown
Odor threshold	Not applicable

Property	Values	Remarks
pH	6 - 8	
pH @ dilution	No information available	
Melting / freezing point	- 2 °C / 28 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	No information available	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	

Vapor density	> 1 (air = 1)	
Specific gravity	1.2 g/cm ³	20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	60 mPa s	
log Pow	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Do not freeze.

10.5 Incompatible materials

Oxidizing agents. Acids.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact May cause slight irritation.

Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium polynaphthalene sulfonate	No data available	No data available	No data available

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	No route of entry noted.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Toxicity to algae

Toxic to aquatic life with long lasting effects. EC50 (48Hrs) of the polymer = 1.8 mg/l.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Sodium polynaphthalene sulfonate	No information available	No information available	No information available

12.2 Persistence and degradability

Product is not biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility

Mobility

The product is water soluble, and may spread in water systems.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

UN/ID No. (ADR/RID/ADN/ADG)	UN3082
UN No. (IMDG/ANTAQ)	UN3082
UN No. (ICAO/ANAC)	UN3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Sodium polynaphthalene sulfonate)

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class 9

IMDG/ANTAQ Hazard class 9
ICAO/ANAC Hazard class/division 9

14.4 Packing group

ADR/RID/ADN/ADG Packing group III
IMDG/ANTAQ Packing group III
ICAO/ANAC Packing group III

**14.5 Environmental hazard**

Yes

14.6 Special precautions

Hazard identification no (ADR) 90
EmS (IMDG) F-A, S-F
Emergency Action Code (EAC) 3Z
Tunnel restriction code (E)
Hazchem code ADG 3Z

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

New Zealand hazard classification Classified

HSNO approval no. HSR002544

Group number 9.1B

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

ADG Code – Australian Dangerous Goods Code

International inventories

USA (TSCA) Complies
Canada (DSL) Complies
Philippines (PICCS) Complies

Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Ingrid Helland
Supersedes Date:	22-Apr-2014
Revision date	22-Jan-2016
Version	2
This SDS has been revised in the following section(s)	The following sections have been revised: All sections There have been changes with regard to classification.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	B

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Cement Class G D907

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Cement Class G D907
Product code D907
Country Limitations This SDS is not for use in the European Union (EU).

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Sub-Category 1B
Specific target organ toxicity - Single exposure	Category 3

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements**Signal word**

DANGER

Hazard Statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H335 - May cause respiratory irritation

Precautionary statements

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

Supplementary precautionary statements

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

P272 - Contaminated work clothing should not be allowed out of the workplace

P362 - Take off contaminated clothing and wash before reuse

P332 + P313 - If skin irritation occurs: Get medical advice/attention

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P362 + P364 - Take off contaminated clothing and wash it before reuse

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Contains

Portland Cement Clinker

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%
Portland Cement Clinker	266-043-4	65997-15-1	60-100

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures**5.1 Extinguishing media****Suitable extinguishing media**

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Unusual fire and explosion hazards**

None known.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8. Avoid dust formation. Avoid breathing dust; if exposed to high dust concentration, leave area immediately. Avoid contact with the skin and the eyes.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry.

Methods for cleaning up

Do not dry sweep dust. Wet dust with water before sweeping or use a vacuum to collect dust. Pick up and transfer to properly labeled containers. Keep in suitable, closed containers for disposal. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapors/dust. Avoid contact with skin and eyes. Avoid handling causing generation of dust. Persons susceptible to allergic reactions should not handle this product.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions

Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.

Storage precautions

Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store away from incompatibles, Powdered aluminum Acids Oxidizing agents Hydrofluoric acid (HF)

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

No biological limit allocated

Component Information

Chemical Name	Arabic	Australia	Egypt
Portland Cement Clinker	10 mg/m ³ TWA	10 mg/m ³ TWA	Not determined
Chemical Name	India	Indonesian	Japan
Portland Cement Clinker	10 mg/m ³ TWA	10 mg/m ³ TWA	4 mg/m ³ OEL 1 mg/m ³ OEL
Chemical Name	Kazakhstan	Kuwait	New Zealand
Portland Cement Clinker	Not determined	Not determined	10 mg/m ³ TWA
Chemical Name	Malaysia	Philippines	Russia
Portland Cement Clinker	10 mg/m ³ TWA	Not determined	Not determined
Chemical Name	Thailand	Vietnam	Turkey
Portland Cement Clinker	Not determined	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Provide appropriate exhaust ventilation at places where dust is formed

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts
Tightly fitting safety goggles Safety glasses with side-shields

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Impervious gloves made of: PVC disposable gloves Rubber gloves Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment Effective dust mask.
Type P2/P3 At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before breaks and immediately after handling the product Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Odorless
Color	Gray or White
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	Not applicable	
pH @ dilution	11 - 13	@10% sol
Melting / freezing point	> 1250 °C / 2282 °F	
Boiling point/range	No information available	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	~ 3	
Bulk density	0.9 - 1.5 g/cm ³	
Relative density	2.75 - 3.20	
Water solubility	0.1-1.5 g/L @ 20 °C	
Solubility in other solvents	No information available	
Autoignition temperature	Not applicable	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
log Pow	No information available	

Explosive properties	Not applicable
Oxidizing properties	Not applicable

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	Not applicable
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Protect from moisture. Avoid dust formation.

10.5 Incompatible materials

Acids. Powdered aluminum. Strong oxidizing agents. Hydrofluoric acid (HF).

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects**Acute toxicity****Inhalation**

Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Contact with moist mucous membranes of the respiratory system can cause caustic condition resulting in burns.

Eye contact

Causes serious eye damage.

Skin contact

Causes skin irritation. May cause an allergic skin reaction.

Ingestion

Ingestion may cause irritation to mucous membranes.

Unknown acute toxicity

Not applicable.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland Cement Clinker	No data available	No data available	No data available

Sensitization

May cause allergic skin reaction.

Mutagenic effects

This product does not contain any known or suspected mutagens.

Carcinogenicity

This product does not contain any known or suspected carcinogens.

Reproductive toxicity

This product does not contain any known or suspected reproductive hazards.

Routes of exposure

Skin contact. Inhalation. Eye contact.

Routes of entry

Inhalation. Skin contact. Eye contact.

**Specific target organ toxicity -
Single exposure**

Category 3

Specific target organ toxicity -

Not classified.

Repeated exposure**Target organ effects** Respiratory system. Lungs.**Aspiration hazard** Not applicable.**Other information** Key literature references and sources for data. See Section 16 for more information.**12. Ecological Information****12.1 Toxicity**

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Large amounts will affect pH and harm aquatic organisms

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Portland Cement Clinker	No information available	No information available	No information available

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

Chemical Name	Persistence and degradability
Portland Cement Clinker	Inorganic compound

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

Chemical Name	Bioaccumulation
Portland Cement Clinker	Product/Substance is inorganic

12.4 Mobility**Mobility**

Slightly soluble in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@sib.com for info regarding transport in Bulk.

15. Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)**Australian Standard for the Uniform Scheduling of Drugs and Poisons**

Portland Cement Clinker
Schedule 4
Schedule 6
Schedule 5

New Zealand Hazard Classification Classified

HSNO approval no. 6.5B, 6.3A, 8.3A

Group number HSR002544

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel

Supersedes Date: 05-Mar-2014

Revision date 01-Aug-2018

Version 5

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	3 *
Flammability	1
Physical hazard	0
PPE	E

Disclaimer

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Safety Data Sheet Cement Class A D901

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Cement Class A D901
Product code D901

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Skin sensitization	Sub-Category 1B
Specific target organ toxicity (single exposure)	Category 3

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

**Signal word**

DANGER

Hazard statements

H315 - Causes skin irritation
 H318 - Causes serious eye damage
 H317 - May cause an allergic skin reaction
 H335 - May cause respiratory irritation

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a POISON CENTER or doctor/ physician
 P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
 P304 + P340 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing
 P501 - Dispose of contents/container in accordance with local regulations.

Supplementary precautionary statements

P261 - Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray
 P264 - Wash face, hands and any exposed skin thoroughly after handling
 P271 - Use only outdoors or in a well-ventilated area
 P272 - Contaminated work clothing should not be allowed out of the workplace
 P333 + P313 - If skin irritation or rash occurs: Get medical advice/ attention
 P362 - Take off contaminated clothing and wash before reuse
 P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Contains

Portland cement

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.
 HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Portland cement	266-043-4	65997-15-1	60-100	Xi;R36/37/38 R41 R43	Skin Irrit. 2 (H315) Skin Sens. 1B (H317) Eye Dam. 1 (H318) STOT SE 3 (H335)	No data available

3.2 Mixtures

Not Applicable

4. First aid measures

4.1 First-Aid Measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. If swallowed, do not induce vomiting - seek medical advice.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention if irritation persists.
Eye contact	Remove contact lenses. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get immediate medical attention.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Non-combustible, Use extinguishing media appropriate for surrounding material.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

React with hydrofluoric acid (HF) forming toxic gas (SiF₄), Thermal decomposition can lead to release of irritating gases and vapors.

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. See also section 8. Avoid breathing dust; if exposed to high dust concentration, leave area immediately. Avoid contact with the skin and the eyes.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil. Prevent entry into sewage.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry.

Methods for cleaning up

Do not dry sweep dust. Wet dust with water before sweeping or use a vacuum to collect dust. Pick up and transfer to properly labeled containers. Keep in suitable, closed containers for disposal. Clean contaminated surface thoroughly. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage**7.1 Precautions for safe handling****Handling**

Handle in accordance with good industrial hygiene and safety practice. Do not breathe vapors/dust. Avoid contact with skin and eyes. Avoid handling causing generation of dust. May cause sensitization of susceptible persons.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco. Do not eat, drink or smoke when using this product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities**Technical measures/precautions**

Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Keep airborne concentrations below exposure limits.

Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture Store away from incompatibles, Powdered aluminum Acids Oxidizing agents
Storage class	Chemical storage.
Packaging material	Use specially constructed containers only. Bag with moisture barrier

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection**8.1 Control parameters****Exposure limits** NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Component	EU OEL	Austria	Australia	Denmark
Portland cement	Not determined	5 mg/m ³ TWA inhalable fraction	10mg/m ³ TWainhalable dust	Not determined
Component	Malaysia	France	Germany	Hungary
Portland cement	10 mg/m ³ TWA	Not determined	TWA	10mg/m ³ TWA
Component	New Zealand	Italy	Netherlands	Norway
Portland cement	10 mg/m ³ TWA	Not determined	10 mg/m ³ TWA	Not determined
Component	Poland	Portugal	Romania	Russia
Portland cement	6.0 mg/m ³ TWA NDS 2.0 mg/m ³ TWA NDS	10 mg/m ³ TWA particulate matter containing no Asbestos and <1% Crystalline silica	10mg/m ³ TWainhalable fraction, dust	Not determined
Component	Spain	Switzerland	Turkey	UK
Portland cement	4 mg/m ³ TWA VLA-ED	5 mg/m ³ TWA MAK	Not determined	30 mg/m ³ STEL calculated inhalable dust 12 mg/m ³ STEL calculated respirable dust 10 mg/m ³ TWA inhalable dust 4 mg/m ³ TWA respirable dust

Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment

Eye protection	Wear dust resistant safety goggles where there is a danger of eye contact. It is good practice to wear goggles when handling any chemical.
Hand protection	Impervious gloves made of: PVC disposable gloves, Leather gloves, Rubber gloves, Frequent change is advisable.
Respiratory protection	In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear appropriate personal protective clothing to prevent skin contact, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before breaks and immediately after handling the product, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Odorless
Color	Gray
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	No information available	
pH @ dilution	11 - 13	@10% sol
Melting/freezing point	Not Applicable	
Boiling point/range	Not Applicable	
Flash point	Not Applicable	
Evaporation rate (BuAc =1)	Not Applicable	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	Not applicable	
Specific gravity	~ 3	

Bulk density	No information available
Relative density	No information available
Water solubility	Slightly soluble in water.
Solubility in other solvents	No information available
Autoignition temperature	Not Applicable
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
Log Pow	No information available

Explosive properties	Not Applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

10. Stability and reactivity

10.1 Reactivity

React with hydrofluoric acid (HF) forming toxic gas (SiF₄).

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Protect from moisture.

10.5 Incompatible materials

Acids. Powdered aluminum. Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Eye contact	Causes serious eye damage.
Skin contact	Causes skin irritation.
Ingestion	Ingestion may cause irritation to mucous membranes.

Unknown acute toxicity Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	No data available	No data available	No data available

Sensitization May cause sensitization by skin contact.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Skin contact. Inhalation. Eye contact.

Routes of entry Inhalation. Skin contact. Eye contact.

Specific target organ toxicity (single exposure) Category 3

Specific target organ toxicity (repeated exposure) Not classified.

Target organ effects Respiratory system. Lungs.

Aspiration hazard Not Applicable.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Large amounts will affect pH and harm aquatic organisms

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Portland cement	No information available	No information available	No information available

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

12.4 Mobility in soil**Mobility**

Slightly soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 10 13 14 , 15 01 01

14. Transport information**14.1 UN Number**

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated

ICAO Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated
IMDG Packing group Not regulated
ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Not Applicable

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Portland cement
Schedule 4
Schedule 6
Schedule 5

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by road or rail.

International inventories

USA (TSCA) Complies

European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Does not Comply
Japan (ENCS)	Does not Comply
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes date	13-Mar-2012
Revision date	13-Apr-2016
Version	5
The following sections have been revised:	Updated according to GHS/CLP, No changes with regard to classification have been made.

Text of R phrases mentioned in Section 3

R41 - Risk of serious damage to eyes

R43 - May cause sensitization by skin contact

R36/37/38 - Irritating to eyes, respiratory system and skin

Full text of H-Statements referred to under sections 2 and 3

H315 - Causes skin irritation

H318 - Causes serious eye damage

H317 - May cause an allergic skin reaction

H335 - May cause respiratory irritation

H317 - May cause an allergic skin reaction

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.



Safety Data Sheet Bentonite Extender D20

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Bentonite Extender D20
Product code D020

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

Contains

Crystalline silica (impurity)

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
Product dust may be irritating to eyes, skin and respiratory system

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances**3.2 Mixtures**

Not applicable

Chemical Name	EC No	CAS No	Weight-%
Crystalline silica (impurity)	238-878-4	14808-60-7	1-5

Comments

Naturally occurring mineral.

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures

4.1 First aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
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Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures**5.1 Extinguishing media****Suitable extinguishing media**

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

Do not use water jet.

5.2. Special hazards arising from the substance or mixture**Unusual fire and explosion hazards**

None known.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors Nitrogen oxides (NOx).

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. See also section 8. Material becomes slippery when wet. Use caution if wet.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Cover powder spill with plastic sheet or tarp to minimize spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Material becomes slippery when wet. Use caution if wet.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid wet and humid conditions.

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.
No biological limit allocated

Component Information

Chemical Name	Arabic	Australia	Egypt
Crystalline silica (impurity)	0.1 mg/m ³ TWA	0.1mg/m ³ TWArespirable dust	Not determined
Chemical Name	India	Indonesian	Japan
Crystalline silica (impurity)	Not determined	0.1 mg/m ³ TWA	Not determined
Chemical Name	Kazakhstan	Kuwait	New Zealand
Crystalline silica (impurity)	1 mg/m ³ MAC	Not determined	0.1 mg/m ³ TWA Confirmed carcinogen
Chemical Name	Malaysia	Philippines	Russia
Crystalline silica (impurity)	0.1 mg/m ³ TWA	Not determined	3 mg/m ³ STEL 1 mg/m ³ TWA Fibrogenic substance glass;regulated under Quartz 1123, 1124
Chemical Name	Thailand	Vietnam	Turkey
Crystalline silica (impurity)	0.025 mg/m ³ TWA	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Provide appropriate exhaust ventilation at places where dust is formed

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts
Tightly fitting safety goggles Safety glasses with side-shields

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders
Use protective gloves made of: Neoprene Nitrile
Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment Suitable mask with particle filter P3 (European Norm 143) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Odorless
Color	Cream - Gray
Odor threshold	Not applicable

Property	Values	Remarks
pH	9-10	
pH @ dilution	No information available	
Melting / freezing point	> 450 °C / 842 °F	
Boiling point/range	No information available	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	

Specific gravity	2.3 - 2.6	20 °C
Bulk density	750 – 950 kg/m ³	
Relative density	No information available	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	> 500 °C / 932°F	
Kinematic viscosity	Not applicable	
Dynamic viscosity	. Not applicable	
log Pow	No information available	
Explosive properties	Not applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid wet and humid conditions. Avoid dust formation.

10.5 Incompatible materials

No materials to be especially mentioned.

10.6 Hazardous decomposition products

See Section 5.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Product information

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis.

Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	Dust may cause mechanical irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Crystalline silica (impurity)	= 500 mg/kg (Rat)	No data available	No data available

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Inhalation.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other

Crystalline silica (impurity)	LC50 Danio rerio (zebra fish) : > 10000 mg/l 96h	EC50: > 1000 mg/l 72h	aquatic invertebrates LC50 Daphnia magna (Water flea): > 10000 mg/l 24h
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12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

Chemical Name	Persistence and degradability
Crystalline silica (impurity)	Inorganic compound

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

Chemical Name	Bioaccumulation
Crystalline silica (impurity)	Product/Substance is inorganic

12.4 Mobility**Mobility**

Insoluble in water.

Chemical Name	Mobility
Crystalline silica (impurity)	Insoluble in water

Mobility in soil

See component information below.

Chemical Name	Mobility in soil
Crystalline silica (impurity)	Not expected to adsorb on soil

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods**Waste from residues/unused products**

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel
Supersedes Date:	19-Oct-2015
Revision date	11-Oct-2018
Version	6

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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Safety Data Sheet BARITE 4,1 D31

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name BARITE 4,1 D31
Product code D031

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Weighting agent. Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains

Crystalline silica (impurity)

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients**3.1 Substances**

Chemical Name	EC No	CAS No	Weight-%
Crystalline silica (impurity)	238-878-4	14808-60-7	<5

3.2 Mixtures

Not applicable

Comments

The product contains other ingredients which do not contribute to the overall classification.

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis.

IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
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Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures**5.1 Extinguishing media****Suitable extinguishing media**

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture**Unusual fire and explosion hazards**

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures**6.1. Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Cover powder spill with plastic sheet or tarp to minimize spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Avoid generating or breathing dust. Take up mechanically and collect in suitable container for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid dust formation. Do not breathe dust. Avoid contact with skin and eyes.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing Do not eat, drink or smoke when using this product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Provide appropriate exhaust ventilation at places where dust is formed.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Avoid extreme temperatures Store away from incompatibles, Hydrofluoric acid (HF) Strong oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure limits	NUI = Nuisance dust, TWA 4mg/m ³ Respirable Dust, 10mg/m ³ Total Dust. No biological limit allocated
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Component Information

Chemical Name	Arabic	Australia	Egypt
Crystalline silica (impurity)	0.1 mg/m ³ TWA	0.1mg/m ³ TWArespirable dust	Not determined
Chemical Name	India	Indonesian	Japan
Crystalline silica (impurity)	Not determined	0.1 mg/m ³ TWA	Not determined
Chemical Name	Kazakhstan	Kuwait	New Zealand
Crystalline silica (impurity)	1 mg/m ³ MAC	Not determined	0.1 mg/m ³ TWA Confirmed carcinogen
Chemical Name	Malaysia	Philippines	Russia
Crystalline silica (impurity)	0.1 mg/m ³ TWA	Not determined	3 mg/m ³ STEL 1 mg/m ³ TWA Fibrogenic substance glass;regulated under Quartz 1123, 1124
Chemical Name	Thailand	Vietnam	Turkey

Crystalline silica (impurity)	0.025 mg/m ³ TWA	Not determined	Not determined
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8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against dusts Tightly fitting safety goggles Safety glasses with side-shields

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Impervious gloves made of: Rubber Nitrile Neoprene gloves Frequent change is advisable

Respiratory protection

Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust) Half mask with a particle filter P2 (European Norm EN 143 = former DIN 3181) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Solid
Appearance	Powder
Odor	Odorless
Color	Light tan - Light gray
Odor threshold	Not applicable

Property	Values	Remarks
pH	Not applicable	
pH @ dilution	No information available	
Melting / freezing point	No information available	
Boiling point/range	No information available	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		

Upper flammability limit	Not applicable
Lower flammability limit	Not applicable
Vapor pressure	Not applicable
Vapor density	Not applicable
Specific gravity	4.1
Bulk density	No information available
Relative density	No information available
Water solubility	Insoluble in water
Solubility in other solvents	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	No information available
Dynamic viscosity	No information available
log Pow	No information available

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid extreme temperatures. Avoid dust formation.

10.5 Incompatible materials

Hydrofluoric acid (HF). Strong oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Product information	This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis.
Inhalation	Inhalation of dust in high concentration may cause irritation of respiratory system.
Eye contact	Dust may cause mechanical irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Toxicology data for the components

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Crystalline silica (impurity)	= 500 mg/kg (Rat)	No data available	No data available

Sensitization	This product does not contain any components suspected to be sensitizing.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	Contains a known or suspected carcinogen. Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Inhalation. Skin contact. Eye contact.
Routes of entry	Inhalation.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Crystalline silica (impurity)	LC50 Danio rerio (zebra fish) : > 10000 mg/l 96h	EC50: > 1000 mg/l 72h	LC50 Daphnia magna (Water flea): > 10000 mg/l 24h

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

Chemical Name	Persistence and degradability
Crystalline silica (impurity)	Inorganic compound

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

Chemical Name	Bioaccumulation
Crystalline silica (impurity)	Product/Substance is inorganic

12.4 Mobility**Mobility**

Insoluble in water.

Chemical Name	Mobility
Crystalline silica (impurity)	Insoluble in water

Mobility in soil

No information available.

Chemical Name	Mobility in soil
Crystalline silica (impurity)	Not expected to adsorb on soil

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)
The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel

Supersedes Date: 29-Jul-2015

Revision date 29-Aug-2018

Version 3

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	1*
Flammability	0
Physical hazard	0
PPE	E

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

This Document is Confidential and Proprietary. Unless Otherwise Marked, It is an Uncontrolled Copy.

Safety Data Sheet Antifoam Agent D47

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Antifoam Agent D47
Product code D047

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Antifoam in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger New Zealand Limited
94 Paraitē Road
Bell Block
New Plymouth
New Zealand.

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

Contains**2.3 Other hazards**

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients**3.1 Substances**

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.

3.2 Mixtures

Not applicable

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing agent suitable for type of surrounding fire.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

When heated strongly or burned, oxides of carbon and harmful organic chemical fumes are released

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protection equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Store away from incompatibles, Strong oxidizing agents
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established.
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Notes

No biological limit allocated

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	Safety glasses with side-shields
Hand protection	Wear chemical resistant gloves such as nitrile or neoprene. Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection	No personal respiratory protective equipment normally required In case of insufficient ventilation, wear suitable respiratory equipment Suitable mask with particle filter P3 (European Norm 143) At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear appropriate personal protective clothing to prevent skin contact. Eye wash and emergency shower must be available at the work place.
Hygiene Measures	Wash hands before breaks and immediately after handling the product Remove and wash

contaminated clothing before re-use



9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Odor	Odorless
Color	Colorless
Odor threshold	Not applicable

Property	Values	Remarks
pH	No information available	
pH @ dilution	No information available	
Melting / freezing point	< -35 °C / -31 °F	
Boiling point/range	No information available	
Flash point	229 °C / 444.2 °F	PMCC ASTM D-93
Evaporation rate (BuAc =1)	Not applicable	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	Not applicable	
Vapor density	No information available	
Specific gravity	No information available	
Bulk density	No information available	
Relative density	1	@ 21.1°C.
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	414 - 496 cst	
Dynamic viscosity	No information available	
log Pow	No information available	
Explosive properties	Not applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	<0°C/32°F
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials

Strong oxidizing agents.

10.6 Hazardous decomposition products

When heated strongly or burned, oxides of carbon and harmful organic chemical fumes are released.

11. Toxicological Information**11.1 Information on toxicological effects****Acute toxicity**

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure None known.

Routes of entry No route of entry noted.

Specific target organ toxicity - Not classified

Single exposure	
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

Readily biodegradable.

12.3 Bioaccumulative potential

Bioaccumulation is unlikely.

12.4 Mobility

Mobility

The product is insoluble and floats on water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.



Safety Data Sheet Silicate Additive D75

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name Silicate Additive D75
Product code D075

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains No hazardous components

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

This product does not contain any hazardous ingredients, or ingredients with national workplace exposure limits.

4. First Aid Measures**4.1 First aid measures**

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention if irritation occurs.
Skin contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists.
Eye Contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-Fighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Contact with metals may evolve flammable hydrogen gas.

Hazardous combustion products

Thermal decomposition can lead to release of toxic and corrosive gases/vapors

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Avoid spills and splashing during use. Do not breathe vapors or spray mist.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions	Ensure adequate ventilation. Keep airborne concentrations below exposure limits.
Storage precautions	Keep containers tightly closed in a dry, cool and well-ventilated place Keep at temperatures above > 32F /0°C Avoid contact with: Strong acids Metals Aluminum Zinc Steel
Storage class	Chemical storage.
Packaging materials	Use specially constructed containers only.
Packaging materials to be avoided	Metal Aluminium Zinc Steel

8. Exposure Controls/Personal Protection**8.1 Control parameters**

Exposure limits	The product does not contain any hazardous materials with occupational exposure limits established. No biological limit allocated
------------------------	--

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation

Personal protective equipment

Eye protection	Use eye protection according to EN 166, designed to protect against liquid splashes Safety glasses with side-shields Tightly fitting safety goggles
Hand protection	Wear chemically resistant gloves (tested to EN 374) in combination with 'basic' employee training Impervious gloves made of: PVC Rubber Neoprene Nitrile Break through time >480 minutes Glove thickness >0.4 mm
Respiratory protection	Be aware that liquid may penetrate the gloves. Frequent change is advisable. In case of insufficient ventilation wear suitable respiratory equipment Chemical respirator with inorganic vapour cartridge (Grey B). At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection	Wear suitable protective clothing Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing before re-use

**Environmental exposure**

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Aqueous solution
Odor	Odorless
Color	Colorless
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	11	
pH @ dilution	No information available	
Melting / freezing point	- 1 °C / 30 °F	
Boiling point/range	101 °C / 214 °F	
Flash point	Not applicable	
Evaporation rate (BuAc =1)	No information available	
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	<1 kPa	
Vapor density	No information available	
Specific gravity	1.3 - 1.6	@ 20 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	10-10000 mPa s	
log Pow	No information available	

Explosive properties	No information available
Oxidizing properties	No information available

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Contact with metals may evolve flammable hydrogen gas.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep at temperatures above > 32°F / 0°C.

10.5 Incompatible materials

Aluminum. Zinc. Metals. Strong acids. Steel.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not applicable.

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Inhalation. Skin contact. Eye contact.

Routes of entry	None known.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	Not applicable.
Other information	Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Large amounts will affect pH and harm aquatic organisms

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility

Mobility

Soluble in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations**13.1 Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information**14.1. UN number**

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG/ANTAQ Hazard class	Not regulated
ICAO/ANAC Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG/ANTAQ Packing group	Not regulated
ICAO/ANAC Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Ingrid Helland

Supersedes Date: 09-Apr-2014

Revision date 19-Sep-2018

Version 4

This SDS has been revised in the following section(s) 15, 16 There have been changes with regard to classification.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	B

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken for local recycling, recovery or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG/ANTAQ Hazard class Not regulated

ICAO/ANAC Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG/ANTAQ Packing group Not regulated

ICAO/ANAC Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

New Zealand hazard classification Not classified

HSNO approval no. Not required

Group number Not required

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

International inventories

USA (TSCA)	Complies
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Complies
New Zealand (NZIoC)	Complies

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Nicola Anderson

Supersedes Date: 21-Feb-2014

Revision date 04-Feb-2016

Version 2

This SDS has been revised in the following section(s) Updated according to GHS/CLP. No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

HMIS classification

Health	1
Flammability	1
Physical hazard	0
PPE	B

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a ChemAlert report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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[End of SDS]

Safety Data Sheet Multi-Temperature Cement Retarder D161

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Multi-Temperature Cement Retarder D161
Product code D161

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518

Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Germany	+49 69 222 25285
Italy	Centro Antiveleni Ospedale Niguarda Milan: +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Health hazards

Reproductive toxicity	Category 2
-----------------------	------------

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

**Signal word**

WARNING

Hazard statements

H361 - Suspected of damaging fertility or the unborn child

Precautionary statements

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P281 - Use personal protective equipment as required

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P280 - Wear protective gloves/protective clothing/eye protection/face protection

-

-

Contains

Sodium pentaborate

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Hazardous according to the criteria of NOHSC.

HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients**3.1 Substances**

Not applicable

3.2 Mixtures

Chemical Name	EC No	CAS No	Weight-%	Regulation (EC) No 1272/2008	REACH registration number
Sodium pentaborate	234-522-7	12007-92-0	5-10	Rep. 2 (H361)	01-2119970731-3 5-XXXX

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First aid measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye Contact	Remove contact lenses, if worn. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons
Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards
None known.

Hazardous combustion products
Fire or high temperatures create: Oxides of phosphorus, Carbon oxides (CO_x).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing. Do not eat, drink or smoke when using this product.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from heat and sources of ignition. Avoid extreme temperatures. Store above 0°C. Store away from incompatibles, Strong reducing agents. Strong oxidizing agents.

Storage class Chemical storage.

Packaging materials Use specially constructed containers only.

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Chemical Name	EU OEL	Austria	Australia	Denmark
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Malaysia	France	Germany	Hungary
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	New Zealand	Italy	Netherlands	Norway
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Poland	Portugal	Romania	Russia
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined
Chemical Name	Spain	Switzerland	Turkey	UK
Sodium pentaborate	Not determined	Not determined	Not determined	Not determined

Notes

No biological limit allocated

Derived No Effect Level (DNEL)

Short term exposure local effects

Sodium pentaborate

Inhalation 9.6 mg/m³

Long term exposure local effects

Sodium pentaborate

Inhalation 9.6 mg/m³

Short term exposure systemic effects

Sodium pentaborate

Inhalation 5.5 mg/m³

Long term exposure systemic effects

Sodium pentaborate

Oral 258 mg/kg bw/day

Inhalation 5.5 mg/m³

Predicted No Effect Concentration (PNEC)

Sodium pentaborate

Fresh Water 2.02 mg/L

Sea Water 2.02 mg/L

Soil 5.4 mg/kg soil dw

Impact on sewage treatment 10 mg/L

Intermittent release 13.7 mg/L

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Provide mechanical general and/or local exhaust ventilation to prevent release of vapor or mist into work environment.

Personal protective equipment

Eye protection

Safety glasses with side-shields.

Hand protection

Repeated or prolonged contact Use protective gloves made of: PVC disposable gloves polyvinyl alcohol or nitrile-butyl rubber gloves Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection

No personal respiratory protective equipment normally required, In case of insufficient

Skin and body protection

ventilation wear suitable respiratory equipment, Respirator with a vapor filter (EN 141), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Wear appropriate personal protective clothing to prevent skin contact, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear Aqueous solution
Odor	Slight
Color	Colorless
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	6.9	
pH @ dilution		
Melting / freezing point	~0 °C / 32 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	No information available	
Evaporation rate (BuAc =1)		
Flammability (solid, gas)	Not applicable	
Flammability Limit in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	1.1	20 °C
Bulk density	No information available	
Relative density	1.073 - 1.077	
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	No information available	
log Pow	No information available	

Explosive properties	Not applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions**Hazardous polymerization**

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid heat, flames and other sources of ignition. Avoid extreme temperatures. Do not freeze.

10.5 Incompatible materials

Strong oxidizing agents. Strong reducing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects**Acute toxicity****Inhalation**

Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact

May cause slight irritation.

Skin contact

Prolonged contact may cause redness and irritation.

Ingestion

Ingestion may cause stomach discomfort. May cause damage to organs through prolonged or repeated exposure.

Unknown acute toxicity

Not applicable.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium pentaborate	No data available	LD50 > 2000 mg/kg bw	LC50 > 2.03 mg/l

Sensitization

This product does not contain any components suspected to be sensitizing.

Mutagenic effects

This product does not contain any known or suspected mutagens.

Carcinogenicity

This product does not contain any known or suspected carcinogens.

SDS no. D175A
Version 3
Revision date 19-Jun-2015
Supersedes date 19-May-2008



Safety Data Sheet Antifoam Agent D175A

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name Antifoam Agent D175A
Product code D175A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666

Norway	Poison information centre: +47 22 59 13 00
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2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements - EU (§28, 1272/2008)

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-
-

Contains

Non-crystalline silica

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Non-crystalline silica	Listed	Proprietary	1 - 5		Not classified	01-2119379499-16-x xxx

Comments

No classified ingredients, or those having occupational exposure limits, present above the level of disclosure.
The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First-Aid Measures**Inhalation**

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact

Wash skin thoroughly with soap and water. Get medical attention if irritation persists.

Eye contact

Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Main symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.
Eye contact	Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Extinguishing media which shall not be used for safety reasons

Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling**Handling**

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from open flames, hot surfaces and sources of ignition. Keep at a temperature not exceeding 25 °C Store away from incompatibles, Strong oxidizing agents UV or Ionising Radiation. Steel.

Storage class Chemical storage.

Packaging material Use specially constructed containers only.

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits Because this product is a liquid, the dust-related Workplace Exposure Limits for the components do not apply.

Component	EU OEL	Austria	Australia	Denmark
Non-crystalline silica	Not determined	4 mg/m ³ TWA inhalable fraction	2mg/m ³ TWArespirable dust	Not determined

Component	Malaysia	France	Germany	Hungary

Non-crystalline silica	Not determined	Not determined	4 mg/m ³ TWA	Not determined
Component	New Zealand	Italy	Netherlands	Norway
Non-crystalline silica	Not Determined	Not determined	Not determined	1.5 mg/m ³ TWA respirable dust 1.5 mg/m ³ STEL respirable dust
Component	Poland	Portugal	Romania	Russia
Non-crystalline silica	Not determined	Not determined	Not determined	Not determined
Component	Spain	Switzerland	Turkey	UK
Non-crystalline silica	Not determined	4 mg/m ³ MAK 0.3 mg/m ³ MAK	Not determined	18 mg/m ³ STEL calculated inhalable dust 7.2 mg/m ³ STEL calculated respirable dust 6 mg/m ³ TWA inhalable dust 2.4 mg/m ³ TWA respirable dust

Derived No Effect Level (DNEL)**Long term exposure systemic effects**

Non-crystalline silica
Inhalation 4 mg/m³

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection Safety glasses with side-shields.
Hand protection Use protective gloves made of:., polyvinyl alcohol or nitrile-butyl rubber gloves, Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, Respirator with combination filter for vapor/particulate, Type A/P2, At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
Skin and body protection Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Aqueous solution
Odor	Slight
Color	Milky white.
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	~ 5	
pH @ dilution		
Melting/freezing point	~ 0 °C / 32 °F	
Boiling point/range	100 °C / 212 °F	
Flash point	Not Applicable	
Evaporation rate (BuAc =1)		
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	2.3 kPa	@ 20 °C
Vapor density	No information available	
Specific gravity	~ 1	@ 25 °C
Bulk density	No information available	
Relative density	No information available	
Water solubility	Dispersible	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	~ 100 mPa s	@ 25 °C
Log Pow	No information available	
Explosive properties	Not Applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density	No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Avoid heat, flames and other sources of ignition.

10.5 Incompatible materials

Strong oxidizing agents. UV or Ionising Radiation. Steel.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects**Acute toxicity**

Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Non-crystalline silica	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat) 1 h

Sensitization This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity This product does not contain any known or suspected carcinogens.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure None known.

Routes of entry No route of entry noted.

Specific target organ toxicity (single exposure) Not classified

Specific target organ toxicity (repeated exposure) Not classified.

Aspiration hazard No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Non-crystalline silica	= 5000 mg/L LC50 Brachydanio rerio 96 h	= 440 mg/L EC50 Pseudokirchneriella subcapitata 72 h	= 7600 mg/L EC50 Ceriodaphnia dubia 48 h

12.2 Persistence and degradability

The product is not expected to be biodegradable.

12.3 Bioaccumulative potential

The product does not contain any substances expected to be bioaccumulating.

12.4 Mobility in soil

Mobility

Dispersible in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 02 17 – Waste containing silicones other than those mentioned in 07 02 16

14. Transport information

14.1 UN Number

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No Poisons Schedule number allocated

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the

Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by road or rail.

International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Does not Comply
Canada (DSL)	Complies
Philippines (PICCS)	Complies
Japan (ENCS)	Does not Comply
China (IECSC)	Complies
Australia (AICS)	Complies
Korean (KECL)	Does not Comply
New Zealand (NZIoC)	Complies

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Nicola Anderson
Supersedes date	19-May-2008
Revision date	19-Jun-2015
Version	3
The following sections have been revised:	Updated according to GHS/CLP, No changes with regard to classification have been made.

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

Reproductive toxicity	Product is or contains a chemical which is a known or suspected reproductive hazard.
Routes of exposure	Skin contact. Eye contact. Ingestion.
Routes of entry	Ingestion.
Specific target organ toxicity - Single exposure	Not classified
Specific target organ toxicity - Repeated exposure	Not classified.
Aspiration hazard	No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Chemical Name	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Sodium pentaborate	LC50: 600 mg/l 96h	No information available	LC50: 86 mg/l 48h

12.2 Persistence and degradability

The organic portion of this material is not biodegradable.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil

Mobility

Soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste Disposal No	According to the European Waste Catalog, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 16 10 01 - aqueous liquid wastes containing dangerous substances

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Germany, Water Endangering Classes (VwVwS) Hazardous to water/Class 1

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Australian Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP) No poisons schedule number allocated

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG).

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP) International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Does not Comply
Philippines (PICCS)	Complies
Japan (ENCS)	Complies
China (IECSC)	Does not Comply
Australia (AICS)	Complies
Korean (KECL)	Does not Comply
New Zealand (NZIoC)	Does not Comply

Denmark Pr. no: 1288609

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Muriel Martin Beurel



Safety Data Sheet D600G GASBLOK* Gas Migration Control Additive

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name D600G GASBLOK* Gas Migration Control Additive
Product code D600G

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Gas control agent Used as a cementing additive in oilfield applications
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

Schlumberger Oilfield Australia Pty Ltd
ABN: 74 002 459 225
ACN: 002 459 225
256 St. Georges Terrace, Perth WA 6000
+47 5157 7424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 595 3518, Canada 001 613 996 6666
- Brazil 0800 707 7022

2. Hazards identification

2.1 Classification of the substance or mixture

Classification according to (EC) No. 1272/2008

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

EU specific hazard statements

EUH208 - Contains mixture of 5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-2H-isothiazol-3-one May produce an allergic reaction

Precautionary Statements - EU (§28, 1272/2008)

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-
-

Indication of danger

Not classified

Contains

Dodecyl sulfate, sodium salt

1,4-Dioxane

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Dodecyl sulfate, sodium salt	205-788-1	151-21-3	>= 0.1<0.3	Xn: R22 Xi; R38, R41	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye damage. 1 (H318) Aquatic Chronic 3 (H412)	No data available
1,4-Dioxane	204-661-8	123-91-1	<=0.1	F; R11-19 Xi; R36/37 Carc.Cat.3; R40 R66	Eye Irrit. 2 (H319) Carc. 2 (H351) STOT SE 3 (H335) Flam. Liq. 2 (H225) (EUH066) (EUH019)	No data available

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First-Aid Measures

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.
Eye contact	Remove contact lenses. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Extinguish with carbon dioxide, dry chemical, foam or waterspray.

Extinguishing media which shall not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Heating or fire can release toxic gas.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment.

6.3 Methods and materials for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Provide sufficient air exchange and/or exhaust in work rooms.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid frost. Keep away from open flames, hot surfaces and sources of ignition. Keep at 39 - 86 °F/ 4 - 30°C
Incompatible with materials which react with water. Strong acids. Strong bases Strong oxidizing agents Strong reducing agents.

Storage class Chemical storage.

Packaging material Use specially constructed containers only.

7.3 Specific end uses

See Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Component	EU OEL	Austria	Australia	Denmark
Dodecyl sulfate, sodium salt	Not determined	Not determined	Not determined	Not determined
1,4-Dioxane	20 ppm TWA 73 mg/m ³ TWA	40 ppm STEL 146 mg/m ³ STEL 20 ppm TWA 73 mg/m ³ TWA	10ppmTWA 36mg/m ³ TWA skin notation	10 ppm TWA 36 mg/m ³ TWA Potential for cutaneous absorption K

Component	Malaysia	France	Germany	Hungary
Dodecyl sulfate, sodium salt	Not determined	Not determined	Not determined	Not determined
1,4-Dioxane	20 ppm TWA 72.1 mg/m ³ TWA Skin notation	40ppmSTEL 140mg/m ³ STEL 20 ppmTWA 73 mg/m ³ TWA	20 ppm TWA 73 mg/m ³ TWA	73mg/m ³ TWA

Component	New Zealand	Italy	Netherlands	Norway
Dodecyl sulfate, sodium salt	Not Determined	Not determined	Not determined	Not determined
1,4-Dioxane	25 ppm TWA 90 mg/m ³ TWA Known or presumed human carcinogen Possibility of significant uptake through the skin	Not determined	20 mg/m ³	5 ppm TWA 18 mg/m ³ TWA 10 ppm STEL 36 mg/m ³ STEL Carcinogen Skin

Component	Poland	Portugal	Romania	Russia
Dodecyl sulfate, sodium salt	Not determined	Not determined	Not determined	Not determined
1,4-Dioxane	50 mg/m ³ TWA	Skin 20 ppm TWA	20ppmTWA 73mg/m ³ TWA	10 mg/m ³ MAC Skin

Component	Spain	Switzerland	Turkey	UK
Dodecyl sulfate, sodium salt	Not determined	Not determined	Not determined	Not determined
1,4-Dioxane	20 ppm VLA-ED indicative limit value inhalable fraction and vapor 73 mg/m ³ VLA-ED indicative limit value inhalable fraction and vapor	40 ppm STEL 144 mg/m ³ STEL Skin 20 ppm MAK 72 mg/m ³ MAK	Not determined	100 ppm STEL 366 mg/m ³ STEL Skin 25 ppm TWA 91 mg/m ³ TWA

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may

be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection	It is good practice to wear goggles when handling any chemical. Tightly fitting safety goggles.
Hand protection	Use protective gloves made of., Be aware that liquid may penetrate the gloves. Frequent change is advisable.
Respiratory protection	No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Use a self contained positive pressure individual breathing apparatus if vapor inhalation is a risk.
Skin and body protection	Wear appropriate personal protective clothing to prevent skin contact, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before breaks and immediately after handling the product, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Odor	Slight
Color	Milky white.
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	6 - 8	
pH @ dilution		
Melting/freezing point	-2 °C / 28 °F	
Boiling point/range	> 100 °C / 212 °F	
Flash point	> 100 °C / 212 °F	Closed cup
Evaporation rate (BuAc =1)		
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		Not applicable
Upper flammability limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	<31.33 hPa	@ 25 °C
Vapor density	No information available	
Specific gravity	1.02	
Bulk density	No information available	
Relative density	1.01 g/cm ³	
Water solubility	Dispersible	
Solubility in other solvents	No information available	
Autoignition temperature	Not Applicable	
Decomposition temperature	No information available	
Kinematic viscosity		
Dynamic viscosity	1000 mPa s	
Log Pow	Not determined	

Explosive properties	Not Applicable
Oxidizing properties	None known.
9.2 Other information	
Pour point	No information available
Molecular weight	No information available
VOC content(%)	No information available
Density	No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerization does not occur.

10.4 Conditions to avoid

Keep away from sources of ignition - No smoking. Heat, flames and sparks. Protect from moisture. Avoid frost. Do not freeze.

10.5 Incompatible materials

Incompatible with materials which react with water. Strong acids. Strong bases. Strong oxidizing agents. Strong reducing agents.

10.6 Hazardous decomposition products

See also section 5.2. Thermal decomposition can lead to release of irritating gases and vapors. Carbon oxides (CO_x). Sulfur oxides. Sodium oxides.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product information	EUH208 - Contains mixture of 5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-2H-isothiazol-3-one May produce an allergic reaction.
Inhalation	Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	May cause slight irritation.
Skin contact	Prolonged contact may cause redness and irritation. Components of the product may be absorbed into the body through the skin.
Ingestion	Ingestion may cause stomach discomfort.
Unknown acute toxicity	Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Dodecyl sulfate, sodium salt	= 977 mg/kg (Rat)	= 580 mg/kg (Rabbit)	> 3900 mg/m ³ (Rat) 1 h
1,4-Dioxane	= 4200 mg/kg (Rat) = 5170 mg/kg (Rat)	= 7600 µL/kg (Rabbit)	= 46 mg/L (Rat) 2 h

Sensitization	Repeated or prolonged contact may cause allergic reactions in very susceptible persons.
Mutagenic effects	This substance has no evidence of mutagenic properties.
Carcinogenicity	Contains a component that may cause cancer.
Reproductive toxicity	None known.
Routes of exposure	Skin contact. Eye contact.
Routes of entry	No route of entry noted.
Specific target organ toxicity (single exposure)	Not classified
Specific target organ toxicity (repeated exposure)	Not classified.
Aspiration hazard	No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

Ecotoxicity effects

Toxicity to algae

See component information below.

Toxicity to fish

See component information below.

Toxicity to daphnia and other aquatic invertebrates

See component information below.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Dodecyl sulfate, sodium salt	5.8 - 7.5 mg/L LC50 Pimephales promelas 96 h = 1.31 mg/L LC50 Cyprinus carpio 96 h 10.8 - 16.6 mg/L LC50 Poecilia reticulata 96 h 13.5 - 18.3 mg/L LC50 Poecilia reticulata 96 h 6.2 - 9.6 mg/L LC50 Pimephales promelas 96 h 10.2 - 22.5 mg/L LC50 Pimephales promelas 96 h = 4.5 mg/L LC50 Lepomis macrochirus 96 h 4.2 - 4.8	= 117 mg/L EC50 Pseudokirchneriella subcapitata 96 h 3.59 - 15.6 mg/L EC50 Pseudokirchneriella subcapitata 96 h 30 - 100 mg/L EC50 Desmodesmus subspicatus 96 h = 53 mg/L EC50 Desmodesmus subspicatus 72 h	= 1.8 mg/L EC50 Daphnia magna 48 h

	mg/L LC50 Lepomis macrochirus 96 h 4.06 - 5.75 mg/L LC50 Lepomis macrochirus 96 h 9.9 - 20.1 mg/L LC50 Brachydanio rerio 96 h = 7.97 mg/L LC50 Brachydanio rerio 96 h = 4.2 mg/L LC50 Oncorhynchus mykiss 96 h = 4.62 mg/L LC50 Oncorhynchus mykiss 96 h 4.3 - 8.5 mg/L LC50 Oncorhynchus mykiss 96 h 22.1 - 22.8 mg/L LC50 Pimephales promelas 96 h 15 - 18.9 mg/L LC50 Pimephales promelas 96 h 8 - 12.5 mg/L LC50 Pimephales promelas 96 h		
1,4-Dioxane	= 9850 mg/L LC50 Pimephales promelas 96 h > 10000 mg/L LC50 Lepomis macrochirus 96 h 10306 - 14742 mg/L LC50 Pimephales promelas 96 h	No information available	= 163 mg/L EC50 water flea 48 h

12.2 Persistence and degradability

Product is not biodegradable.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil**Mobility**

After release, disperses through ground water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken for local recycling, recovery or waste disposal.
EWC Waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but

application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: Waste Code: 07 02 99

14. Transport information

14.1 UN Number

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3 Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG Hazard class Not regulated

ICAO Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing group Not regulated

IMDG Packing group Not regulated

ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

None

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Australian Standard for the Uniform Scheduling of Drugs and Poisons

Dodecyl sulfate, sodium salt

Schedule 6

1,4-Dioxane

Schedule 6

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

International inventories

USA (TSCA)	Complies
European Union (EINECS and ELINCS)	Complies
Canada (DSL)	Does not Comply
Philippines (PICCS)	Does not Comply
Japan (ENCS)	Does not Comply
China (IECSC)	Does not Comply
Australia (AICS)	Does not Comply
Korean (KECL)	Does not Comply
New Zealand (NZIoC)	Does not Comply

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Ingrid Helland
Supersedes date	04-Mar-2014
Revision date	15-Jul-2016
Version	3

The following sections have been revised: The following sections have been revised:., 15. Regulatory Information.

Text of R phrases mentioned in Section 3

R11 - Highly flammable
R19 - May form explosive peroxides
R40 - Limited evidence of a carcinogenic effect
R66 - Repeated exposure may cause skin dryness or cracking

R36/37 - Irritating to eyes and respiratory system

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H351 - Suspected of causing cancer
H225 - Highly flammable liquid and vapor
EUH066 - Repeated exposure may cause skin dryness or cracking
EUH019 - May form explosive peroxides
EUH208 - Contains mixture of 5-chloro-2-methyl-4-isothiazolin-3-one and 2-methyl-2H-isothiazol-3-one May produce an allergic reaction

Disclaimer

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Supersedes date 25-Nov-2015

Revision date 11-Feb-2016

Version 5

This SDS has been revised in the following section(s) The following sections have been revised: 12. Ecological information

Text of R phrases mentioned in Section 3

R61 - May cause harm to the unborn child

Full text of H-Statements referred to under sections 2 and 3

H361 - Suspected of damaging fertility or the unborn child

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